

Gelatin and Chitosan as Meat By-Products

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Gelatin is a natural ingredient derived from animal by-products such as cattle bones, pork skins, and split cattle hides. It has healthy properties and has many applications, such as in confectionery, pharmaceutical products, meat, cosmetic and health care products, desserts, dairy products, and juices. Chitosan is a natural polysaccharide that is created by deacetylating chitin (poly α -(1 \rightarrow 4)-N-acetyl-D-glucosamine). Chitosan is a commercially available and cheap polysaccharide that is semi-crystalline and most commonly solvable in weak organic acids, such as lactic, acetic, formic, citric, tartaric, and malic acids. Chitosan is synthesized by deacetylation of chitin (poly β -(1 \rightarrow 4)-N-acetyl-D-glucosamine), a natural polysaccharide. It is a reasonably priced and easily accessible polysaccharide.

Keywords: gelatin ; chitosan meat-by product ; biological activities ; antioxidant

1. Gelatin and Chitosan as Good Antioxidant

It is recognized that oxidation is one of the most significant problems in the quality of food products, and during the high-temperature processing of protein foods, heterocyclic amines are generated, which are known as carcinogenic substances [1]. Some factors, such as processing conditions, the presence of antioxidants, cooking methods, time, and temperature may influence the production of heterocyclic amines, and therefore, the reduction or inhibition of the formation of these carcinogens, has become an important issue [2]. The gelatin extracted from skipjack tuna (*Katsuwonus pelamis*) canning by-products was purified to give nineteen peptides that showed a high level of antioxidant activity. A high concentration of amino acids gives the gel exceptional clarity and strength. These results indicated that the antioxidant peptides generated from this gelatin might be used as possible additives in health-beneficial goods to prevent ultraviolet-A injury [3]. Chitosan added to food products as a food additive can act as an antioxidant agent. This prevents the formation of heterocyclic amines in foods [4]. Oz et al. [5] examined the impact of applying chitosan in concentrations of 0.25, 0.50, 0.75, and 1% w/w on the meatball's quality and heterocyclic aromatic amine production. The meatballs were prepared at various temperatures (150, 200, and 250 °C). The results showed that increasing the temperature from 150 to 250 °C increased the content of heterocyclic amine in the meatballs. However, increasing chitosan concentration showed a significant decrease in the content of the heterocyclic amine. Similarly, Mirsadeghi et al. [6] showed that adding acid-soluble chitosan in the concentration of 1% to Huso fillets during cooking effectively reduced the production of heterocyclic amines and had an inhibitory effect of 68.09%. The antioxidant properties of an edible chitosan–galactose complex were investigated by combining chitosan and galactose (0, 0.5, 1, and 1.5 g). An in vitro test was also performed to evaluate the coating and determine the parameters for measuring antioxidant activity using the DPPH (2,2-diphenyl-1-picryl-hydrazyl-hydrate) method [7]. The IC₅₀ values decreased slightly with increasing amount. The strongest antioxidant in the treatments, a mixture of chitosan and 1 g galactose, had the lowest IC₅₀ value of 43.20 ppm.

2. Gelatin and Chitosan as Antimicrobial

Kavoosi et al. [8] discovered that gelatin films infused with thymol had extremely potent antibacterial properties, making them suitable for use as antibacterial nanowound dressings against pathogens that cause wound burns. This makes them suitable for use as antibacterial nano wound dressings against pathogens caused wound burns [9]. They absorb exudates, sustain a moist environment on the wound surface and imitate the extracellular matrix structure and have an antibacterial effect [10]. Because gelatin films with bergamot and lemongrass essential oils have good antibacterial properties and display better heat stability with higher breakdown temperatures, they can be employed as active packaging materials [11]. Chitosan is a cheap and non-toxic compound; it is also used as an antifungal in agriculture, as a food additive in the food industry, and as a wetting agent in cosmetics, in addition to its use in the synthesis of some medicines in biomedicine [12]. Chitosan nanoparticles and liposomes containing ethanolic cinnamon extract were prepared by Elwakil et al. [13]. They studied their physical and chemical properties before determining how well they healed wounds. They created a gel using chitosan and liposomes that contained ethanolic cinnamon extract and tried it on diabetic mice. They discovered that treating bacterial infections and blocking enzymes required the liposome/cinnamon gel to be more successful. Chitosan is

