Functional Polymer Materials for Energy Applications

Subjects: Polymer Science | Energy & Fuels

Contributor: Yassine EL GHOUL

This entry provides insight into the recent energy applications of polymers.

polymer/functional polymer applications	energy	solar cells	fuel cells	supercapacitors
Enhanced oil recovery				

1. Background

An increasing interest in the development of functional materials has led to the appearance of so-called smart polymers, which have demonstrated their practical performance in a wide range of application fields. These technical polymers are successfully gaining a growing number of recipients in the field of renewable energies, medical diagnostics, water treatment, pollution control, environmental protection, and food safety, thanks to their high sensitivity, diversity, specificity, and capacity for analysis in real time [1][2][3][4][5][6][7]. Some polymers are active and functional in nature, but others need to be modified to improve their impact and functionality. Several recent methods and techniques have been developed for the functionalization of the surfaces of synthetic and natural polymers [8][9][10][11][12]. Indeed, the terminal groups of the surface of a polymer could be linked or modified by reactive functional groups. Secondly, different molecules, oligomers, or active/bioactive polymers can be grafted to the surface, thus offering new desired properties which match the requirements of a targeted use [13][14][15][16][17]. Because of their inert character, polymeric surfaces need to be pre-activated before proceeding to their functionalization. This pre-treatment will give them an active surface for the immobilization of the various active agents. This surface activation could be performed chemically by grafting different active functions and branches, or physically, via different techniques, such as plasma treatment, laser treatment, UV irradiation, ozonolysis, electron beams, etc. [18][19][20][21][22][23][24]. Functionalization of polymeric surfaces is generally provided chemically either via covalent bonds and low energy interactions [25][26][27], or by non-covalent physical attraction, such as the adsorption of pollutants ^{[28][29]}, antibacterial biomaterials ^{[30][31][32]}, and drug delivery systems ^{[33][34][35]}. Covalent chemical functionalization remains the most interesting and the most advantageous. Indeed, it ensures a good durability of the active ingredients and a good stability of the active principle before and after its applied action. The chemical grafting of polyfunctional molecules or macromolecules and the functionalization via spacer compounds increases the efficiency of the polymeric surfaces by conferring them more active and spaced functions, therefore making them more effective and relevant.

Below is an overview of recent advances in polymers and functional polymeric materials and their exploration in the development of various applicative fields and industrial equipment (**Figure 1**).



Figure 1. Applicative fields related to functional polymeric materials.

2. Energy Applications of Polymers

Currently, energy and sustainable energy have increasingly gained a leading position as the most important global concerns in view of the increased depletion of fossil fuels. Material and nanomaterial-based polymers and their composites are investigated in many various applications related to energy storage and production (**Figure 2**), including batteries, solar cells, super-capacitors, domestic tools, vehicles, fuel cells, biomedical equipment, and surgical appliances ^{[36][37][38][39][40][41][42][43][44]}. Conducting polymers are organic polymers that can conduct electricity, and they also may be used as semiconductors. Generally, the class of polymers known as characteristically conducting polymers, or electroactive conjugated polymers, were developed about 20 years ago, and their ability to conduct electricity is due to the occurrence of delocalized molecular orbitals. In addition to their conduction properties, they also exhibit interesting characteristics, such as electronic, magnetic, wetting, optical,

mechanical, and microwave absorption properties. Conducting polymers (CPs) have received a lot of attention due to their economic importance, good environmental stability, and electrical conductivity, as well as their useful mechanical, optical, and electronic properties. Generally, conducting polymers have different nanostructures with a higher specific capacitance and may constitute an alternative in the development of new-generation energy storage devices ^{[45][46][47][48][49][50]}. There are many types of conducting polymers that have the ability to conduct electrical current. These conducting polymers generally are classified into three principal groups: ionic conducting polymers ^{[51][52][53]}, intrinsically conducting polymers (ICPs), which also are known as synthetic metals ^{[54][55][56]} and conducting polymer composites ^{[57][58][59][60]}.



Figure 2. General applications of conducting polymers.

This distinctive type of polymer has been used in many important applications in the fields of the production and storage of energy, such as in energy assembly, energy storage, solar cells, batteries, photocatalysis materials, electrode materials, electrochromic devices, dye-sensitized electric cells, light emitting and sensing devices, and perovskite electric cells. They also have been used in other important applications, including as p-type conducting parts in thermoelectric generators, as well as being the polymer composites that are used in thermoelectric

generators, piezoelectric materials, triboelectric generators, and super capacitors [61][62][63][64][65][66][67][68][69][70][71] [72][73][74]. **Figure 2** shows the general applications of these conducting polymers.

Polyacetylene, polypyrrole, polythiophene, and polyaniline are examples of intrinsically conducting polymer ICPs. Among the existing conducting polymers, polyaniline has attracted considerably more attention than other types of polymers in recent years because of its superior properties, which include its ease of synthesis, unvarying conduction mechanism, and superior resistance to the effects of oxygen and water ^[75][76][77].

Recently, new types of conducting polymers have appeared and have proven to be effective in several fields and applications.

2.1. Batteries as an Energy Storage Application of Polymers

Many organic polymers can retain and store energy when they charged with electric current, and this energy can be used when it is needed, making it a general area for continuous and sustainable investment in both the short term and the long term. Currently, the most common battery systems are based on the Li-ion technology. This technology was proposed by M. S. Whittingham in 1976, and it was commercialized by SONY in 1990. Additionally, in the 1980s, conducting polymers were extolled as promising materials for the next generation of environmentally benign and efficient batteries. In the late 1980s, Bridgestone-Seiko and VARTA/BASF initiated their sales of commercial batteries that were based on polypyrrole and polyaniline, respectively ^[78]. One of the most intensively studied conjugated polymers for energy storage applications is polypyrrole, which also was used as an anode material to manufacture an aqueous Li-ion battery in conjunction with a LiCoO₂ cathode $\frac{79[80]}{100}$. Polythiophene has been of interest to electrochemists for decades. The first battery with polythiophene as an active material was produced and described in 1983. Recently, poly(3'-styryl-4,4"-didecyloxyterthiophene), with a maximum capacity of 45 Ah kg⁻¹, and poly(4,4"-didecyloxyterthiophene), with a maximum capacity of 95 Ah kg⁻¹, were used as anode materials in combination with a polypyrrole cathode. Another type of polymer that was used in an earlier period consisted of polyaniline (PANI) pellet electrodes with different redox states. In addition, polyacetylene usage for anodes and cathodes and a PEO-based electrolyte were presented in 1981. Also, as recently shown by Zhu et al. ^[81], the bipolar active material known as poly(para-phenylene) can act as both a cathode and an anode. Many organic polymers can retain and store energy when charged with electric current, and the energy can be used when needed, making it a general area for continuous and sustainable investment in the short and long term. The ultrafast high energy density, long-term stability, and charge-discharge behavior are unique features of supercapacitors, which have attracted considerable attention recently. Different supercapacitors have emerged as efficient energy storage devices, showing wide applications in several fields, including electric vehicles and continuously automatic production power supplies, etc. [82][83][84][85][86]. These supercapacitors exhibit a higher specific power when compared to lithium-ion batteries. The electrodes of these supercapacitors are materials that are based on metal oxides but mainly on conductive polymers [87][88][89][90]. These conductive polymers have shown an excellent specific capacity and their low cyclic stability has been lately overstated by the investigation of nanocomposites which was based on conducting polymers [91][92][93].

