

Synthesis and Application of Three-Dimensional Graphene-Based Aerogels

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Aerogel is generated by the replacement of liquid inside a gel with gas by freeze-drying or supercritical drying technique. Three-dimensional graphene-based aerogels (3D GAs), combining the intrinsic properties of graphene and 3D porous structure, can be prepared via self-assembly method, template-guided method and sol-gel process. They have attracted increasing research interest in varied fields with potential applications in photoredox catalysis, biomedicine, energy storage, supercapacitor or other single aspect.

three-dimensional

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1. Introduction

Aerogel, generated by the replacement of liquid inside a gel with gas by freeze-drying or supercritical drying technique, was first presented by S. Kistler in the 1930s [\[1\]](#). As the lightest solid porous material in the world, it has attracted wide attention owing to its three-dimensional (3D) network structure, high specific surface area, extremely low-density, and thermal conductivity [\[2\]\[3\]\[4\]](#). The precursor of aerogel can be selected among organic polymers [\[5\]](#), inorganic materials [\[6\]](#), and polymeric hybrid materials [\[7\]](#). At the beginning, it underwent a long slow-development-stage because of the difficulty in synthesis and the lack of application. However, aerogels with richer types and application fields have been flourishing in the past decade. Such a porous material can be an enticing prospect for its application in the fields of aerospace, chemical engineering, construction, electrical equipment, water purification, and biomedicine [\[8\]\[9\]\[10\]\[11\]](#). Among them, graphene aerogels [\[12\]\[13\]](#), carbon aerogels [\[14\]\[15\]](#), and carbon nanotube (CNT) aerogels [\[16\]](#) are the most investigated topics, comprising more than 60% of the literature studies.

As the most important component of two-dimensional (2D) carbon-based material, graphene possesses superior thermal conductivity (~ 5000 W/m·K), high specific surface area (2630 m²/g), chemical stability, and high electron mobility, as well as excellent mechanical and optical properties, which has great application potential in many fields [\[17\]](#). However, their direct application as excellent adsorbents, anode materials, and mechanical devices suffers from limitation, as a serious loss in surface area occurs due to the re-stacking problem resulting from π - π interaction between graphene layers and the Van der Waals force [\[18\]](#).

The past several years has witnessed explosive interest in constructing a series of composites based on the versatile platform of graphene. In order to overcome the problem and make full use of the characteristics of graphene sheets, the conversion of 2D sheet to 3D porous aerogel via self-assembling by various methods,

including hydrothermal reduction, chemical reduction, crosslinking, and sol-gel processes, is an ideal choice [19]. Due to integration intrinsic properties, including high porosity, conductivity, and feasibility of manufacturing in an industrial scale of graphene and aerogel, 3D GAs have emerged as one of the most exciting and promising materials. The past almost two decades have witnessed a rapid development process in exploring the performance and application of GAs, as reflected in the increasing number of publications collected in the Web of Science database for the search criteria “graphene AND aerogel” (Figure 1).

