Graphene Quantum Dots

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Graphene quantum dots (GQD) is an efficient nanomaterial composed of one or more layers of graphene with unique properties that combine both graphene and carbon dots (CDs). It can be synthesized using carbon-rich materials as precursors, such as graphite, macromolecules polysaccharides, and fullerene. This contribution emphasizes the utilization of GQD-based materials in the fields of sensing, bioimaging, energy storage, and corrosion inhibitors. Inspired by these numerous applications, various synthetic approaches have been developed to design and fabricate GQD, particularly bottom-up and top-down processes.

Keywords: Graphene Quantum Dots

1. Introduction

Carbon is an outstanding material and a more abundant element in the form of coal. It is considered as one of the world's major sustainability matching with the green approach. The graphene shape has recently astonished the scientific community $^{[\underline{1}][\underline{2}]}$, as did the football fullerene shape, which was discovered with small needle-shaped carbon nanotubes (CNTs) in 1985 and characterized for the first time in 1991 $^{[\underline{3}][\underline{4}]}$. These recent findings of unique carbon allotropes have given scientists, from all disciplines great interest and fascination. Zero-dimensional (0D), one-dimensional (1D), two-dimensional (2D), and three-dimensional (3D) graphite are included in the classification of carbon into graphite forms $^{[\underline{5}][\underline{6}]}$, as shown in Figure 1. Because of the van der Waals force between layers, 2D graphene is a single-layered nanomaterial that differs from multilayer graphite $^{[\underline{9}]}$. In the universe, the strongest and thinnest substance ever weighed is an atom-thick carbon material $^{[\underline{10}]}$.

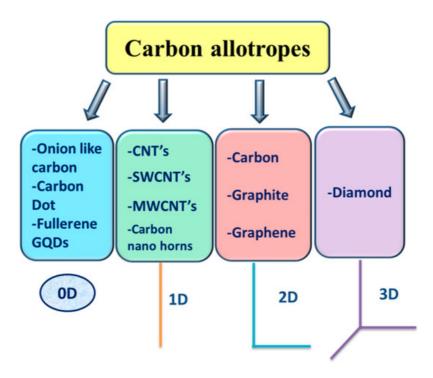


Figure 1. Carbon Materials Category.

Graphene was discovered at the University of Manchester in 2004 and since this time it is considered the marvelous substance of the 21st century [11]. The spectrum of materials bonded to graphene and graphene-based nanostructures are similar, but with different nomenclature, meaning that the carbon content contains one or more monolayers of graphene [12][13]. Furthermore, for the delicate handling and processing of graphene and its derivatives, many advanced techniques are now available. These techniques are used to manufacture items of various sizes from waste contents,

such as C, O, H, or by manipulating surface groups, like hydroxyl, epoxy, carbonyl, and carboxyl $\frac{[14][15]}{}$. In principle, there are four groups of different carbon materials, including carbon quantum dots (CQDs), carbon nanodots (CNDs), polymer carbon dots (CPDs), and graphene quantum dots (GQDs) with carbon dots (CDs) being used as a generic term [16]. Importantly, CDs families can be categorized based on their surface groups, properties, and basic structures of the carbon core. In this respect, CQDs have a crystal lattice accompanied by a spherical shape with surface chemical groups and also they have a quantum confinement effect (QCE) with luminescence features $\frac{[17]}{}$. Moreover, it is possible to adjust the photoluminescence wavelength provided by the CQDs by changing its size [18]. Although GQDs have an apparent graphene lattice, they consist of one or more layers of fragments of graphene. Usually, the height of these GQDs is less than ten graphene layers with a transverse dimension of less than 100 nm. The surface groups in GQDs are adjacent to the defects or edges of the intermediate layers, impacting the different QCE and edge properties. QCE in GQDs are not only based on their size but also described in the planes of graphene by isolated conjugated π -domains, chemical groups, and a high carbonation degree [18]. QCE does not play a part in the properties of photoluminescence and is predominantly determined in the carbon core of graphite by the subdomain states and defect states. Carbon polymer dots (CPDs) are another class that contains a hybrid carbon/polymer structure in which the surface and center of the carbon are connected to a large number of functional/polymer classes [19][20][21]. Additionally, the key culprits for photoluminescence properties of CPDs are surface states, subdomain states, molecular states, and the crosslinking effect of radiation [22].

A comprehensive study of the assessment and classification of carbon dots has been reported based on properties and structure, with a particular focus on designing 0D GQDs in 2D lines [23][24]. This material form has many outstanding properties, such as good chemical inertia, excellent biocompatibility, high solubility parameter, fluorescent activity, photostability, emission of luminescence, long-term resistance to photobleaching, wide surface area, and better surface grafting [25][26]. In turn, these characteristics allow the study of new structural, optical, and electrical phenomena that are not present in other materials.