2.2. Solar and Fuel Cells as an Energy Production Application of Polymers

Natural resources will be exploited for a clean environment and a good life in different countries. The importance of solar cells in the production of clean and sustainable electric power is attributed to places that government services do not reach or when the production of energy from the sun becomes cheaper than other sources. Silicon solar cells are widely used, but there is considerable research being done with the aim of providing less expensive solar cells, such as polymer solar cells and perovskite solar cells. ^{[94][95][96][97]}.

Polymer solar cells, also known as plastic solar cells, use conjugated polymers as light absorbers, electron donors, electron acceptors, and/or hole transport materials, and these solar cells have been investigated for twenty years. A typical polymer solar cell contains a donor/acceptor bulk-heterojunction, a light-harvesting layer that is sandwiched between the electron and hole extraction layer, then the anode and the cathode. When polymer solar cells were first developed, their structure was similar to a conventional silicon-based solar cell with a planar junction. People believe that this device works as a P-N junction solar cell, based simply on its organic p-type and n-type semiconductor material coatings. At this point, the polymer functions as a photoactive layer for light absorption, charge generation, and transport ^{[98][99]}.

Nowadays, various electrochemical reactions have been investigated in the direct conversion of chemical energy into electricity, in the context of fuel cells. These fuel cells have recently experienced great progress in their application for the production of electric vehicles ^{[100][101]}. Indeed, direct methanol fuel cells (DMFCs) have shown great potential in various energy applications, due to their energy conversion performance, high fuel portability, and eco-friendly aspects ^{[102][103][104]}. Several parameters influencing the efficiency of DMFCs have been reported, and the effects of the electrocatalysts used have been widely studied. These electrocatalysts are mainly conducting polymers, having primarily 1D and 2D nanostructures ^{[105][106][107][108][109][110]}.

3. Oil and Gas Applications

Enhanced oil recovery (EOR), also known as tertiary recovery, is the most commonly used method to extract crude oil from an oil field when it cannot be extracted otherwise ^{[111][112]}. EOR can extract 30 to 60% or more of the oil from a reservoir. Due to the decrease in the discoveries of oil over the past few years, it is believed that enhanced oil recovery technologies will be vitally important, by ensuring the extended use of oil to generate energy. One of the reasons for this is due to the shortage of current oil resources and the difficulty associated with identifying new oil fields. Polymers have an important role in the application of enhanced oil recovery technology, especially surfactant and hydrogel polymers. Surfactant polymers are injected into the reservoir to reduce the interfacial tension between oil and water, which allows recovery of the oil that is trapped by the rocks in the reservoir, thereby increasing the production of oil. A hydrogel polymer is injected into the reservoir to increase the viscosity of the fluid that contains water, making that fluid more difficult to flow than the oil, thereby increasing the production of oil. The most common polymer that is used for this application is one or more of the polyacrylamide group ^{[113][114]}. A typical polymer flood project involves the mixing and injecting of polymer over an extended period of time until about 30 to 50% of the pore volume of the reservoir has been injected. The addition of polymer into the reservoir increases the

viscosity of water and reduces the relative permeability of the water in the reservoir, thereby increasing the recovery of oil due to the increase in the fractional flow.

Hydrogel polymers have been used for many years to control the mobility of the injected water during enhanced oil recovery applications. These polymers are non-Newtonian (also called pseudoplastic) fluids because their viscosities are a function of the shear rate. They usually are used with surfactants and alkali agents to increase the sweep efficiency of the tertiary recovery floods ^{[115][116][117]}. It is important to select the appropriate polymer for a given area. Thus, the permeability of the reservoir and the viscosity of the oil are used to determine which polymer has the optimum molecular weight. The composition of the rock and the extent of adsorption of the polymer are used to determine the best degree of hydrolysis.

3.1. Polyacrylamides

The synthetic polymer used in enhanced oil recovery applications is almost always one of the polyacrylamides. A variety of these products is available from several manufacturers. In general, the performance of a polyacrylamide depends on its molecular weight and its degree of hydrolysis ^{[113][114][118]}. Partially hydrolyzed polyacrylamide (HPAM) is one of the polyacrylamide group, and it has the shape of a straight chain polymer of acrylamide monomers, some of which have been hydrolyzed. The HPAM is the polymer most often used in enhanced oil recovery applications, due to its relatively low price and good viscosifying properties ^[119].

3.2. Xanthan Gum/Biopolymer

Xanthan gum is a manufactured polysaccharide that is generally referred to as a biopolymer. It is produced by the microbial action of xanthomonascampestris on a substrate of carbohydrate media, with a protein supplement and an inorganic source of nitrogen. It is well known that xanthan gum has an excellent performance in high salinity brine. It is relatively compatible with most surfactants and the other injection fluid additives which are used in tertiary oil recovery formulations. The biopolymer is usually injected along with an effective biocide, to prevent microbial degradation ^[120]. Recently, a supramolecular system by self-assembly of xanthan gum with anionic or cationic surfactants and β -cyclodextrin has been developed. This composite polymer system has shown thermal and bio-stability, and greater viscoelasticity in brines, and thus confirmed its potential as a promising tool for enhanced oil recovery applications ^[121].

