Theranostic Radiopharmaceuticals

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Theranostic Radiopharmaceuticals (Radiotheranostics) is a term in the medical field to define the combination of therapeutic and diagnostic techniques by a suitable radiopharmaceutical agent. Radionuclides are isotopes that emit radiation or have excess nuclear energy, making them chemically unstable and tend to change into another atom. Various types of radiation can be emitted by radionuclides e.g. alpha particles, beta particles, and gamma energy. In radiotheranostics, a pharmaceutical agent (drug) is needed to be a carrier molecule that introduces the radionuclide to its target. Radionuclides are then used as a source of radiation in radiotheranostics that are responsible for diagnosing or treating various diseases.

Keywords: radiopharmaceuticals; theranostics; radionuclide; chelator

1. Radionuclides for Diagnosis Purposes

SPECT and PET have become increasingly popular cancer imaging techniques. The radiopharmaceuticals use a gamma (y) or beta (β^+) emitted radionuclide to selectively interact with a target tissue. In PET and SPECT tracers, a variety of radionuclides have been utilized, including isotopes ranging from 11 C ($t_{1/2}$ = 20 min) to 124 I ($t_{1/2}$ = 4.2 days), as shown in **Table 1** [1].

In the PET scan, the annihilation of positron caused by the collision between positron and electron in the body generates gamma rays in two opposite directions which can be detected by the PET scanner to build a radiogram. The acceptable resolution of radiopharmaceuticals should be about ~5 mm. The position of annihilation (collision) varies between the different radionuclides, this is the reason behind the various resolution of the radiogram for each radiopharmaceutical. For example, a positron released by 18 F (E+ = 250 keV) travels 1 mm before being annihilated, but a positron emitted by 68 Ga (E+ = 830 keV) travels 35 mm before being annihilated. As a result, PET pictures acquired with 68 Ga have poorer resolution than those produced with 18 F [2][3].

On the other hand, SPECT uses the gamma rays produced by a radioactive isotope to be further screened by the device. Because gamma rays are solitary events, unlike annihilation photons, they must be detected by putting a lead collimator between the source and the detector which then provides information about each source of radiation in the cell of interest [4]. Any photons that interact with the detector must have come from a parrarel source to the detector's face. The energy of the photon being photographed is an essential factor to consider. Low-energy photons (~70 keV) are strongly attenuated by tissue, resulting in distortions in the pictures. If the photon energy is too great, the demand for similarly thick collimators becomes prohibitive. Photon energies of the order of 140 keV are predicted from these two variables, indicating that ^{99m}Tc is widely used for SPECT diagnosis [5].

Table 1. Radionuclides for diagnosis purposes.

Radionuclide	Half- Life	Mode of Decay	Energy (KeV) (%Abundance)	Indication (in Radiopharmaceutical Form)	References
^{99m} Tc	6.02 h	у	140.5 (89%)	(<i>I,I-</i> [^{99m} Tc]Tc-ECD) Functional imaging of the brain *, [99m Tc-MDP] bone scintigraphy *	[6][7][8]
¹¹¹ In	67.3 h	EC	171 (90%) 295 (94%)	(¹¹¹ In-pentetreotide) imaging of neuroendocrine tumors *, (Capromab Pendetide) for metastatic prostate cancer *, and leukocyte marking for invitro purposes *	[<u>9][10][11][12]</u> [<u>13]</u>
¹⁸ F	109.7 min	β⁺ EC	635 (97%) 1655 (EC) 3%	FDGPET radionuclide for cancer * and Piflufolastat PET radionuclide for protate cancer imaging *	[14][15]