Over the past few years, a variety of carbon nanomaterials, such as high-surface-area, compatibility, prominent electron transport, excellent mechanical strength, and hydrophilicity have received extensive interest with graphene and graphene oxide (GO). The existence on its surface of different functional oxygen groups (carbonyl and carboxylate) which make GO with high hydrophilicity. The GO nanosheets have a high surface area that may also be an effective place to decorate and disperse other inorganic nanoparticles such as TiO₂; in a recent study, reduced graphene oxide/TiO₂ nanocomposite was used for modification of thin-film nanocomposite reverse osmosis membranes. The rGO/TiO₂ nanocomposite, as a hydrophilic additive, was synthesized using a facile hydrothermal method the result demonstrates that The membrane containing 0.02 wt. % rGO/TiO₂ nanocomposite observed excellent RO performance involving 51.3 L/m² h flow of water, 99.45% NaCl rejection and exceptional chlorine good resistance [27][28]. Furthermore, graphene oxide sheet has also used with Ce ions in the photocatalytic efficiency of magnetite for photodegradation of oxytetracycline [29].

These unique features make this structural carbon category a promising candidate for different utilizations, such as biosensors, energy storage, bioimaging, and in redox electrochemical reactions by modified graphene surface of the TX-100 to understand its Electrochemistry interface [30][31][32].

GQDs demonstrate premium solubility in inorganic solvents such as THF, DMF, and further acetone. Further, DMSO and ethanol are commonly used solvents that provide good solubility. However, the applications of GQDs in bioimaging and selective drug delivery systems have been greatly affected by the increased solubility in aqueous solvents [33]. Moreover, the potential to be water-soluble is due to the units containing hydroxyl and carboxyl attached to the GQDs edges since the hydrophilicity of GQDs is enhanced by surface functionality, and it can be controlled by synthetic methods and hence, tuning the chemical properties [34].

Highly reliant upon the technique of GQDs synthesis was obtained, research is at a relatively early stage, considering the many superior advantages and properties; hence, many of the shortcomings of GQDs have yet to be overcome. Although many significant advantages and promising applications are possible, more research is required to enhance material properties and resolve some constraints. Moreover, electrical behavior resulting from the small size of GQD exhibits a quantum size effect. In addition, several obstacles must be met to take advantage of these specific properties $\frac{[35]}{5}$. The synthetic methodology of GQDs by the chemical route results in a remarkable heterogeneity in the size and the functionality of the surface. With such a broad variety of chemical features and measurements, the function of its particular properties is difficult to study $\frac{[36]}{5}$. Moreover, GQD's photoluminescence and quantum confinement characteristics are highly dependent on size $\frac{[37]}{5}$.

Various methods of synthesis can account for the major difference in chemical structure and scale. Thus, it is important to recognize the connection between dimensional variation depending on the synthesis process and optical properties in terms of applied and fundamental perspectives [38][39]. A fascinating report of the GQDs synthetic process was primarily

evaluated on the size-dependent photoluminescence properties and the quantum size effect of GQDs $^{[40]}$. Furthermore, because of their superior properties, the benchmark shows continuous improvement in functionalized and critical GQDs applications $^{[41]}$.

Carbohydrates are one of the most diverse and important classes of biomacromolecules in nature and provide well-defined chiral scaffolds ready for modification of the anomeric position and functionality of alcohol. Therefore, the use of carbohydrates as a starting material for GQDs synthesis is extremely attractive not only for their large quantity, availability, and heterogeneity, but also for their high-water solubility, low carbonization temperatures, low cost, and lack of toxicity. Not surprisingly, with all of these tuning options for GQDs synthesis, researchers have already begun to see the benefits of carbohydrates when they consider synthesizing new GQDs with improved properties. For example, simple monosaccharides such as glucose, glucosamine, mannose, fructose, and their common derivatives and disaccharides, such as sucrose, lactose, and maltose, have been used to create GQDs by various methods. Likewise, important natural biopolymers based on carbohydrates such as cellulose, dextran, β -cyclodextrin, chitin, chitosan, and hyaluronic acid, which vary not only in their basic composition but also in their physical and chemical properties which have been successfully used to obtain GQDs $\frac{[42][43][44]}{[43][44]}$.

Polycyclic aromatic hydrocarbons (PAHs) are an organic hydrocarbon with two or more fused benzene rings. PAHs are aromatic compounds mainly produced by the natural manner and they are mostly toxic. The significant effort to degrade and track potentially such dangerous substances is desperately needed [45]. So, by using commercially available PAHs as precursors, we present a simple and efficient approach to PL GQDs based on the bottom-up approach. The PL GQDs obtained have 5–10 nm sizes and 0.5–2 nm thicknesses and shows better solubility of water and tunable fluorescence. We also show that, because of their stable fluorescence and low toxicity, the PL GQDs are not only promising for bioimaging but also effective for Fe³⁺ and hydrogen peroxide sensing [46].