3.3. Superabsorbent Polymer Composites for Enhanced Oil Recovery

Superabsorbent polymer composites are three-dimensionally crosslinked hydrophilic polymers reinforced by clay, and they are capable of swelling and retaining huge volumes of water in this swollen state ^{[122][123]}. Superabsorbent polymer composites have been used as plugging agents in some oil fields in China to meet the need of enhanced oil recovery ^[124]. After operating for a year, in which water flooding was a perpetual problem, the water content in the crude oil increased, and this decreased the oil output. The high water content in crude oil can cause many problems, such as increased corrosion, increased amounts of sand, and the formation of emulsions that must be disposed of. Based on the results of this research, it was concluded that, when compared to the existing polymer,

the superabsorbent polymer composite had good mechanical, thermal, and rheological properties. Recently, pHsensitive poly (acrylamide-co-methylenebisacrylamide-*co*-acrylic acid) hydrogel microspheres immobilizing silica nanoparticles have been synthesized by reverse suspension polymerization. The prepared hybridized polymeric composite exhibited a significant improvement in the swelling property as a function of the change in pH and showed a 23% increase in the oil recovery factor ^[125]. Even so, additional advanced studies should be done to determine whether these different polymers could be used effectively for enhanced oil recovery ^[126].

References

- Su, L.; Weaver, J.L.; Groenenboom, M.; Nakamura, N.; Rus, E.; Anand, P.; Jha, S.K.; Okasinski, J.S.; Dura, J.A.; Reeja-Jayan, B. Tailoring Electrode–Electrolyte Interfaces in Lithium-Ion Batteries Using Molecularly Engineered Functional Polymers. ACS Appl. Mater. Interfaces 2021, 13, 9919– 9931.
- 2. Arreguin-Campos, R.; Jiménez-Monroy, K.L.; Diliën, H.; Cleij, T.J.; van Grinsven, B.; Eersels, K. Imprinted Polymers as Synthetic Receptors in Sensors for Food Safety. Biosensors 2021, 11, 46.
- 3. Alashrah, S.; El-Ghoul, Y.; Omer, M.A.A. Synthesis and Characterization of a New Nanocomposite Film Based on Polyvinyl Alcohol Polymer and Nitro Blue Tetrazolium Dye as a Low Radiation Dosimeter in Medical Diagnostics Application. Polymers 2021, 13, 1815.
- D'Agata, R.; Bellassai, N.; Jungbluth, V.; Spoto, G. Recent Advances in Antifouling Materials for Surface Plasmon Resonance Biosensing in Clinical Diagnostics and Food Safety. Polymers 2021, 13, 1929.
- Alashrah, S.; El-Ghoul, Y.; Almutairi, F.M.; Omer, M.A.A. Development, Characterization and Valuable Use of Novel Dosimeter Film Based on PVA Polymer Doped Nitro Blue Tetrazolium Dye and AgNO3 for the Accurate Detection of Low X-ray Doses. Polymers 2021, 13, 3140.
- Wu, D.; Shi, W.; Ding, S.; Xie, X. Diverse functional groups decorated, bifunctional polyesteramide as efficient Pb(II) electrochemical probe and methylene blue adsorbent. Eur. Polym. J. 2021, 160, 110810.
- Shi, H.; Dai, Z.; Sheng, X.; Xia, D.; Shao, P.; Yang, L.; Luo, X. Conducting polymer hydrogels as a sustainable platform for advanced energy, biomedical and environmental applications. Sci. Total Environ. 2021, 786, 147430.
- 8. Reddy, M.S.B.; Ponnamma, D.; Choudhary, R.; Sadasivuni, K.K. A Comparative Review of Natural and Synthetic Biopolymer Composite Scaffolds. Polymers 2021, 13, 1105.
- Mohd Nurazzi, N.; Asyraf, M.R.M.; Khalina, A.; Abdullah, N.; Sabaruddin, F.A.; Kamarudin, S.H.; Ahmad, S.; Mahat, A.M.; Lee, C.L.; Aisyah, H.A.; et al. Fabrication, Functionalization, and Application of Carbon Nanotube-Reinforced Polymer Composite: An Overview. Polymers 2021, 13, 1047.

- Wieszczycka, K.; Staszak, K.; Woźniak-Budych, M.J.; Litowczenko, J.; Maciejewska, B.M.; Jurga, S. Surface functionalization–The way for advanced applications of smart materials. Coord. Chem. Rev. 2021, 436, 213846.
- 11. Liyanage, S.; Acharya, S.; Parajuli, P.; Shamshina, J.L.; Abidi, N. Production and Surface Modification of Cellulose Bioproducts. Polymers 2021, 13, 3433.
- 12. Ngo, H.-T.; Hong, K.V.T.; Nguyen, T.-B. Surface Modification by the DBD Plasma to Improve the Flame-Retardant Treatment for Dyed Polyester Fabric. Polymers 2021, 13, 3011.
- Zhang, D.; Ouyang, Q.; Hu, Z.; Lu, S.; Quan, W.; Li, P.; Chen, Y.; Li, S. Catechol functionalized chitosan/active peptide microsphere hydrogel for skin wound healing. Int. J. Biol. Macromol. 2021, 173, 591–606.
- 14. Basinska, T.; Gadzinowski, M.; Mickiewicz, D.; Slomkowski, S. Functionalized Particles Designed for Targeted Delivery. Polymers 2021, 13, 2022.
- 15. Zheng, K.; Niu, W.; Lei, B.; Boccaccini, A.R. Immunomodulatory bioactive glasses for tissue regeneration. Acta Biomater. 2021, 133, 168–186.
- 16. Andrade, R.G.D.; Reis, B.; Costas, B.; Lima, S.A.C.; Reis, S. Modulation of Macrophages M1/M2 Polarization Using Carbohydrate-Functionalized Polymeric Nanoparticles. Polymers 2021, 13, 88.
- 17. Zhou, Z.; Ren, L.; Zhang, L.; Zhong, J.; Xiao, Y.; Jia, Z.; Guo, L.; Yang, J.; Wang, C.; Jiang, S.; et al. Heightened Innate Immune Responses in the Respiratory Tract of COVID-19 Patients. Cell Host Microbe 2020, 27, 883–890.
- 18. Yoo, S.; Seok, D.; Jung, Y.; Lee, K. Hydrophilic Surface Treatment of Carbon Powder Using CO2 Plasma Activated Gas. Coatings 2021, 11, 925.
- 19. Yamada, S.; Yassin, M.A.; Weigel, T.; Schmitz, T.; Hansmann, J.; Mustafa, K. Surface activation with oxygen plasma promotes osteogenesis with enhanced extracellular matrix formation in threedimensional microporous scaffolds. J. Biomed. Mater. Res. Part A 2021, 109, 1560–1574.
- 20. Kim, H.G.; Kim, Y.-S.; Kuk, Y.-S.; Kwac, L.K.; Choi, S.-H.; Park, J.; Shin, H.K. Preparation and Characterization of Carbon Fibers from Lyocell Precursors Grafted with Polyacrylamide via Electron-Beam Irradiation. Molecules 2021, 26, 2459.
- Gatto, M.L.; Groppo, R.; Bloise, N.; Fassina, L.; Visai, L.; Galati, M.; Iuliano, L.; Mengucci, P. Topological, Mechanical and Biological Properties of Ti6Al4V Scaffolds for Bone Tissue Regeneration Fabricated with Reused Powders via Electron Beam Melting. Materials 2021, 14, 224.
- 22. Szustakiewicz, K.; Kryszak, B.; Dzienny, P.; Poźniak, B.; Tikhomirov, M.; Hoppe, V.; Szymczyk-Ziółkowska, P.; Tylus, W.; Grzymajło, M.; Gadomska-Gajadhur, A.; et al. Cytotoxicity Study of UV-