Radionuclide	Half- Life	Mode of Decay	Energy (KeV) (%Abundance)	Indication (in Radiopharmaceutical Form)	References
¹¹ C	20.4 min	β⁺	960 (100%)	Imaging of tyrosine kinase receptor *****, [¹¹ C]Flumazenil for GABA **** imaging, [¹¹ C]mZIENT for imaging serotonin receptor *****, and 11C- coenzyme Q10 myocardial imaging *****	[<u>16][17]</u>
¹³³ Xe	5.27 days	у	81 (38%)	Cerebral blood flow, Xe Technegas for lung perfusion imaging **	[18][19]
²⁰¹ TI	73 h	у	135 and 167	imaging of soft tissue and bone tumors, detection of recurrence in gliomas	[20]
⁵¹ Cr	27.7 days	у	320 (9.8%)	Red blood cell labeling, 51-EDTA for GFR measurement ***	[<u>21][22]</u>
⁶⁷ Ga	78.3 h	EC Y	EC (100%) γ (93 (39%), 300 (17%), and 185 (21%))	Imaging skeletal infection, ⁶⁷ Ga–Citrate for CSF flow imaging ****	[23][24][25]
⁶⁸ Ga	68 min	β⁺	890 (90%)	Diagnosis or imaging of myocardial perfusion use Ga-68 Galmydar ****, pulmonary perfusion ****, and PSMA for prostate cancer *.	[<u>26][27]</u>
¹²³	13 h	EC	159	loflupane I-123 Injection * Injection Dopamine transporter for parkinson's diagnosis	[28][29]
125	59.4– 60.2 d	EC	28.5	Evaluation of glomerular filtration rate and imaging of thyroid, and 125 lodine Seeds for brachytherapy in solid tumor *.	[30][31][32][33] [34]
⁸² Rb	75 s	β ⁺	776	⁸² Rb(Rb) ⁺ **** for myocardial ischemia and brain tumors imaging.	[<u>35][36]</u>
¹³ N	9.97 min	β ⁺	492 (100%)	¹³ N-ammonia * for myocardial perfusion and blood flow imaging in tissue.	[<u>37]</u>
¹⁶⁶ Ho	26.8 h	β ⁻ γ	1.774 (50%) 80.57 (6.6%)	¹⁶⁶ Ho-chitosan ***** for diagnosis of liver cancer	[38][39]
⁸⁹ Zr	78.4 h	β⁺	395 (23%)	Diagnosis of various types of tumor and cancer (pancreatic, lymphoma, liver, colorectal, and prostate) (⁸⁹ Zr-trastuzumab, ⁸⁹ Zr-J951, ⁸⁹ Zr-lumretuzumab) ******	<u>[40]</u>
⁶¹ Cu	3.3 h	β [†] EC Y	1220, 1150 (62%); 940, 560 (38%); 380 y (3%)	⁶¹ Cu-ATSM ***** imaging of tumor hypoxia.	<u>[41]</u>
⁶⁴ Cu	12.7 h	β ⁺ β ⁻ γ	657 (19%), 141 (38%) 511 (43%),	⁶⁴ Cu-SAR-bisPSMA *** Imaging for prostate, ⁶⁴ Cu-DOTA-Trastuzumab *** breast cancer, ⁶⁴ Cu-ATSM *** diagnosis of cervical cancer, ⁶⁴ Cu-DOTA-Daratumumab **** multiple myeloma, and ⁶⁴ Cu-Cl ₂ urological malignancy.	[<u>42][43]</u>

Note: * FDA approved. ** Clinical trial phase III. *** Clinical trial phase II. **** Clinical trial Phase I. ***** Pre-clinical Studies.

a. 99m-Technetium

 $^{99\text{m}}$ Tc ($t_{1/2}$ = 6,02 h, E = 140.5 keV (89%)) is widely used for SPECT, with $^{99\text{m}}$ Tc radiopharmaceuticals accounting for more than 85% of all nuclear medicine studies $^{[44]}$. The emission and half time of $^{99\text{m}}$ Tc are almost ideal for convenient preparation of radiopharmaceuticals and imaging applications $^{[45]}$. Several in vitro studies regarding the toxicity of $^{99\text{m}}$ Tc have been performed. The results of studies showed that $^{[99\text{m}}$ Tc]TcO₄ $^-$ was able to induce DNA damage in breast cancer epithelial cells and reduce cell survival rate when the $^{[99\text{m}}$ Tc]TcO₄ $^-$ was transported into cells. About 30 mBq/cell of cellular concentration of $^{99\text{m}}$ Tc was required to reduce the survival rate to 37%. Currently, $^{99\text{m}}$ Tc is widely used as a radiodiagnostic agent because it has several advantages e.g., widely available, can produce a variety of complexes with desired characteristics due to multi-oxidation state, sufficient half-life (6.02 h) for the preparation of $^{99\text{m}}$ Tc radiopharmaceuticals (in hospitals or centralized radiopharmacies), and decays into 99 Tc which has low toxicity (weak beta emission and very long half-life) $^{[45][46][47]}$.