more efficient against Gram-positive bacteria than Gram-negative bacteria, as demonstrated by earlier studies, and can inhibit the growth of a variety of bacteria and fungus [14]. The use of chitosan and essential oil formulation in chitosan-based edible packaging films increased the effectiveness of antimicrobials against gram-negative bacteria, including *Escherichia coli* [15], *Pseudomonas aeruginosa* [16], *Pseudomonas fluorescens* [17], *Klebsiella pneumoniae* [18], *Shewanella putrefaciens*, *Shewanella baltica*, *Serratia spp.* and Gram-positive bacteria such as *Staphylococcus saprophyticus* [19] and *Staphylococcus aureus* [20]. However, yeast, fungus, and mold are also inhibited [21]. Chitosan sheets were tested against *Penicillium italicum* in combination with bergamot essential oil and showed a great inhibitory effect, but the inhibitory potency of the composite sheets decreased during the storage period [22]. The volatile oils of cinnamon inhibited the growth of *Aspergillus oryzae*, *Botrytis cinerea*, *Aspergillus niger*, *Penicillium digitatum*, and *Rhizopus stolonifera* fungi on chitosan films [23][24]. Li et al. [25] observed that the use of essential oil of turmeric in chitosan resulted in significant anti-aflatoxigenic activity thanks to the observed antifungal properties against *Aspergillus flavus*. The application of *Eucalyptus globulus* essential oil–chitosan matrix successfully inhibited yeasts such as *Candida parapsilosis* and *Candida albicans* [16]. Chitosan was also studied when incorporated into extracts of polyphenols to enhance its antimicrobial properties and such polyphenol include pomegranate peel extract [26], green tea extracts [27], spirulina extract [28], propolis extract [29], black plum peel extract [30], and purple corn extract [31]. It was claimed that the powerful antimicrobial activity of essential oils when incorporated in chitosan was because they contain terpenes, which affect bacterial membrane permeability in addition to various functions and cause the death of bacterial cells by raising the amount of lipid peroxides such as alkoxyl, alkoperoxyl, and hydroxyl radicals [32]. The blended films of gelatin and chitosan showed good antioxidant properties in the Trolox equivalent antioxidant capacity assay test and incredible growth suppression against *Staphylococcus aureus* and *Escherichia coli*, indicating that such blends' ethanolic extract sensitivities could provide a substitute as effective packing for applications in the food industry [33].

3. Gelatin and Chitosan as Food Edible Coating Source

Recently, gelatin and chitosan have been used in food packaging because the use of petroleum-based materials has detrimental effects on the environment because they are not sustainably sourced, reusable, recyclable, or renewable [34][35]. Research on food packaging must address the environmental problems caused by the careless use and handling of non-biodegradable components and provide new, environmentally friendly options. Biodegradable natural polymers that have been investigated for potential uses in the food packaging sector, among them chitosan and gelatin [36], have attracted a great deal of interest in recent decades. Active films made of 15% gelatin, 30% glycerol, and 1% green tea extract were prepared by Hamann et al. [37]. These films were added to the fresh sausages' coating. Their findings demonstrated that during cold storage, TBARS levels in sausages coated with active gelatin film were reduced. Finally, they concluded that gelatin films infused with green tea extract are a promising substitute for extending sausages' shelf lives [37]. Dehghani et al. [38] produced coating dispersions with fish gelatin, conjugates, or bitter almond gum (1:2, 2:1, 1:1). They looked at how the coating suspensions affected the physicochemical and qualitative indicators of tomatoes stored at 20 °C for 28 days. These authors found that the conjugation of fish gelatin with a higher bitter almond gum ratio could be promising for producing coating dispersion and maintaining fruit quality during storability. According to a study by Jusoh et al. [39], virgin coconut oil can be used with gelatin film to create active film packaging or edible film packaging for some culinary applications, such as packing material for protein-rich foods like meat. Singh et al. [40] created chitosan-based films with oxygen-scavenging capabilities by incorporating sodium carbonate and gallic acid into the polymer chain. The incorporation of TiO₂ nanoparticles in chitosan sheets imparts ethylene-scavenging properties [41]. Chitosan-based smart films were developed by Nandeesh and Kalpana [42], including two main groups of chitosan smart packages: (1) sophisticated biosensors; and (2) films with a visual color change due to colorimetric reactions. These packages include time–temperature indicators, pH indicators, and freshness indicators. Nevertheless, Wang et al. [43] employed a chitosan–gold nanoparticle combination to show the frozen state and temperature history of food through the color difference that appears when gold nanoparticles clump together because of their localized surface plasmon resonance. Additionally, because of the physicochemical changes in the food, chitosan-based materials designed to monitor pH variations in food can also identify bacterial load and oxidative food deterioration. Singh et al. [40] added sodium carbonate and gallic acid to the chitosan film to develop oxygen-scavenging material. The results showed a decrease in mechanical parameters of the chitosan films as the concentration of the added sodium carbonate and gallic acid increased. This may be due to the large amount of sodium carbonate disrupting the inner matrix of the chitosan film [44]. Another use of chitosan in food packaging is as humidity sensors, which are based on chitosan-zinc oxide, and single-walled carbon nanotubes. The chitosan swelling impact that surrounds the nanotubes in this usage is thought to be the sensing mechanism, altering the hopping conduction channel between nanotubes [45]. Zhang et al. [46] developed moisture sensors based on a quartz crystal microbalance coated with chitosan multi-walled carbon nanotubes. The optimized sensor can be used to detect food moisture with the features of negligible humidity hysteresis, high response sensitivity, fast response and recovery times, repeatability, remarkable reversibility, and long-term stability and selectivity. However, the addition of quercetin to chitosan