Laser-Irradiated PLLA Surfaces Subjected to Bio-Ceramisation: A New Way towards Implant Surface Modification. Int. J. Mol. Sci. 2021, 22, 8436.

- 23. Arroyo-Lamas, N.; Arteagoitia, I.; Ugalde, U. Surface Activation of Titanium Dental Implants by Using UVC-LED Irradiation. Int. J. Mol. Sci. 2021, 22, 2597.
- 24. Gabardo, R.S.; de Carvalho Cotre, D.S.; Arias, M.J.L.; Moisés, M.P.; Ferreira, B.T.M.; Samulewski, R.B.; Hinestroza, J.P.; Bezerra, F.M. Surface Modification of Polyester Fabrics by Ozone and Its Effect on Coloration Using Disperse Dyes. Materials 2021, 14, 3492.
- 25. Liu, Y.; Liu, Z.; Gao, Y.; Gao, W.; Hou, Z.; Zhu, Y. Facile Method for Surface-Grafted Chitooligosaccharide on Medical Segmented Poly(ester-urethane) Film to Improve Surface Biocompatibility. Membranes 2021, 11, 37.
- 26. Chen, J.-C.; Chen, C.-H.; Chang, K.-C.; Liu, S.-M.; Ko, C.-L.; Shih, C.-J.; Sun, Y.-S.; Chen, W.-C. Evaluation of the Grafting Efficacy of Active Biomolecules of Phosphatidylcholine and Type I Collagen on Polyether Ether Ketone: In Vitro and In Vivo. Polymers 2021, 13, 2081.
- 27. Díez-Pascual, A.M. Chemical Functionalization of Carbon Nanotubes with Polymers: A Brief Overview. Macromolecules 2021, 1, 64–83.
- Mohamed, M.G.; Tsai, M.-Y.; Wang, C.-F.; Huang, C.-F.; Danko, M.; Dai, L.; Chen, T.; Kuo, S.-W. Multifunctional Polyhedral Oligomeric Silsesquioxane (POSS) Based Hybrid Porous Materials for CO2 Uptake and Iodine Adsorption. Polymers 2021, 13, 221.
- 29. Khan, M.A.; Govindasamy, R.; Ahmad, A.; Siddiqui, M.R.; Alshareef, S.A.; Hakami, A.A.H.; Rafatullah, M. Carbon Based Polymeric Nanocomposites for Dye Adsorption: Synthesis, Characterization, and Application. Polymers 2021, 13, 419.
- 30. Pereira, A.M.; Gomes, D.; da Costa, A.; Dias, S.C.; Casal, M.; Machado, R. Protein-Engineered Polymers Functionalized with Antimicrobial Peptides for the Development of Active Surfaces. Appl. Sci. 2021, 11, 5352.
- Charoensri, K.; Rodwihok, C.; Wongratanaphisan, D.; Ko, J.A.; Chung, J.S.; Park, H.J. Investigation of Functionalized Surface Charges of Thermoplastic Starch/Zinc Oxide Nanocomposite Films Using Polyaniline: The Potential of Improved Antibacterial Properties. Polymers 2021, 13, 425.
- Brun, P.; Zamuner, A.; Battocchio, C.; Cassari, L.; Todesco, M.; Graziani, V.; Iucci, G.; Marsotto, M.; Tortora, L.; Secchi, V.; et al. Bio-Functionalized Chitosan for Bone Tissue Engineering. Int. J. Mol. Sci. 2021, 22, 5916.
- 33. Jhaveri, J.; Raichura, Z.; Khan, T.; Momin, M.; Omri, A. Chitosan Nanoparticles-Insight into Properties, Functionalization and Applications in Drug Delivery and Theranostics. Molecules 2021, 26, 272.