 99m Tc has traditionally been generated via a 99 Mo/ 99m Tc generator using parent 99 Mo created by the fission of highly enriched 235 U. The 99 Mo is separated from the 99 MoO₄²⁻ and immobilized through the alumina column $^{[46]}$. By eluting the generator with 0.9% (isotonic) saline solution, 99m Tc is produced as 99m Tc O₄⁻. Schaffer et al. demonstrated that a biomedical cyclotron could create 7.7 GBg (208 mCi) of 99m Tc after 1.5 h of irradiation with an 18 MeV proton beam.

The primary distinctions between rhenium and technetium are their redox behaviors and kinetics. They are found in oxidation levels ranging from +7 to +1 and belong to the same group of transition metals (VIIB) as manganese. Tc(V) and Re(V) produce structurally similar complexes, but the formation circumstances and stability of the resultant products differ, with ^{188}Re complexes being easier to oxidize $^{[47]}$.

A reducing agent, most often $SnCl_2$, chelating (e.g., DTPA, DOTA, and SAR), and a buffer are usually included in a ^{99m}Tc kit. The ^{99m}Tc O_4^- solution in saline is simply injected into the vial to make the ^{99m}Tc complex $^{[48][49]}$. Tc(V)-oxo or -dioxo (d²) complexes are formed by reducing ^{99m}Tc O_4^- with $SnCl_2$, yielding square-pyramidal or octahedral complexes, respectively, with tetradentate having higher in vivo stability and simpler chemical modification, and so becoming the popular choice. Amido thioether thiol (AATT) and single amino acid chelate (SAAC) systems are examples of this tetradentate kind of complex $^{[50]}$.

b. ¹¹¹Indium

 111 In $(t_{1/2}\ 2.8\ d)$ is the most typical application for cell labeling, which has the advantage of being compatible with SPECT rather than with PET. For the tagging of a wide range of cell types, two compounds have proven especially useful: $[^{111}$ In]In(oxinate) $_3$ and $[^{111}$ In]In(tropolonate) $_3$ with In(oxinate) $_3$ have been the most used in clinic $[^{11}]$. 111 In is a source of gamma radiation used for diagnosis, is also a source of low-energy auger electrons, and has a short distribution range. The presence of electrons outside the cell can be neglected, but when these electrons are inside the cell or around the cell nucleus, they can have a highly toxic effect on the cell's DNA. A comparative study of dosimetric estimation of 111 In showed that 111 In was transported into cancer cells in a cumulative concentration range of about 111 In had a cumulative concentration range of 111 In accumulates higher in cancer cells when compared to normal cells and can induce a cytotoxic effect against cancer cells 110 In.

Proton irradiation of enriched ¹¹²Cd targets with the ¹¹²Cd(p,2n)¹¹¹In reaction is the most frequent method for producing ¹¹¹In. At proton energy of approximately 25 MeV, this reaction can be performed in intermediate energy cyclotrons ^[50]. Indium, like gallium, has just one stable oxidation state in water: +3. However, due to its much greater size at 62–92 pm for ionic radius (4–8 Å), In(III) achieves coordination numbers of seven and even eight in its complexes. Indium complexes formed by the acyclic chelators EDTA and DTPA are highly thermodynamically stable. The hexadentate chelator in the seven-coordinate In-EDTA structure approximates a pentagonal bipyramidal geometry ^[51].

c. ⁶⁷Galium, and ⁶⁸Gallium

Gallium has a +3 oxidation state in an aqueous solution, which is comparable to 111 In. 111 I

Two radionuclides, 67 Ga and 68 Ga, have dominated the development of gallium-based radiopharmaceuticals. The low (y) energy emitter 67 Ga ($t_{1/2}$ = 78.2 h) decays solely via electron capture (EC) $^{[55][56]}$. Gallium-67 also generates high-energy (6.3 KeV) and long-range Auger electrons, which has spurred interest in 67 Ga for treatment purposes $^{[52]}$. Gallium-67 is commonly made by bombarding a nat Zn or isotopically enriched 68 Zn target with the nuclear reactions 68 Zn(p,2n) 67 Ga (photon energy range between 15 and 30 MeV) and/or 67 Zn (p,n) 67 Ga (photon energy range between 10 and 20 MeV) and/or 67 Zn (p,n) 67 Ga (photon energy range between 10 and 20 MeV)

 68 Ga ($t_{1/2}$ = 67.7 min) on the other hand, is a (β⁺) emitter (89%) with a mean (β⁺) energy of 0.830 MeV, allowing it to be utilized for diagnostic imaging with PET. Gallium-68 is generated by the ^{nat}Ga (p,xn)⁶⁸Ge nuclear reaction, which is then absorbed on a column containing either an inorganic (e.g., TiO₂, Al₂O₃, and SnO₂) or organic (polymeric) stationary phase, and then eluted as ⁶⁸GaCl₃ with 0.1–1 M HCl for further radiolabeling [59][60].

