## **Radionuclide Development**

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In the field of radionuclide development, the continual changing of clinically used radionuclides, which is sometimes influenced by instrumentation technology but also driven by availability, patient safety and clinical questions. Some areas, such as tumour imaging, have faced challenges when changing radionuclides based on availability, when this produced undesirable clinical findings with the introduction of unclear focal uptakes and unspecific uptakes.

nuclear medicine radionuclide development

## **1. Drive for Radionuclide Development**

The initial success story of theragnostics in nuclear medicine began with iodine radioisotopes (I-131, I-123 and I-124). Radionuclides of the same element allowed the preparation of chemically identical radiopharmaceuticals for diagnosis and therapy, enabling the concept of radiotheragnostics in the truest sense <sup>[1]</sup>. In this regard, scandium and terbium are of particular interest, as they present several radioisotopes which may be of value for clinical translation <sup>[1][2][3]</sup>.

Scandium has attracted the attention of researchers and nuclear physicians alike, due to the existence of matched radioisotopes which could have a possible theragnostic application [4][1][2][3][5][6]. Sc-43 and Sc-44 are promising for PET imaging, with image quality comparable to the more common clinically used radionuclides, such as F-18 and Ga-68 [7][8]. Sc-47 is a  $\beta^-$  emitter suitable for therapeutic purposes and also produces  $\gamma$ -ray emissions that are useful for SPECT imaging. The application of Sc-43/Sc-44 (T<sub>1/2</sub> = 3.9 and 4.0 h, respectively) for PET would be advantageous when comparing it to the most-employed radiometal currently, Ga-68 (T1/2 = 68 min); the almost four-fold longer half-lives of Sc-43/Sc-44 would enable the shipment of Sc-43/Sc-44-radiopharmaceuticals to distant PET centres [1]. In addition, images could be acquired over longer periods. Finally, the stable co-ordination of scandium with 1,4,7,10-tetraazacyclododecane-1,4,7,10-tetraacetic acid (DOTA) can allow the application of the same targeting agents as are subsequently used for therapeutic applications [1][9]. Sc-43/Sc-44 may, therefore, be employed for diagnosis, as well as for planning and monitoring targeted radionuclide therapy with Lu-177 and Y-90. The exact matched therapeutic counterpart Sc-47 would be even more appealing, as it can enable the concept of using chemically identical radiopharmaceuticals with the same kinetic properties for diagnosis and therapy [1]. Currently, Sc-47 cannot be produced in the quantity required for clinical application.

Terbium is unique in that it represents radioisotopes for all four modalities in nuclear medicine <sup>[1][10]</sup>. Tb-155 (T<sub>1/2</sub> = 5.3 d) emits  $\gamma$ -radiation for SPECT imaging, and Tb-152 (T<sub>1/2</sub> = 17.5 h) decays by the emission of positrons that are useful for PET. The decay of Tb-161 (T<sub>1/2</sub> = 6.9 d) is characterized by the emission of low-energy  $\beta^-$  particles

and y-rays, similar to Lu-177, but, additionally, comprises a significant number of Auger/conversion electrons (~12 e<sup>-</sup>/decay). It is, therefore, a promising candidate for therapeutic purposes <sup>[1][11][12][13]</sup>. Auger electron emitters have very attractive properties for cancer therapy, since their nanometre–micrometre range results in a high LET, which is potent for causing lethal damage in cancer cells <sup>[14]</sup>. Tb-149 ( $T_{1/2} = 4.1$  h) decays by the emission of  $\alpha$ -particles, potentially allowing its use for  $\alpha$ -therapy <sup>[1][15]</sup>. Since terbium belongs to the group of lanthanides, stable coordination is feasible with DOTA, a macrocyclic chelator that is commonly used for the chelation of Lu-177. The production of Tb radioisotopes and their chemical (lanthanide) separation are not trivial processes, which is why Tb radioisotopes have not yet been translated to a clinical routine <sup>[1]</sup>.

Additionally, the differences in instrumentation have also driven the introduction and reappearance of different radionuclides. Although there is increased availability of PET devices, SPECT devices are still present in large numbers, and they have evolved to match the quantitative capabilities of PET and pave the way towards more clinical routines using SPECT devices <sup>[16]</sup>. Other than clinical aspects, some of the main needs faced by radionuclide development include overcoming shortages in production <sup>[17][18]</sup>, availability and distribution, particularly for clinics situated far away from manufacturing sites (**Figure 1**).