- Beagan, A.M.; Alghamdi, A.A.; Lahmadi, S.S.; Halwani, M.A.; Almeataq, M.S.; Alhazaa, A.N.; Alotaibi, K.M.; Alswieleh, A.M. Folic Acid-Terminated Poly(2-Diethyl Amino Ethyl Methacrylate) Brush-Gated Magnetic Mesoporous Nanoparticles as a Smart Drug Delivery System. Polymers 2021, 13, 59.
- 35. Donoso-González, O.; Lodeiro, L.; Aliaga, Á.E.; Laguna-Bercero, M.A.; Bollo, S.; Kogan, M.J.; Yutronic, N.; Sierpe, R. Functionalization of Gold Nanostars with Cationic β-Cyclodextrin-Based Polymer for Drug Co-Loading and SERS Monitoring. Pharmaceutics 2021, 13, 261.
- Deyab, M.A.; El Bali, B.; Mohsen, Q.; Essehli, R. Design new epoxy nanocomposite coatings based on metal vanadium oxy-phosphate M0.5VOPO4 for anti-corrosion applications. Sci. Rep. 2021, 11, 8182.
- Platnieks, O.; Gaidukovs, S.; Barkane, A.; Gaidukova, G.; Grase, L.; Thakur, V.K.; Filipova, I.; Fridrihsone, V.; Skute, M.; Laka, M. Highly Loaded Cellulose/Poly (butylene succinate) Sustainable Composites for Woody-Like Advanced Materials Application. Molecules 2020, 25, 121.
- 38. Saska, S.; Pilatti, L.; Blay, A.; Shibli, J.A. Bioresorbable Polymers: Advanced Materials and 4D Printing for Tissue Engineering. Polymers 2021, 13, 563.
- Khalid, M.Y.; Imran, R.; Arif, Z.U.; Akram, N.; Arshad, H.; Al Rashid, A.; Márquez, F.P.G. Developments in Chemical Treatments, Manufacturing Techniques and Potential Applications of Natural-Fibers-Based Biodegradable Composites. Coatings 2021, 11, 293.
- 40. Liu, Y.; Lin, T.; Cheng, C.; Wang, Q.; Lin, S.; Liu, C.; Han, X. Research Progress on Synthesis and Application of Cyclodextrin Polymers. Molecules 2021, 26, 1090.
- 41. Suriani, M.J.; Zainudin, H.A.; Ilyas, R.A.; Petrů, M.; Sapuan, S.M.; Ruzaidi, C.M.; Mustapha, R. Kenaf Fiber/Pet Yarn Reinforced Epoxy Hybrid Polymer Composites: Morphological, Tensile, and Flammability Properties. Polymers 2021, 13, 1532.
- 42. Hassan, R.; Khan, M.U.A.; Abdullah, A.M.; Razak, S.I.A. A Review on Current Trends of Polymers in Orthodontics: BPA-Free and Smart Materials. Polymers 2021, 13, 1409.
- 43. Salmi, M. Additive Manufacturing Processes in Medical Applications. Materials 2021, 14, 191.
- 44. Saleh Alghamdi, S.; John, S.; Roy Choudhury, N.; Dutta, N.K. Additive Manufacturing of Polymer Materials: Progress, Promise and Challenges. Polymers 2021, 13, 753.
- Soares, B.G.; Barra, G.M.O.; Indrusiak, T. Conducting Polymeric Composites Based on Intrinsically Conducting Polymers as Electromagnetic Interference Shielding/Microwave Absorbing Materials—A Review. J. Compos. Sci. 2021, 5, 173.
- 46. Duburg, J.C.; Azizi, K.; Primdahl, S.; Hjuler, H.A.; Zanzola, E.; Schmidt, T.J.; Gubler, L. Composite Polybenzimidazole Membrane with High Capacity Retention for Vanadium Redox Flow Batteries.

Molecules 2021, 26, 1679.

- 47. Sánchez-Vergara, M.E.; Hamui, L.; Gómez, E.; Chans, G.M.; Galván-Hidalgo, J.M. Design of Promising Heptacoordinated Organotin (IV) Complexes-PEDOT: PSS-Based Composite for New-Generation Optoelectronic Devices Applications. Polymers 2021, 13, 1023.
- 48. Azizighannad, S.; Wang, Z.; Siddiqui, Z.; Kumar, V.; Mitra, S. Nano Carbon Doped Polyacrylamide Gel Electrolytes for High Performance Supercapacitors. Molecules 2021, 26, 2631.
- 49. Sung, Y.-S.; Lin, L.-Y. Systematic Design of Polypyrrole/Carbon Fiber Electrodes for Efficient Flexible Fiber-Type Solid-State Supercapacitors. Nanomaterials 2020, 10, 248.
- 50. Deepali, K.; Sapana, J.; Rizwan, A.; Shagufta, J. Functionalization of conducting polymers and their applications in optoelectronics. Polym.-Plast. Technol. Mater. 2021, 60, 465–487.
- 51. Aziz, S.B.; Nofal, M.M.; Kadir, M.F.Z.; Dannoun, E.M.A.; Brza, M.A.; Hadi, J.M.; Abdullah, R.M. Bio-Based Plasticized PVA Based Polymer Blend Electrolytes for Energy Storage EDLC Devices: Ion Transport Parameters and Electrochemical Properties. Materials 2021, 14, 1994.
- 52. Begum, B.; Bilal, S.; Shah, A.u.H.A.; Röse, P. Physical, Chemical, and Electrochemical Properties of Redox-Responsive Polybenzopyrrole as Electrode Material for Faradaic Energy Storage. Polymers 2021, 13, 2883.
- Aziz, S.B.; Nofal, M.M.; Abdulwahid, R.T.; Ghareeb, H.O.; Dannoun, E.M.A.; Abdullah, R.M.; Hamsan, M.H.; Kadir, M.F.Z. Plasticized Sodium-Ion Conducting PVA Based Polymer Electrolyte for Electrochemical Energy Storage—EEC Modeling, Transport Properties, and Charge-Discharge Characteristics. Polymers 2021, 13, 803.
- 54. Sharma, S.; Sudhakara, P.; Omran, A.A.B.; Singh, J.; Ilyas, R.A. Recent Trends and Developments in Conducting Polymer Nanocomposites for Multifunctional Applications. Polymers 2021, 13, 2898.
- 55. Rahman, S.U.; Röse, P.; Shah, A.U.H.A.; Krewer, U.; Bilal, S.; Farooq, S. Exploring the Functional Properties of Sodium Phytate Doped Polyaniline Nanofibers Modified FTO Electrodes for High-Performance Binder Free Symmetric Supercapacitors. Polymers 2021, 13, 2329.
- 56. Wang, Y.; Wei, H.; Lu, Y.; Wei, S.; Wujcik, E.K.; Guo, Z. Multifunctional Carbon Nanostructures for Advanced Energy Storage Applications. Nanomaterials 2015, 5, 755–777.
- 57. Kausar, A. Green Nanocomposites for Energy Storage. J. Compos. Sci. 2021, 5, 202.
- 58. Siwal, S.S.; Zhang, Q.; Devi, N.; Thakur, V.K. Carbon-Based Polymer Nanocomposite for High-Performance Energy Storage Applications. Polymers 2020, 12, 505.
- 59. Yang, S.; An, X.; Qian, X. Integrated Conductive Hybrid Electrode Materials Based on Composites for Energy Storage. Polymers 2021, 13, 1082.