⁶⁸Ga and ¹¹¹In are used for inflammatory diagnosis and tumor imaging. Gallium(III) (Ga³⁺) has comparable properties to Fe-III when in the body to bind to transferrin and lactoferrin and be transported to sites of inflammation. Compared with In(III), Gallium has advantages over indium in imaging osteomyelitis (bone infection) and chronic inflammation due to its ability to bind neutrophil cell membranes. In another utilization, ¹¹¹In is most suitable with peptides labeled for the somatostatin receptor and antibody receptor for prostate tumor imaging ^{[61][62]}. Several recent studies of cytotoxicity of ⁶⁷Ga have shown that ⁶⁷Ga caused DNA damage higher than ¹¹¹In per Bq concentration. The level of cellular radioactivity required by ⁶⁷Ga to kill 50–90% of breast cancer cells is 1.5–6 times less than ¹¹¹In. In addition, ⁶⁷Ga also has a lower level of DNA damage than ¹¹¹In if the radionuclide was separated from DNA, which caused ⁶⁷Ga to have a smaller DNA damage effect on non-targeted cells ^[25].

d. 61Copper and 64Copper

 61 Cu is produced from the cyclotron (61 Ni(p,n) 61 Cu) whereas 64 Cu is produced from 64 Ni(d,2n) 64 Cu with γ emissions (43%) and produced from 64 Ni(p,n) 64 Cu with β⁺ emissions (19%). The half-life of 61 Cu is shorter than 64 Cu, making 64 Cu the most used for radiodiagnostic development due to its higher stability $^{[63]}$. The coordination chemistry of copper, which is quite diverse $^{-4}$ to 6, makes Cu isotopes stably functional with BFCs. On the other hand, Cu has two states of oxidation, Cu(I) and Cu(II); thus, the complex remains stable and soluble with chelators phosphine-P and thioether-S (weak donor chelator). Because of the d9 configuration, Cu(II) complexes are more kinetically able to dissociate to ligands than Cu(I) with Cu(I) d10 configurations. Therefore, the compatible chelator Cu radionuclides are generally macrocyclic chelators, making Cu(II) complexes stably conjugated with the ligands $^{[64][65]}$. The cytotoxicity study of 64 Cu radionuclide conjugated with carriers and chelators showed that the accumulated concentration of 64 Cu was 3.1–6.0 times higher in cancer cell models than in normal cell models. These results indicate higher efficiency of 64 Cu in cancer cells. The result shows that 64 Cu has the potential to be used as a radionuclide for cancer therapy or diagnosis $^{[63]}$.

e. 89Zirconium

The half-life of Zr-89 ($t_{1/2} = 78.4$ h) is the most suitable for antibody-based radiopharmaceuticals, due to their slow pharmacokinetics. It has relatively low positron energy (395 keV), which results in ideal radionuclides for PET with high-resolution imaging and is also more stable and safer in vivo. Hence, ⁸⁹Zr has more uses than ¹²⁴I-based agents for clinical applications. In addition, ¹²⁴I produces different energies, 723 keV (10.4%), 1691 keV (10.9%), and 603 keV (63.0%), which may lead random result to imaging. However, proper handling during high abundance production is necessary to lower the risk of high energy and penetrating photons (909 keV) ^[40].

f. 18Fluorine

Despite the benefits of ⁶⁸Ga, such as its ability to be obtained from a generator or its metallic nature of molecules via coordination chemistry, ¹⁸F continues to have a privileged position among the radionuclides used in PET imaging. The sensitivity and spatial resolution of ⁶⁸Ga PET imaging are lower than those of ¹⁸F PET. With a bond strength of around 670 kJ/mol, aluminum forms more stable complexes with fluorine than with other halogens. Furthermore, because the Al-F bond is extremely stable in vivo, tiny quantities of the aluminum fluoride complex are compatible with organisms. With a maximum coordination number of six, the Al³⁺ ion can be complexed by an appropriate chelator and form a ternary complex (fluorine aluminum–chelator) in the presence of fluoride ions. If the ligand's valency permits it, it prefers to assume an octahedral geometry [66][67].