**Figure 1.** Activity for different diagnostic radionuclides six hours after production. The effect of the physical half-life can limit the radionuclide's availability and distribution, depending on the number of facilities producing that radionuclide.

## 2. The Revolving World of the Radionuclide

The hunt for the "perfect" radionuclide for any given clinical indication is almost impossible. A "perfect" nuclide can be identified in combination with the chelator in question to be used for a specific application. Should one have an antibody to be applied for example, with a longer biological half-life, a radionuclide with a longer half-life will be preferred. The nuclide must be able to easily combine with the chelator and remain stable over the required period

of time. Examples of a small chelator which is effective in medical application include DOTATOC and DOTATATE, which has been of particular use in the diagnosis and treatment of neuroendocrine tumours (NET). The use of Ga-68 for diagnosis and Lu-177 for therapy has ensured the popularity of these two radiometals in nuclear medicine. The <sup>68</sup>Ge/<sup>68</sup>Ga generator was developed in the 1960s but has only recently escalated in popularity, particularly due to the development of the prostate-specific membrane antigen (PSMA). PSMA is a transmembrane glycoprotein which is overexpressed in prostate cancer cells. A number of radiolabelled PSMA probes have been developed, including the most widely-used: [68Ga]Ga-PSMA-11. It is well known that [68Ga]Ga-PSMA-11 PET/CT is superior to both conventional imaging <sup>[19]</sup> and choline-based PET/CT for evaluating prostate cancer patients, primarily in the context of biochemical failure but also for staging purposes [20][21][22][23][24][25][26][27][28][29][30][31][32]. [18F]F-PSMA-1007 is a novel PSMA-based radiopharmaceutical that has several advantages over [68Ga]Ga-PSMA-11. <sup>18</sup>Flabeled agents enable large-scale production, allowing for a larger number of patient studies, as compared with the limited quantity achieved by the generator-produced Ga-68. In addition, the longer physical half-life of F-18 ( $T_{1/2}$  = 109 min) allows for its central production and distribution to satellite centres. F-18 also benefits from higher spatial resolution in comparison with Ga-68, due to its lower positron energy (average  $\beta^+$  energy = 250 keV), reducing the distance travelled by the positron before its annihilation and the production of the imaged gammas <sup>[33][34]</sup>. From a therapeutic perspective, Lu-177 currently holds sway as the most popular radiometal, with its ability to label to somatostatin analogues effectively working in its favour.

A possible challenge in the proposal of new radionuclides, is the effect of different biological and chemical clearances and uptakes that might be introduced. In the context of PSMA, this has been reported for unclear focal uptakes in the lymph nodes, ganglia <sup>[35]</sup> and unspecific bone uptake for F-18 <sup>[36]</sup>. The recent application of tracers that act as fibroblast-activation-protein inhibitors (FAPI) with Ga-68, again sees this radionuclide in the limelight, as it has been shown to be effective in the PET/CT imaging of 28 cancers, with fast and high tumour uptake <sup>[37]</sup>.

One field that has seen many evolution steps in both radionuclide and instrumentation is nuclear cardiology. During the 1950s, the link between potassium uptake and blood flow, as well as structural and functional integrity, was demonstrated <sup>[38]</sup>. Since TI-201 and Rb-82 have biological properties similar to potassium, they became the go-to nuclides for identifying patients with anginal chest pain and epicardial coronary artery narrowing <sup>[38][39][40]</sup>. With the arrival of Tc-99m, there was a natural shift driven by availability, instrumentation and patient exposure (TI-201 has a much greater half-life, 73 h, compared to that of Tc-99m, 6 h) for similar quantities of injected radioactivity.

Perfusion imaging with PET is increasingly available in larger nuclear medicine departments worldwide, replacing or complementing conventional myocardial perfusion scintigraphy (MPS) in SPECT. As a result, this has seen the return of Rb-82 and the arrival of other PET tracers including [ $^{15}O$ ]H<sub>2</sub>O, [ $^{13}N$ ]NH<sub>3</sub> and [ $^{18}F$ ]Fluridipaz [41]. This resurrection was only achievable with improvements in quantification accuracy, which was especially the case for Rb-82, due to its non-pure positron emissions [42][43].

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