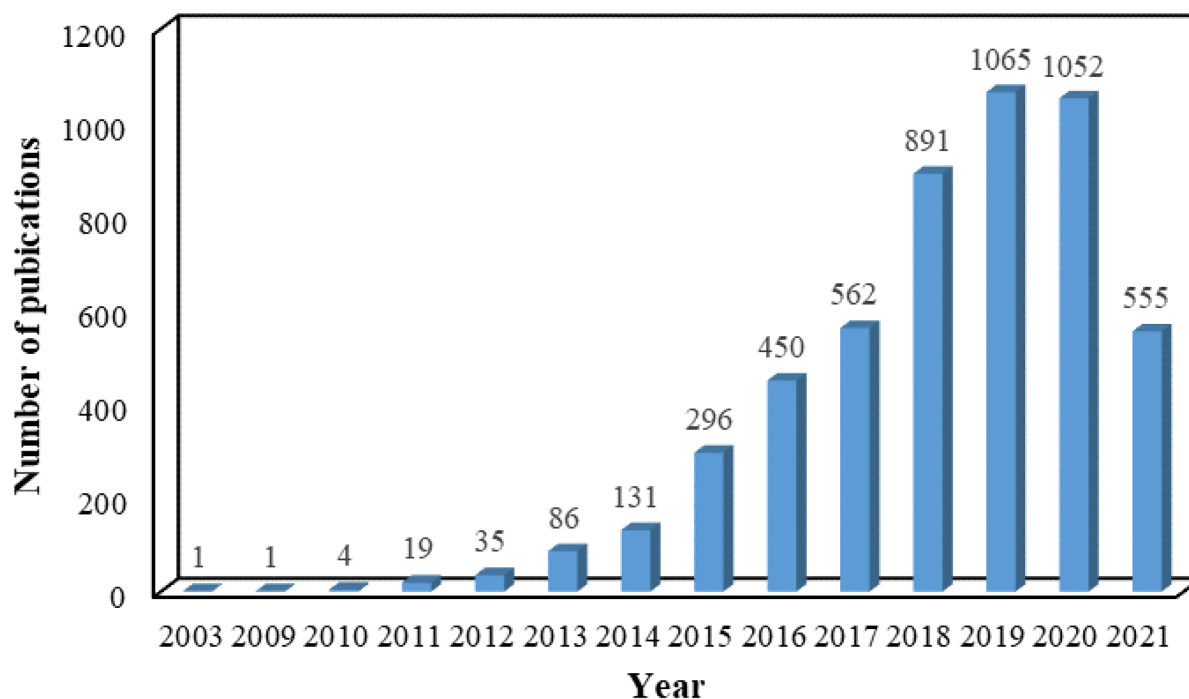


Figure 1. Number of publications about GAs in the past almost two decades. Data are summarized on the Web of Science.

2. Preparation Strategies

With the further development of 3D GAs, expanded preparation approaches such as hydrothermal reduction [20], chemical reduction [21][22], electrochemical synthesis [23][24], self-assembly [25][26], emulsion technique [27], breath-figure method [28], chemical vapor deposition [29], and ink-printing technique [30] have been adopted to fabricate varied and unique microstructures. Among these, hydrothermal or chemical reduction is the most attractive one based on its low-cost and scalable production.

The interfacial interaction and chemical composition of as-prepared functional GO and/or RGO-based aerogel can be characterized by various means. XPS analysis is performed to characterize both the chemical state and atomic ratio of every element in the GO and the graphene aerogels. For the C 1s XPS spectrum of GA, the peaks attributed to carbon atoms connecting with oxygenated groups, such as C–O and O–C=O, have disappeared as the oxygenated species are substantially removed on the reduction of GO to graphene [31]. It is also evidence for the deoxygenation process and successful preparation of GAs. The significant structural changes are also reflected

in the Raman spectra. The G band, which resonates at a lower frequency and an increased D/G intensity ratio compared to that of GO, suggests a reduction of the exfoliated GO. The FT-IR spectra gives the information of various functional groups, proving the change from graphene oxide into a graphite-like structure due to the chemical reduction.

The graphene-based aerogels are mainly prepared from a GO precursor via the reduction process. The dispersion of graphene in substrate is always particularly important for improving the performance of aerogel. In order to avoid aggregation induced by strong a van der Waals force, many preparation methods involving covalent and/or non-covalent modification between GO and polymer matrix and appropriate ultrasonic dispersion are employed [32]. The dispersion of graphene can be reflected on the morphology of aerogel characterized by SEM, SEM-EDS and TEM, and the XRD pattern. Furthermore, it is feasible to study the dispersion state of graphene by characterizing the typical properties of aerogels based on the obvious effect of dispersion on performance.

2.1. Template-Free Approach

A template-free method is preferred in practical application due to the relatively simple synthesis procedures, low cost, and easy scaling up [33]. A series of template-free methods have been put forward for synthesizing 3D GA, in which the most typical and dominant is the self-assembly method. Taking advantage of inherent orderly stacking behavior via π - π interaction of graphene and GO nanosheets under appropriate conditions can produce various 3D structures [34][35][36] without the need and limitation of a template, making it novel and appealing. However, it is still important to develop suitable approaches to achieve the assembly and avoid the precipitation of graphene in a parallel arrangement while declining the repulsion forces of GO solution [37][38][39].

Currently, the widely used methods involve with chemical [40][41][42][43][44][45][46]/hydrothermal [47][48][49][50][51]/electrochemical [52] reduction-induced self-assembly and chemical/physical crosslinking-induced self-assembly [53][54][55][56][57][58][59][60].

2.2. Template-Directed Approach

The template-directed strategy, including the emulsion technique, breath figure method, and ink-printing technique, is one of the mainstream approaches employed in the formation of 3D GA with ordered and hierarchical structures [61]. It uses a pre-existing guide (hard or soft template) to directly synthesize the target materials that are difficult to obtain by other tools. Meanwhile, it also inevitably limits the scalability of resulting aerogels owing to the hard accessibility of a well-organized and large-size template itself [62]. The general route for a templated-directed method mainly involves the following steps: (1) template preparation, (2) synthesis of target materials using the template, (3) template removal (if necessary). The obtained aerogels were widely used in lithium-ion batteries and proved to be excellent electrode materials with outstanding performance.

The approach can be classified into hard template method [63][64][65] and soft template method [66][67][68][69].