The relatively fast in vivo pharmacokinetics of peptide bioconjugates are consistent with the fluorine-18 half-life, making them ideal for [¹⁸F]AlF radiolabeling. Good labeling yields of up to 74% have also been produced employing a NODA-MPAA-conjugate (IMP485), a pentavalent chelator better suited to [¹⁸F]AlF, according to McBride, W.J et al. [68].

2. Radionuclides for Therapy Purposes

High-energy, short-range radiotherapy is thought to be adequately targeted the tumor tissue without inflicting considerable harm to normal tissue. Radiotherapy should have a high tumor-to-background ratio, be selective in its penetration, and be eliminated quickly by the kidneys. Radionuclides that primarily emit (β^-) particles, alpha particles, and/or Auger electrons have been used in medicinal radiopharmaceuticals thus far (**Table 2**) [99]. Auger electrons (mostly in ⁶⁷Ga) are extremely low-energy electrons (1–10 keV) produced by radionuclides decaying via electron capture. These particles have a high Linear energy transfer (LET) (4–26 keV/m) and a tissue range of less than a single cell diameter (1–20 m), making them ideal for nucleus targeting [70].

Radionuclide	Half- Life	Mode of Decay	Energy (KeV)	Indication (in Radiopharmaceutical Form)	References
90 Y	64.10 h	β ⁻ β ⁺ γ	2270 (100%) 739 (0.003%) 511 (0.006%)	90Y-microsphere (TheraSphere® and SIR-Spheres®) * radiotherapy for hepatic metastasis, 90Y-ibritumomab tiuxetan ** for lymphoma, and ⁹⁰ Y-hydroxypatite and ⁹⁰ Y-citrate colloid ** for leukemia PVNS (synovitis).	<u>[71][72]</u>
^{117m} Sn	13.6 d	IΤ	130 150	^{117m} Sn-DTPA *** for bone tumor treatment and palliative therapy.	[<u>71</u>]
¹³¹	8.02 d	β¯; γ	606 (89.3%); 364 (81.2%)	¹³¹ I (radioactive iodine therapy) * use for therapy in thyroid cancer, for hyperthyroidism, RIT for NHL, and therapy for malignant pheochromocytoma neuroblastoma	<u>[71][73]</u>
¹⁵³ Sm	46.5 h	β-	808 (20%); 710 (50%)	153 Sm-EDTMP * for painful bone metastasis and synovitis tratment.	[71][72][74][7 <u>5</u>
¹⁷⁷ Lu	6.73 d	β-	498 (78%)	177 Lu-HA **** for synovitis treatment, 177 Lu-PSMA-617 (Pluvicto) * for prostate cancer, 177 Lu-DOTATATE (Luthatera $^{®}$) * for neuroendocrine tumor.	<u>[71][72]</u>
²²⁵ Ac	10 d	α	5793 (18.1%) 5830 (50.7%)	²²⁵ Ac-PSMA-617 **** for prostate cancer, ²²⁵ Ac-lintuzumab *** for leukemia, and ²²⁵ Ac-NOTA-trastuzumab ***** for breast cancer treatment	[<u>76</u>]
¹⁸⁶ Re	3.72 d	EC, β ⁻	1965 β ⁻ (25.6%)	¹⁸⁶ Re-HEDP *** for painful skeletal metastasis and painful arthritis	<u>[71][72]</u>
¹⁸⁸ Re	17.00 h	β-, γ	2120 (71.1%)	¹⁸⁸ Re-HEDP *** for painful bone metastasis, rheumatoid arthritis, and treatments for RIT with various cancers	<u>[71][72]</u>
²²³ Ra	11.44 d	α	5979 (100%)	²²³ Ra-dichloride (Xofigo [®]) * for bone metastasis	[77]
¹⁶⁶ Ho	26.8 h	β- γ	1774 (49.9%) 80.57 (6.6%)	¹⁶⁶ Ho-chitosan ***** for liver cancer	[39]

Note: * FDA approved. ** Clinical trial phase III. *** Clinical trial phase II. **** Clinical trial Phase I. ***** Pre-clinical Studies.

