

# Effect of ELA on a-IGZO TFT

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## Effect of Excimer Laser Annealing on the Performance of Amorphous Indium GalliumZinc Oxide Thin-Film Transistors

This article reports a method for reducing the contact resistance between amorphous-InGaZnO (a-IGZO) channel and source/drain layer via XeCl excimer laser annealing (ELA) and the device performance of a-IGZO thin-film transistors (TFTs) in terms of laser energy density. The source/drain region in the a-IGZO layer was selectively ELA-treated using a mask, and the resistivity dramatically reduced compared to that of the untreated film (from  $10^4$  to  $10^{-3}$   $\Omega$  cm). Our TFTs had a field-effect mobility of  $21.7 \text{ cm}^2/\text{Vs}$ , an on/off ratio of  $1.2 \times 10^8$ , a threshold voltage of  $-0.15 \text{ V}$ , and a subthreshold swing of  $0.26 \text{ V/decade}$ .

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**Table I. Comparison of the various device characteristics of a-IGZO TFTs as a function of XeCl eximer laser density.**

Laser energy density (mJ/cm <sup>2</sup> )	$\mu_{FE}$ (cm <sup>2</sup> /V s)	S (V/decade)	$V_T$ (V)	$I_{on/off}$ (ratio)	$R_{SD}W$ ( $\Omega$ cm)
0	$11.07 \pm 0.62$	$0.88 \pm 0.01$	$5.05 \pm 0.60$	$7.0 \times 10^7$	109.8
90	$16.06 \pm 0.32$	$0.47 \pm 0.08$	$3.39 \pm 0.96$	$8.4 \times 10^7$	78.2
130	$21.79 \pm 0.69$	$0.26 \pm 0.05$	$-0.15 \pm 0.16$	$1.2 \times 10^8$	41.7

Table I shows that  $\mu_{FE}$  significantly increased with increasing laser energy density to  $130 \text{ mJ/cm}^2$ . The S value and  $I_{on/off}$  ratio were improved to  $0.26 \text{ V/decade}$  and  $1.2 \times 10^8$ , respectively, for the devices that were laser-irradiated at  $130 \text{ mJ/cm}^2$ , and  $V_T$  was shifted to nearly zero  $0.15 \text{ V}$ , which is desirable for low power consumption AMLCDs and AMOLEDs.

### Keywords

Amorphous semiconductor; Contact resistance; Electrical resistivity; Excimer lasers

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