3. Application

Graphene aerogel, with characteristics of low density, high surface area and porosity, and good electrical and thermal conductivity, has attracted the attention of researchers and flourished in the recent decades [70]. They possess potential application in diverse fields, such as sorption in environmental protection [25][71], electrode materials [72][73], electronic devices [74], flame-retardant and fire-warning materials [75][76], catalysis [77], energy storage [78], and microwave absorption [79].

3.1. Aerogels for Absorption

Water contamination caused by harmful chemicals, particularly oils and soluble dyes and phosphate, has become an issue of serious global concern. Various technologies including chemical precipitation [80][81], biological treatment [82], membrane filtration [83][84], adsorption [85], and ion exchange [86] have been employed to remove organic contaminants from wastewater. Among them, the adsorption method has been recognized as the most promising candidate. Therefore, the preparation of novel absorbents with low density, water pickup and cost, high absorption capacity, and good recyclability is in urgent need.

Due to the super-hydrophobicity of GA, it is commonly considered as a competitive and efficient adsorbent for oil in water, with a higher adsorption capacity compared to other kinds of adsorbents [87][88].

3.2. Aerogels for Anode Material of Rechargeable Lithium-Ion Batteries

Rechargeable lithium-ion batteries (LIBs) with high energy density and voltage, which can store and supply electricity, have a wide range of applications with the development of modern electronic devices. Currently, the biggest challenge is to develop durable, nontoxic, and inexpensive materials for electrodes.

Owing to the synergetic effect of the super-flexible coating provided by graphene nanosheets and reversible Li⁺ storage capacity by metal oxide nanoparticles, the composite aerogel has improved performance more suitable for the anode material of LIBs. The high surface area and continuous porous structure of GA is attributed to its superior specific capacitance, making it attractive as advanced electrode materials [89][90][91][92][93][94].

3.3. Aerogels with Mechanical Stability for Novel Devices

Two-dimensional graphene/GO with outstanding tensile and compressive strength, high flexibility, and elasticity [95][96] is commonly considered as the most promising building block to fabricate 3D aerogel with mechanical stability. Such an aerogel can be widely employed in flexible electronics, sensors, wearable devices, and smart manufacturing [30]. However, monolithic graphene aerogels formed by random assembly of graphene sheets directly via weak connection often exhibit obvious brittleness in compression as well as stretch [97], and has difficulties meeting the application demands.

There are two main strategies to overcome brittleness to pursue 3D aerogels with mechanical robustness. The predominant approach is to introduce elastic polymers and small molecules acting as cross-linkers or barriers into the matrix [98][99], which is less stable in severe chemical or physical conditions [100]. Another approach is to

enhance the interconnection of aerogels to produce a hierarchical structure by adopting freeze-shaping, 3D ink-printing, and other synergistic assembly techniques [\[101\]](#)[\[102\]](#)[\[103\]](#).

3.4. Aerogels for Fire-Warning Material

The existing commercial fire-warning equipment, including temperature, smoke, and infrared flame detectors, is usually unsatisfactory [\[104\]](#), as they are commonly located at a certain distance from the combustion source and are triggered only when the smoke concentration or temperature reaches a critical value [\[105\]](#). Consequently, the fire-warning is insensitive, with a response time of more than 100 s [\[106\]](#), which is too late to curb the fire spread and misses the best time for evacuation.

With the increase of temperature, the electrical resistance of GO decreases dramatically, which endows it an attractive application prospect in fire-warning materials [\[104\]](#)[\[107\]](#)[\[108\]](#). However, because of its unique porous network structure, aerogel inevitably encounters difficulties in reducing electrical resistance during being burned, which remains a challenge to fabricate sensitive fire-warning aerogels [\[109\]](#)[\[110\]](#).

The GO modified aerogel with excellent flame retardancy, thermal isolation, and intrinsic fire warning performance broadens its application territory to cover the drawbacks in delayed response and restricted application scenarios of traditional fire detectors. Therefore, the aerogel that can be triggered in the precombustion stage to offer favorable opportunities for firefighting and emergency rescue is endowed with enticing prospects in chemical industries, pipeline transportation, and high-rise building.

3.5. Aerogels for Catalysis

A 3D network structure provides multidimensional electron transport pathways and large accessible surface area, which is conducive to improve the separation efficiency of photogenerated electron-hole pairs and the adsorption of reactants. Such intrinsic hierarchical porous structure characteristics and properties make GAs endowed with potential as promising and efficient photocatalysts for practical applications in solar energy conversion [\[111\]](#), such as pollutant elimination [\[112\]](#), water splitting [\[113\]](#), CO₂ reduction [\[114\]](#), and chemical reaction progress [\[115\]](#).

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