LET is a popular method for predicting the possible harm that a nuclide might produce in a biological system. Particles having a high LET generate ionizing radiation that quickly disperses in tissue. Particles having a low LET, on the other hand, attenuate their energy slowly, allowing them to deposit energy over a wider range of tissue.

a. ¹⁸⁶Rhenium and ¹⁸⁸Rhenium

 188 Re has a half-life of about 17 h and emits $β^-$ particles (2120.4 keV, 71.1%; and 1965.4 keV, 25.6%), while 186 Re has a longer $t_{1/2}$ (90 h) and emits ($β^-$) particles (1077 keV, 71%; and 939 keV, 22%) resulting in a longer tissue penetration (10–11 mm). Based on physical properties, 188 Re isotopes are excellent for radiotherapy of malignant tumors $^{[78]}$. Some of the chemical properties of 186 Re and 186 Re are quite similar to 99 m-Tc because of their periodic linkage, but 186 Re and 188 Re have a lower redox state than 99 m-Tc, making them incompatible with several BFCA of 99 m-Tc. Ram et al. find the BFCA for peptide-based antibody which has a more stable complex for 99 m-Tc and 186 Re $^{[79]}$.

Based on phase II clinical trials and dosimetry tests of radiopharmaceuticals labeled with ¹⁸⁸Re, ¹⁸⁸Re-HEDP has effective pain relief in patients with breast or prostate cancer bone metastases (80% of 15 patients), lung cancer bone metastases (46% of 27 patients), renal cancer (50% of 61 patients), and liver cancer (55.56% of 64 patients). The dosimetry test of ¹⁸⁸Re-HEDP showed the maximum tolerated dose was 3.3 GBq, and the radiation-absorbed dose in normal bone marrow was still tolerable and did not cause hematological toxicity ^[79].

b. ²²⁵Actinium

Actinium is present naturally in association with uranium. 225 Ac [$t_{1/2}$ = 10 d; α emission 5793 keV (18.1%), 5830 keV (50.7%)] is derived from the decay of 233 U as well as the transmutation of neutron of 226 Ra by successive n, γ capture decay reactions via 227 Ac, 228 Th, and 229 Th. In the clinical trials, 225 Ac can be obtained from U.S. Department of Energy, Oak Ridge National Laboratory (ORNL) in Oak Ridge, TN, United States of America, and the Institute for Transuranium Elements in Karlsruhe, Germany. The 225 Ac from both places were produced from 233U and the long-term storage was done in ORNL $^{[80]}$.

 225 Ac is an α emitter that has a recoil event (see **Figure 1**) as a challenge when it is complexed with a certain BFCA. There are broad techniques offered to deal with those problems; the first method is to use a nano-carrier capacity to hold the recoiling offspring, such as zeolites or liposomes. Piotrowska et al., 2013, utilized zeolites as transporters for 224 Ra and found that under circulating blood conditions, the fraction of recoiled daughters (212 Bi, 212 Pb, and 208 Tl) escaped from the zeolites is minimal [81]. The second strategy is to guarantee that the radiopharmaceutical is quickly absorbed by tumor cells and that any residual unabsorbed material is quickly eliminated from the body. Antibodies have received a lot more interest in the field of alpha radionuclide treatment. The third strategy is to place or inject alpha-emitting radionuclides directly into/near the tumor tissue, as Cordier et al. did in Phase I clinical trials using a radiopharmaceutical coded as 4213 Bi-DOTA-substance P" which was locally injected in gliomas [82].

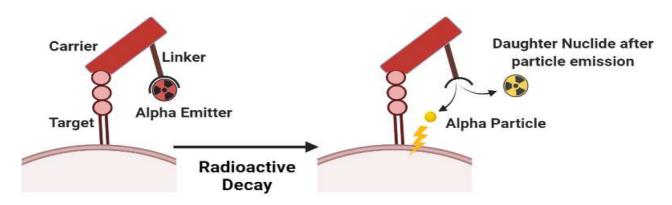


Figure 1. Scheme of complex instability of alpha emitter due to recoil energy effect.

c. 90Yttrium

 90 Y is in equilibrium with its parent isotope 90 Sr and then decays to form the stable 90 Z. 90 Y is formed from 89 Y being bombarded with neutrons in a nuclear reactor. 90 Y has a half-life of about 2.67 days and emits a large amount of β^- (2.27 MeV) and a little β^+ and γ emission, capable to penetrate tissues up to 11 mm. Due to the high energy β^- emission by 90 Y, the beta particle radiation not only reaches the target but also rapidly reaches the surroundings of the target cell. About 90% of the radiation is absorbed in a path length of 5 mm (about 100–200 cells). The 90 Y emitted beta particles can, directly and indirectly, disrupt cell integrity. Directly, beta particles will damage the DNA structure so that it cannot be repaired. Meanwhile, the emitted beta particles can increase the amount of toxic free radicals in the cytosol indirectly (known as a secondary radiation effect) $\frac{[83][84]}{5}$.