- 60. Bi, X.; Yang, L.; Wang, Z.; Zhan, Y.; Wang, S.; Zhang, C.; Li, Y.; Miao, Y.; Zha, J. Construction of a Three-Dimensional BaTiO3 Network for Enhanced Permittivity and Energy Storage of PVDF Composites. Materials 2021, 14, 3585.
- Kondratiev, V.V.; Holze, R. Intrinsically conducting polymers and their combinations with redoxactive molecules for rechargeable battery electrodes: An update. Chem. Pap. 2021, 75, 4981– 5007.
- 62. Meng, N.; Lian, F.; Cui, G. Macromolecular Design of Lithium Conductive Polymer as Electrolyte for Solid-State Lithium Batteries. Small 2021, 17, 2005762.
- Zhu, J.; Zhang, Z.; Zhao, S.; Westover, A.S.; Belharouak, I.; Cao, P. Single-Ion Conducting Polymer Electrolytes for Solid-State Lithium–Metal Batteries: Design, Performance, and Challenges. Adv. Energy Mater. 2021, 11, 2003836.
- 64. Yu, L.M.; Man, J.X.; Chen, T.; Luo, D.; Wang, J.; Yang, H.; Zhao, Y.B.; Wang, H.; Yang, Y.; Lu, Z.H. Colorful conducting polymers for vivid solar panels. Nano Energy 2021, 85, 105937.
- Chae, J.E.; Lee, S.Y.; Yoo, S.J.; Kim, J.Y.; Jang, J.H.; Park, H.-Y.; Park, H.S.; Seo, B.; Henkensmeier, D.; Song, K.H.; et al. Polystyrene-Based Hydroxide-Ion-Conducting Ionomer: Binder Characteristics and Performance in Anion-Exchange Membrane Fuel Cells. Polymers 2021, 13, 690.
- 66. Zhou, Z.; Zholobko, O.; Wu, X.-F.; Aulich, T.; Thakare, J.; Hurley, J. Polybenzimidazole-Based Polymer Electrolyte Membranes for High-Temperature Fuel Cells: Current Status and Prospects. Energies 2021, 14, 135.
- 67. Tan, S.; Li, J.; Zhou, L.; Chen, P.; Shi, J.; Xu, Z. Modified Carbon Fiber Paper-Based Electrodes Wrapped by Conducting Polymers with Enhanced Electrochemical Performance for Supercapacitors. Polymers 2018, 10, 1072.
- Ruano, G.; Molina, B.G.; Torras, J.; Alemán, C. Free-Standing, Flexible Nanofeatured Polymeric Films Prepared by Spin-Coating and Anodic Polymerization as Electrodes for Supercapacitors. Molecules 2021, 26, 4345.
- 69. Stempien, Z.; Khalid, M.; Kozanecki, M.; Filipczak, P.; Wrzesińska, A.; Korzeniewska, E.; Sąsiadek, E. Inkjet Printing of Polypyrrole Electroconductive Layers Based on Direct Inks Freezing and Their Use in Textile Solid-State Supercapacitors. Materials 2021, 14, 3577.
- Chen, W.; Liu, S.; Guo, L.; Zhang, G.; Zhang, H.; Cao, M.; Wu, L.; Xiang, T.; Peng, Y. A Self-Healing Ionic Liquid-Based Ionically Cross-Linked Gel Polymer Electrolyte for Electrochromic Devices. Polymers 2021, 13, 742.
- 71. Kuo, C.-W.; Chang, J.-C.; Chang, J.-K.; Huang, S.-W.; Lee, P.-Y.; Wu, T.-Y. Electrodeposited Copolymers Based on 9,9'-(5-Bromo-1,3-phenylene)biscarbazole and Dithiophene Derivatives for High-Performance Electrochromic Devices. Polymers 2021, 13, 1136.

- 72. Alsultan, M.; Ameen, A.M.; Al-keisy, A.; Swiegers, G.F. Conducting-Polymer Nanocomposites as Synergistic Supports That Accelerate Electro-Catalysis: PEDOT/Nano Co3O4/rGO as a Photo Catalyst of Oxygen Production from Water. J. Compos. Sci. 2021, 5, 245.
- 73. Ramanavicius, S.; Ramanavicius, A. Conducting Polymers in the Design of Biosensors and Biofuel Cells. Polymers 2021, 13, 49.
- 74. Shimoga, G.; Palem, R.R.; Choi, D.-S.; Shin, E.-J.; Ganesh, P.-S.; Saratale, G.D.; Saratale, R.G.; Lee, S.-H.; Kim, S.-Y. Polypyrrole-Based Metal Nanocomposite Electrode Materials for High-Performance Supercapacitors. Metals 2021, 11, 905.
- Yaqoob, A.A.; Ibrahim, M.N.M.; Umar, K.; Bhawani, S.A.; Khan, A.; Asiri, A.M.; Khan, M.R.; Azam, M.; AlAmmari, A.M. Cellulose Derived Graphene/Polyaniline Nanocomposite Anode for Energy Generation and Bioremediation of Toxic Metals via Benthic Microbial Fuel Cells. Polymers 2021, 13, 135.
- 76. Ghafoor, U.; Aqeel, A.B.; Zaman, U.K.u.; Zahid, T.; Noman, M.; Ahmad, M.S. Effect of Molybdenum Disulfide on the Performance of Polyaniline Based Counter Electrode for Dye-Sensitized Solar Cell Applications. Energies 2021, 14, 3786.
- 77. Noh, S.; Gong, H.Y.; Lee, H.J.; Koh, W.G. Electrically Conductive Micropatterned Polyaniline-Poly(ethylene glycol) Composite Hydrogel. Materials 2021, 14, 308.
- 78. Muench, S.; Wild, A.; Friebe, C.; Häupler, B.; Janoschka, T.; Schubert, U.S. Polymer-Based Organic Batteries. Chem. Rev. 2016, 116, 9438–9484.
- Jyothibasu, J.P.; Chen, M.-Z.; Tien, Y.-C.; Kuo, C.-C.; Chen, E.-C.; Lin, Y.-C.; Chiang, T.-C.; Lee, R.-H. V2O5/Carbon Nanotube/Polypyrrole Based Freestanding Negative Electrodes for High-Performance Supercapacitors. Catalysts 2021, 11, 980.
- 80. Hong, X.; Liu, Y.; Li, Y.; Wang, X.; Fu, J.; Wang, X. Application Progress of Polyaniline, Polypyrrole and Polythiophene in Lithium-Sulfur Batteries. Polymers 2020, 12, 331.
- 81. Zhu, L.; Lei, A.; Cao, Y.L.; Ai, X.P.; Yang, H.X. An all-organic rechargeable battery using bipolar polyparaphenylene as a redox-active cathode and anode. Chem. Commun. 2013, 49, 567–569.
- 82. Seol, M.-L.; Nam, I.; Sadatian, E.; Dutta, N.; Han, J.-W.; Meyyappan, M. Printable Gel Polymer Electrolytes for Solid-State Printed Supercapacitors. Materials 2021, 14, 316.
- Nawaz, B.; Ali, G.; Ullah, M.O.; Rehman, S.; Abbas, F. Investigation of the Electrochemical Properties of Ni0.5Zn0.5Fe2O4 as Binder-Based and Binder-Free Electrodes of Supercapacitors. Energies 2021, 14, 3297.
- 84. Azimov, F.; Kim, J.; Choi, S.M.; Jung, H.M. Synergistic Effects of Fe2O3 Nanotube/Polyaniline Composites for an Electrochemical Supercapacitor with Enhanced Capacitance. Nanomaterials 2021, 11, 1557.