In this review, in terms of size, convexity, surface, and solvent compliance, the methods currently proposed for the functionalization of GQDs and their properties were examined. Furthermore, it addressed pristine and modified GQDs applications in sensors, energy storage,

2. Synthetic Routes of GQDs

The primary and key method before using a material for a specific application is material synthesis. The variance in application outcomes usually depends on the morphology and material properties, which are primarily determined by the method of synthesis [47]. GQDs consisting of carbon-rich materials used as precursors, such as graphite, polysaccharides, fullerene, graphene oxide (GO), CNT, and carbon fiber (CF) [48][49]. To synthesize GQDs, there are two main methods used, namely, top-down and bottom-up strategies. These two techniques are difficult to synthesis the quantum dots in traditional semiconductors. Subsequently, as shown in Figure 2, carbonization or controlled synthesis techniques have been implemented to produce GQDs from acceptable organic molecules or polymers [50][51]. Furthermore, the different between top-down and bottom-up approaches were illustrated in Table 1



Figure 2. Two techniques for the production of fluorescence graphene quantum dots (GQDs): "top-down" breaking from complex particles and "bottom-up" from small molecules.

Table 1. Comparison between top-down and bottom-up approaches.

Basis for Comparison	Top-Down Approach	Bottom-Up Approach
Basic	Successive cutting or grinding of bulk material to get nanoparticles	The buildup of material from bottom: atom or molecule to get nanoparticles

Basis for Comparison	Top-Down Approach	Bottom-Up Approach
Starting materials	Solid-state	The starting material is either gaseous or liquid
Processing method	Physical method	Physical and chemical methods
Advantages	Large scale production:	Ultra-fine nanoparticles
	 Deposition over a large substrate is possible 	Deposition parameters can be controlled
	Chemical purification is not required	Cheaper method
Disadvantages	Broad size distribution	
	Varied particle shape	Large scale production is difficult
	Control of deposition parameters is very difficult	Chemical purification of nanoparticles is necessary
	Expensive technique	

To obtain broad GQDs, controlled synthesis is precise but complex and involves several processing steps. However, tiny molecules or polymers suitable as GQDs are obtained by dehydration or combination when using the carbonation technique [52]. Sometimes, these procedures are out of balance, resulting in non-uniform GQDs proportions. Fortunately, due to the use of non-toxic reagents, GQDs are biocompatible. Further, as far as we know, the degradation of the carbonaceous material includes much of the top-down synthesis process. However, in terms of low efficiency, unforeseen structural damage, and heterogeneous morphology, these approaches have major drawbacks [53].

Oxidative degradation, hydrothermal/solvothermal processes, microwave/ ultrasonic processes, electrochemical oxidation, and chemical vapor deposition (CVD), pulsed laser ablation (PLA) are the most important top-down approaches mentioned [54][55][56]. The bottom-up methods, on the other hand, provide a controlled synthesis and provide good carbonation with a reasonable size range, high brightness, and satisfactory properties of the synthesized GQDs [36][51].

Recently, the effective use of starch as an innovative material for the synthesis of GQDs. Biocompatibility and imaging potential of synthesized GQDs were evaluated using MTT assay and CaSki cell lines, respectively [52]. Further, GQDs can be synthesized from fructose as a precursor in which hydrochloric acid and ethylenediamine were found to be strong chlorine and nitrogen donors for chlorine and nitrogen co-doped GQDs, respectively, which showed excellent stability [58].

On the other hand, the carbonization of sugar resulted in the breakdown of glycosidic linkages via dehydrogenation into elemental carbon. In this study, when subjected to serial MW heating with hydrothermal treatment glucose pyrolyzed to form GQDs and the control on GQDs size can be achieved by MW heating time [59].

In another work, investigated an effective utilization of the potential industrial by-product such as sugarcane molasses (SMs) for single-crystalline sulfur-doped (S-GQDs) synthesis via the hydrothermal method, the remarkable property of S-GQDs demonstrated by labeling the cytoplasmic area of HepG2 cells in-vitro with minimum uptake by normal DF-1 and HEK 293 cells [60]. Furthermore, the emulsion-template carbonization (E-TC) method has been used for the synthesis of GQDs by using honey and n-butanol water in oil emulsion by simple heating offering a quantum yield (QY) of about 3.6% [61].

In another example, efficient synthesis of GQDs using rice grains as a carbon source. Heating of starch powder has resulted in the formation of glucose oligomers, further heating of these oligomers offers nucleation and pyrolysis resulted in black carbonaceous powder comprising GQDs $\frac{[62]}{}$.

In a recent study it was designed a fluorescence-responsive sodium hexametaphosphate sensor depend on a reduced graphene quantum dot/chitosan formula for ALP, the bright blue emissions rGQDs with high negative charged hydroxyl group was prepared using $NaBH_4$. In the production of the probe for ALP detected was fabricated by the combination of

rGQD and chitosan via auto assembly. The chitosan charged biopolymer simultaneously displays the transformation-induced fluorescence quenching of rGQDs as well as electrostatic appeal. The method established shows good ALP selectivity and has promising results when applied to real test samples. This low-

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