⁹⁰Y is a good example of both medicinal and diagnostic isotopes being accessible in the same element. It has a lengthy half-life of 2.7 days, which is long enough to achieve radiotherapy's critical dosage levels. High energy causes the cell to penetrate deeply, which is ideal for solid tumors. Because of its larger tissue penetration range, ⁹⁰Y was predicted to have a bigger influence on tumor reduction ^[83].

The strong affinity of unchelated yttrium for bone and liver dominates the bioinorganic chemistry of Y^{3+} , which necessitates the employment of macrocycle chelators and emphasizes the importance of complex stability. Yttrium(III) is much bigger, having an ionic radius of 6–9 Å, giving it the ability to achieve coordination numbers of 7 and 10 in its complexes. The octadentate lanthanide chelator DOTA offers a nearly perfect match with associated high affinity due to the higher coordination number requirement of Y(III) $\frac{[84][85]}{[85]}$.

Although (n,y) reactions on yttrium metal or yttrium oxide can generate yttrium-90, the resultant product has a poor specific activity. It may also be made in a nuclear reactor by the 90 Zr(n,p) 90 Y reaction. After irradiation, the Zr starting material is removed with HNO₃ and mandelic acid, yielding a solution comprising the 90 Y daughter and the 90 Sr parent, which may be removed from the 90 Y product by retaining it on a DOWEX cation column $^{[85]}$.

d. 177Lutetium

In the application of radionuclide-based therapy, 177 Lu is now becoming the market leader. 177 Lu ($t_{1/2}$ = 6.7 d) is a β^- (0.497 MeV), γ (113 keV, 6%) and (208 keV, 10%) emitters. The development of 177 Lu to be a theranostic agent is very prospective, its utilities are not only a post-treatment scans be acquired, but patient dosimetry can also be performed $^{[86]}$

In 2018, [177 Lu]Lu-DOTATATE (Lutathera) was approved by the FDA for use as a cancer treatment following a phase III clinical trial. Studies regarding PRRT combining [177 Lu]Lu-DOTATATE with [90 Y]Y-DOTATATE have shown that kidney

injury and myelosuppression are rare side effects. Hematotoxicity due to PRRT can occur due to irradiation and destruction of hematopoietic cells. The acceptable dose of PRRT for bone marrow is 2 Gy [88].

There are two methods of 117 Lu production, direct and indirect methods. The direct approach uses the 176 Lu(n,y) 177 Lu nuclear reaction to irradiate highly enriched 176 Lu targets with neutrons. In the reaction 176 Yb(n, y) 177 Yb \rightarrow 177 Lu, the indirect approach employs highly enriched 176 Yb as a target material and needs chemical separation of 177 Lu from excess Yb $^{[89]}$. Polycarboxylate ligands (DOTA, NOTA, NODAGA, DTPA, and DOTRP) have been demonstrated to be the most successful choice for developing a BFC capable of binding 177 Lu and producing a radioconjugate with adequate stability in an aqueous solution and under biological conditions for 177 Lu labeling. The chemical bonds produced by the Lu³⁺ ion have a strong ionic nature, requiring negatively charged hard donor elements such as oxygen for stable coordination. Negative oxygen atoms in polycarboxylate ligands appear to have a function in providing a strong ionic connection with the ionic metallic core. This is an important element in lowering the enthalpy of thermodynamically favorable processes $^{[90]}$.

e. ¹⁵³Samarium

¹⁵³Sm has physical properties being beta emission minus 0.71 MeV (50%) and 0.81 MeV (20%) and an emitted gamma emission 103.2 keV (28%). Beta particles from ¹⁵³Sm can penetrate soft tissue up to a maximum distance of 3 mm and can penetrate bone up to 1.7 mm, so it is used to reduce bone pain and bone loss due to cancer-causing illnesses and is also used for gamma imaging biodistribution ^{[74][75]}.

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