- 85. Mohamed, M.G.; Ahmed, M.M.M.; Du, W.-T.; Kuo, S.-W. Meso/Microporous Carbons from Conjugated Hyper-Crosslinked Polymers Based on Tetraphenylethene for High-Performance CO2 Capture and Supercapacitor. Molecules 2021, 26, 738.
- Bekhoukh, A.; Moulefera, I.; Sabantina, L.; Abdelghani, B. Development, Investigation, and Comparative Study of the Effects of Various Metal Oxides on Optical Electrochemical Properties Using a Doped PANI Matrix. Polymers 2021, 13, 3344.
- 87. Cai, X.; Sun, K.; Qiu, Y.; Jiao, X. Recent Advances in Graphene and Conductive Polymer Composites for Supercapacitor Electrodes: A Review. Crystals 2021, 11, 947.
- Wang, H.; Qiu, F.; Lu, C.; Zhu, J.; Ke, C.; Han, S.; Zhuang, X. A Terpyridine-Fe2+-Based Coordination Polymer Film for On-Chip Micro-Supercapacitor with AC Line-Filtering Performance. Polymers 2021, 13, 1002.
- 89. Ruano, G.; Iribarren, J.I.; Pérez-Madrigal, M.M.; Torras, J.; Alemán, C. Electrical and Capacitive Response of Hydrogel Solid-Like Electrolytes for Supercapacitors. Polymers 2021, 13, 1337.
- Chen, K.; Zhao, S.; Sun, J.; Zhou, J.; Wang, Y.; Tao, K.; Xiao, X.; Han, L. Enhanced Capacitance Performance by Coupling 2D Conductive Metal–Organic Frameworks and Conducting Polymers for Hybrid Supercapacitors. ACS Appl. Energy Mater. 2021, 4, 9534–9541.
- 91. Olean-Oliveira, A.; Brito, G.A.O.; Cardoso, C.X.; Teixeira, M.F.S. Nanocomposite Materials Based on Electrochemically Synthesized Graphene Polymers: Molecular Architecture Strategies for Sensor Applications. Chemosensors 2021, 9, 149.
- 92. Díez-Pascual, A.M. Development of Graphene-Based Polymeric Nanocomposites: A Brief Overview. Polymers 2021, 13, 2978.
- 93. Gul, H.; Shah, A.-U.-H.A.; Bilal, S. Achieving Ultrahigh Cycling Stability and Extended Potential Window for Supercapacitors through Asymmetric Combination of Conductive Polymer Nanocomposite and Activated Carbon. Polymers 2019, 11, 1678.
- 94. Zhong, M.; Chai, L.; Wang, Y.; Di, J. Enhanced efficiency and stability of perovskite solar cell by adding polymer mixture in perovskite photoactive layer. J. Alloy. Compd. 2021, 864, 158793.
- Peng, J.; Walter, D.; Ren, Y.; Tebyetekerwa, M.; Wu, Y.; Duong, T.; Lin, Q.; Li, J.; Lu, T.; Mahmud, M.A.; et al. Nanoscale localized contacts for high fill factors in polymer-passivated perovskite solar cells. Science 2021, 371, 390–395.
- 96. Han, T.H.; Lee, J.W.; Choi, C.; Tan, S.; Lee, C.; Zhao, Y.; Dai, Z.; De Marco, N.; Lee, S.J.; Bae, S.H.; et al. Perovskite-polymer composite cross-linker approach for highly-stable and efficient perovskite solar cells. Nat. Commun. 2019, 10, 520.
- 97. Shaik, S.; Zhou, Z.; Ouyang, Z.; Han, R.; Li, D. Polymer Additive Assisted Fabrication of Compact and Ultra-Smooth Perovskite Thin Films with Fast Lamp Annealing. Energies 2021, 14, 2656.

- Bonardd, S.; Moreno-Serna, V.; Kortaberria, G.; Díaz, D.D.; Leiva, A.; Saldías, C. Dipolar Glass Polymers Containing Polarizable Groups as Dielectric Materials for Energy Storage Applications. A Minireview. Polymers 2019, 11, 317.
- 99. Wang, Z.; Wang, X.; Wang, S.; He, J.; Zhang, T.; Wang, J.; Wu, G. Simultaneously Enhanced Thermal Conductivity and Dielectric Breakdown Strength in Sandwich AIN/Epoxy Composites. Nanomaterials 2021, 11, 1898.
- 100. Rajalakshmi, N.; Gopalan, R. Recent Trends in Science and Technology of Hydrogen and Polymer Electrolyte Membrane Fuel Cells. Trans. Indian Natl. Acad. Eng. 2021, 6, 189–218.
- 101. Chen, Q.; Zhang, G.; Zhang, X.; Sun, C.; Jiao, K.; Wang, Y. Thermal management of polymer electrolyte membrane fuel cells: A review of cooling methods, material properties, and durability. Appl. Energy 2021, 286, 116496.
- 102. Shih, K.-Y.; Wei, J.-J.; Tsai, M.-C. One-Step Microwave-Assisted Synthesis of PtNiCo/rGO Electrocatalysts with High Electrochemical Performance for Direct Methanol Fuel Cells. Nanomaterials 2021, 11, 2206.
- 103. Cheng, G.; Li, Z.; Ren, S.; Han, D.; Xiao, M.; Wang, S.; Meng, Y. A Robust Composite Proton Exchange Membrane of Sulfonated Poly (Fluorenyl Ether Ketone) with an Electrospun Polyimide Mat for Direct Methanol Fuel Cells Application. Polymers 2021, 13, 523.
- 104. Simari, C.; Nicotera, I.; Aricò, A.S.; Baglio, V.; Lufrano, F. New Insights into Properties of Methanol Transport in Sulfonated Polysulfone Composite Membranes for Direct Methanol Fuel Cells. Polymers 2021, 13, 1386.
- 105. Sanij, F.D.; Balakrishnan, P.; Leung, P.; Shah, A.; Su, H.; Xu, Q. Advanced Pd-based nanomaterials for electro-catalytic oxygen reduction in fuel cells: A review. Int. J. Hydrog. Energy 2021, 46, 14596–14627.
- 106. Wang, R.; Lou, M.; Zhang, J.; Sun, Z.; Li, Z.; Wen, P. Co Embedded into Nitrogen-Doped Carbon Nanotube Hollow Porous Carbon Supported Pt as an Efficient Electrocatalyst for Methanol Oxidation. Nanomaterials 2021, 11, 2491.
- 107. Kehoe, K.D.; Romeral, L.; Lundy, R.; Morris, M.A.; Lyons, M.G.; Gun'ko, Y.K. One Dimensional AuAg Nanostructures as Anodic Catalysts in the Ethylene Glycol Oxidation. Nanomaterials 2020, 10, 719.
- 108. Ferreira, P.; Abreu, B.; Freire, C.; Fernandes, D.M.; Marques, E.F. Nanocomposites Prepared from Carbon Nanotubes and the Transition Metal Dichalcogenides WS2 and MoS2 via Surfactant-Assisted Dispersions as Electrocatalysts for Oxygen Reactions. Materials 2021, 14, 896.
- 109. Yaqoob, L.; Noor, T.; Iqbal, N. Recent progress in development of efficient electrocatalyst for methanol oxidation reaction in direct methanol fuel cell. Int. J. Energy Res. 2021, 45, 6550–6583.