films enables the intelligent detection of aluminum (Al³⁺) in food based on colorimetric reactions [47], because quercetin can form bonds with Al³⁺, resulting in a colored complex. A graphene oxide/chitosan nanocomposite-coated quartz crystal microbalance sensor for the detection of amine vapors was investigated [30]. The sensor displayed high aliphatic amine sensitivity at ambient temperature, containing methylamine, dimethylamine, and trimethylamine. Although there are instances of controlling CO₂ production by developing a pH-CO₂-generated link, these substances are primarily used as markers of food pH and freshness. The most significant category of flavonoids and a significant component of phenolic compounds is anthocyanins. These dyes exhibit color alterations in response to pH variations. However, further research is required before chitosan-based biosensors can be used in intelligent food packaging. Depending on variations in impedance, sophisticated humidity and temperature sensors were created using chitosan and CuMn₂O₄ spinel nanopowder. The reduction in the sensor's impedance with rising temperature is due to charge carrier production, which is influenced by temperature [48]. Research analyzing active and smart materials having both anthocyanins' capabilities is frequently found, as they also have powerful antioxidant effects. For packaging chicken breasts at 4 °C, a curcumin-loaded chitosan and polyethylene oxide nanofiber film was created as a freshness marker. The nanofiber film's hue altered from light yellow to reddish, enabling even the inexperienced consumer's naked eye to identify color variations [49]. El-Gioushy et al. [50] studied nano-chitosan as an active edible coating film in concentrations of 1, 2, and 3 cm³/L for enhancing the shelf life and quality properties of date palm fruits (Barhi cultivar) during cold storage at ±2 °C for 70 days and discovered that at the end of the storage period, spraying the Barhi date fruit with 3 cm³/L of nano-chitosan achieved the best results. The usage of chitosan in enriched chitosan packing films has been found to have worse mechanical resistance characteristics than pure chitosan treated samples, including lower values of percent elongation at break (%E) and tensile strength (TS) [51]. This effect was observed with the addition of essential oils such as *Artemisia campestris* [51], *Perilla frutescens* [52], basil [49], ginger (*Pimpinella anisum* L.) [53], and *Artemisia campestris* [51]. The addition of polyphenol-rich extracts to chitosan-based films, such as green tea extracts [54], apple extracts [55], banana peel extract [46], Chinese chives [56], root extract [57], mango kernel extract (honeysuckle flower extract [58], *Pistacia terebinthus* leaf extract [59], syringic acid, and purple pulp sweet potato extract [60], protocatechuic acid [61], resulted in an overall trend of decreasing TS and % E values.

4. Gelatin and Chitosan in Microencapsulation Technology

Microencapsulation technology is used to prevent product base materials from deteriorating by enhancing the active components' bioavailability, which increases their solubility and enables the preparation of solid formulations of oils. The efficiency of the capsule is determined by the properties of the wall and the base materials. Excellent results can be obtained by using the mixture of the wall material to prepare the microcapsules. Rosmarinic acid and carvacrol, the two main active components in Turkish oregano extract, have been found to release more readily in vitro when gelatin, gum arabic, Tween 20, and cyclodextrin were used as coating materials [62]. Chitosan's qualities make it an ideal coating material for encasing a variety of bioactive substances. This makes it useful in the biomedical, food, agricultural, pharmaceutical, environmental, and industrial fields [63]. This polymer is used to encapsulate food ingredients, essential oils, vitamins, lipids, drugs, vaccines, microbial metabolites, and hemoglobin [64]. Chitosan and its encapsulated compounds are widely used in agriculture in some ecological alternative products such as organic fertilizers, biopesticides, soil conditioners, seed treatment, and growth promoters' agents [65]. Chitosan has been used as a co-encapsulation material for resveratrol and curcumin [66]. Chitosan is also used in the development of nanocomposite active compounds in films to inhibit the growth of fungi such as *Aspergillus flavus*, *Aspergillus parasiticus*, *Aspergillus niger*, and *Penicillium chrysogenum*, resulting in the control and inhibition of these pathogens [67].