- 110. Zhang, T.; Pan, J.; Yuan, J. Porous PtIr bimetallic nanotubes with core shell structure for enhanced electrocatalysis on methanol oxidation. Nanotechnology 2021, 32, 365402.
- 111. Hu, Y.; Zhao, Z.; Dong, H.; Mikhailova, M.V.; Davarpanah, A. Hybrid Application of Nanoparticles and Polymer in Enhanced Oil Recovery Processes. Polymers 2021, 13, 1414.
- 112. Hu, X.; Li, M.; Peng, C.; Davarpanah, A. Hybrid Thermal-Chemical Enhanced Oil Recovery Methods; An Experimental Study for Tight Reservoirs. Symmetry 2020, 12, 947.
- 113. Saberi, H.; Esmaeilnezhad, E.; Choi, H.J. Artificial Neural Network to Forecast Enhanced Oil Recovery Using Hydrolyzed Polyacrylamide in Sandstone and Carbonate Reservoirs. Polymers 2021, 13, 2606.
- 114. Liang, S.; Liu, Y.; Hu, S.; Shen, A.; Yu, Q.; Yan, H.; Bai, M. Experimental Study on the Physical Performance and Flow Behavior of Decorated Polyacrylamide for Enhanced Oil Recovery. Energies 2019, 12, 562.
- 115. Ahsani, T.; Tamsilian, Y.; Rezaei, A. Molecular dynamic simulation and experimental study of wettability alteration by hydrolyzed polyacrylamide for enhanced oil recovery: A new finding for polymer flooding process. J. Pet. Sci. Eng. 2021, 196, 108029.
- 116. Mohan, A.; Rao, A.; Vancso, J.; Mugele, F. Towards enhanced oil recovery: Effects of ionic valency and pH on the adsorption of hydrolyzed polyacrylamide at model surfaces using QCM-D. Appl. Surf. Sci. 2021, 560, 149995.
- 117. Lu, X.; Cao, B.; Xie, K.; Cao, W.; Liu, Y.; Zhang, Y.; Wang, X.; Zhang, J. Enhanced oil recovery mechanisms of polymer flooding in a heterogeneous oil reservoir. Pet. Explor. Dev. 2021, 48, 169–178.
- 118. Han, X.; Li, C.; Pan, F.; Li, Y.; Feng, Y. A comparative study on enhancing oil recovery with partially hydrolyzed polyacrylamide: Emulsion versus powder. Can. J. Chem. Eng. 2021.
- 119. Kang, P.S.; Lim, J.S.; Huh, C. Temperature Dependence of the Shear-Thinning Behavior of Partially Hydrolyzed Polyacrylamide Solution for Enhanced Oil Recovery. J. Energy Resour. Technol. 2021, 143, 063002.
- 120. Jang, H.Y.; Zhang, K.; Chon, B.H.; Choi, H.J. Enhanced oil recovery performance and viscosity characteristics of polysaccharide xanthan gum solution. J. Ind. Eng. Chem. 2015, 21, 741–745.
- 121. Romero-Zerón, L.; Espinosa, C. Advantageous supramolecular system through self-association of xanthan gum/cationic surfactant via β-cyclodextrin host-guest complexations for Enhanced Oil Recovery Applications. J. Pet. Sci. Eng. 2020, 185, 106644.
- 122. Shimaa, M.E.; Elsayed, G.Z.; Walaa, A.E.O. Guar Gum-Based Hydrogels as Potent Green Polymers for Enhanced Oil Recovery in High-Salinity Reservoirs. ACS Omega 2021, 6, 23421– 23431.

- 123. Malmir, P.; Hashemi, A.; Soulgani, B.S. Mechanistic study of the wettability alteration induced by preformed particle gel (PPG) in carbonate reservoirs. J. Mol. Liq. 2021, 328, 115422.
- 124. Cao, M.; Cai, Q.; Guo, G.; Guo, H.; Chen, Y.; Zhang, Y. The preparation and displacement performances of a hollow structure microsphere with swelling–deswelling properties for enhanced oil recovery (EOR). Polym. Bull. 2021, 1–5.
- 125. Jamali, A.; Moghbeli, M.R.; Ameli, F.; Roayaie, E.; Karambeigi, M.S. Synthesis and characterization of pH-sensitive poly(acrylamide-co-methylenebisacrylamide-co-acrylic acid) hydrogel microspheres containing silica nanoparticles: Application in enhanced oil recovery processes. J. Appl. Polym. Sci. 2020, 137, 48491.
- 126. Riswati, S.S.; Setiati, R.; Kasmungin, S.; Prakoso, S.; Fathaddin, M.T. Sugarcane bagasse for environmentally friendly super-absorbent polymer: Synthesis methods and potential applications in oil industry. IOP Conf. Ser. Earth Environ. Sci. 2021, 819, 012017.

Retrieved from https://encyclopedia.pub/entry/history/show/40617