5. Gelatin and Chitosan in Water Treatment

Heavy metals such as copper, nickel, lead, zinc, cadmium, mercury, arsenic, chromium, bismuth, cobalt, and iron are harmful to the environment and human health even when present in trace amounts [68]. Eliminating these heavy metals from wastewater is of paramount importance, as they not only pollute water bodies, but are also toxic to the ecosystem [69]. Gelatin has been combined with yeast to create the GelYst biosorbent, which is used to improve the extraction and biosorption of Cr (VI) from water. This biosorbent's applications in water treatment have been successful [70]. Chitosan is used as an inexpensive dye remover and heavy metal biopolymer [71]. Compared to other commercial adsorbents, chitosan has received much attention in water treatment applications due to its specific properties, such as high adsorption capacity, cationicity, macromolecular structure, low price, and abundance [11]. Various metals and other pollutants have been reported to be effectively removed by chitosan or various modifications of this biopolymer [72].

6. Gelatin and Chitosan in Tissue Engineering

Gelatin methacryloyl (GelMA) hydrogels with cell-responsive arginylglycyl aspartic acid and matrix metalloproteinases peptide sequences have been frequently used in tissue engineering because of their adaptable mechanical, superior processing performance, and outstanding biocompatibility properties. GelMA-based hydrogel microstructures can be precisely controlled using modern production techniques such as 3D printing and electrospinning. GelMA hydrogels with different microstructures have been designed and studied to mimic the natural extracellular matrix and to control the proliferation, migration and differentiation of different cell types [73]. Chitosan can act as an ideal agent for wound dressing due to its positive charge and mild gelation properties, film-forming ability, and strong tissue-adherent properties with improved blood coagulation [74]. It supports wound healing by increasing the functions of inflammatory cells such as polymorphic nuclear leukocytes, macrophages, and fibroblasts [75]. Chitosan also has potential use in skin repair and regeneration after injury or burns, as it can be cross-linked with silica (SiO₂) particles. It was found to be non-cytotoxic to L-929 cell culture when used in extraction forms in engineered membranes. Furthermore, the macroporous membrane showed excellent cell adhesion and proliferation after 24 h and 48 h of cultivation [76]. Chitosan-based materials have also been shown to have the potential to maintain and stimulate cell phenotypes [77].

7. Gelatin and Chitosan in Drug Delivery

The potential use of chitosan and gelatin as drug delivery carriers has been reported in several studies [78][79][80]. Gelatin was applied to increase the efficiency of drug delivery into cancer cells by coating drug-encapsulating liposomes with gelatin [81]. The investigated liposomes were coated with gelatin using electrostatic interaction and covalent bonding methods. The coated drug was compared with polyethylene glycol liposomes in terms of encapsulation efficiency, size, stability, zeta potential, cell uptake, and dissolution profile. The results showed high drug-encapsulation efficiency and sustained release depending on the degree of gelatin coating. The cell uptake studies showed that the gelatin-coated liposomes were superior to polyethylene glycol liposomes in terms of cancer cell targeting ability. Alginate, chitosan, pullulan, and their combination nanoemulsions were developed, optimized, and characterized by Fard and his research team [82] as promising drug delivery platforms for melanoma. A unique nanoemulsion delivery method was developed, and its effectiveness was evaluated using confocal microscopy, in vitro drug release, cell survival, and cellular death. The results obtained show the significance of the polymeric mixture of the drug carrier and the effect of the drug release pattern on the effectiveness of the therapy.

8. Summary of Gelatin and Chitosan Potential Applications

Gelatin and chitosan could be used in many industrial fields, including in foods, medicines, and pharmaceuticals. They have been used to replace disposable plastic packaging materials that pollute the environment [83]. They can be used to create biodegradable packaging materials for use in favor of plastic packaging materials. Furthermore, inorganic nanoparticles of some materials, like silica, metal, and carbon nanomaterials, have been studied and have shown successful applications in the field of nanocomposites [84][85]. They can be incorporated into biodegradable packaging materials to improve their quality. In addition, gelatin and chitosan possess powerful properties such as antimicrobial and antioxidant activities that could help extend the shelf life of the packaged materials [86]. Chitosan and gelatin contain hydroxyl and amino functional groups, making them interesting materials for removing a wide range of pollutants, such as pesticides, dyes, and heavy metals [87].

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