

# Hydrogen Sources in Catalytic Transfer Hydrogenation

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Catalytic transfer hydrogenation has emerged as a pivotal chemical process with transformative potential in various industries. Unlike conventional direct hydrogenation, catalytic transfer hydrogenation offers numerous advantages, such as enhanced safety, cost-effective hydrogen donors, byproduct recyclability, catalyst accessibility, and the potential for catalytic asymmetric transfer hydrogenation, particularly with chiral ligands. Alcohols such as methanol and isopropanol are prominent hydrogen donors, demonstrating remarkable efficacy in various reductions. Formic acid offers irreversible hydrogenation, preventing the occurrence of reverse reactions, and is extensively utilized in chiral compound synthesis. Unconventional donors such as 1,4-cyclohexadiene and glycerol have shown a good efficiency in reducing unsaturated compounds, with glycerol additionally serving as a green solvent in some transformations.

hydrogen transfer

hydrogen donor molecules

alcohol

formic acid

amine

glycerol

## 1. Introduction

Hydrogenation is a chemical reaction between an unsaturated molecule and a hydrogen molecule, usually in the presence of a catalyst. This reaction is crucial, especially in industry, because it is used to reduce or saturate organic compounds. It has many important uses, such as converting vegetable oils into solid fats, as well as in pharmaceuticals synthesis, plastic manufacturing, and producing chemicals from petroleum <sup>[1]</sup>.

While direct hydrogenation has been the conventional method used across various sectors, transfer hydrogenation has emerged as an attractive alternative to this approach, and it has recently become the center of research in hydrogenation science. The significance of transfer hydrogenation can be attributed into several key points: (i) Enhanced safety measures, as this method eliminates the need for potentially hazardous pressurized H<sub>2</sub> gas; (ii) Availability of cost-effective and easily manageable hydrogen donors; (iii) The ability to recycle the primary byproduct; (iv) Accessibility and stability of the catalysts used; (v) The potential for catalytic asymmetric transfer hydrogenation in the presence of chiral ligands <sup>[2]</sup>.

Transfer hydrogenation was first observed in 1925 by Meerwein–Ponndorf–Verley (MPV). They utilized alcohols as the source of hydrogen (H-source) and aluminum alkoxide as a homogeneously acting catalyst to facilitate the reduction of carbonyl compounds <sup>[3][4]</sup>. Researchers have extended the MPV reduction to carbonyl compounds using metals such as aluminum, zirconium, lanthanum, cerium, samarium, and ytterbium <sup>[5]</sup>.

## 2. Hydrogen Donors

As mentioned above, a hydrogen source other than molecular hydrogen is needed in hydrogen transfer reactions. For the hydrogen to transfer from the donor molecule to the unsaturated compound, the hydrogen donor must satisfy two main conditions: (1) it should have a low oxidation potential, allowing hydrogen abstraction to occur in the presence of a catalyst under mild conditions; (2) it should have the capacity to loosely bind to the catalytic center [6].

There are many compounds that can act as hydrogen donors; the choice of which to use depends on a few important parameters: (1) The type of catalyst being used, whether it is MPVO or a transition metal catalyst; (2) Whether it can work well under mild conditions; (3) The nature of the functional group to be saturated; (4) The influence of the donor molecule on the equilibrium of the reaction; (5) Whether the donor molecule helps in avoiding the formation of any undesirable byproducts [7].

### 2.1. Alcohol Hydrogen Donor

Alcohols are frequently employed as hydrogen donors, particularly in reduction reactions utilizing the Meerwein–Ponndorf–Verley (MPV) catalyst [5]. In this context, only alcohol molecules serve as hydrogen donors, with both primary and secondary alcohols being utilized. Jainling et al. utilized methanol as a hydrogen donor in the presence of a rhodium catalyst to carry out the hydrogenation of benzaldehyde. This process achieved a substantial yield percentage and chemoselectivity, as illustrated in [8].

Furthermore, Magnus et al. used methanol as a hydrogen source to perform selective hydrogenation of alkynes with manganese pincer complex as a catalyst [9].

The term “pincer” refers to a ligand type that occupies adjacent binding sites in a metal complex and typically adopts a meridional arrangement. Pincer ligands gained significant attention from scientists in the 1990s and have become a subject of thorough investigation, as evidenced by the increasing number of review articles focusing on transition metal complexes with pincer ligands [10][11]. The significance of these ligands lies in their distinct combination of properties. They hold the donor groups in a predictable arrangement which allows them to control the nature of the coordination sphere. In addition, they are highly effective for catalyzing asymmetric reactions. They also exhibit remarkable thermal stability, making them suitable for homogeneous catalysis [12].

While ethanol has shown promise in certain reactions, its systematic exploration as a hydrogen source in transfer hydrogenation has been limited. This is mainly because ethanol often hinders the catalyst's performance by forming stable and inactive carbonyl complexes [13][14]. It has been noted that secondary alcohols are more efficient due to their sigma inductive effects. Further, 2-propanol is, notably, the primary choice among various secondary alcohols for use as a hydrogen donor. This is because 2-propanol possesses several favorable properties, including widespread availability, affordability, a suitable boiling point, and solubility. Moreover, the acetone produced as a result of 2-propanol oxidation is non-toxic and can be easily separated from the reaction mixture [15].

Catalytic transfer hydrogenation of olefins was successfully accomplished using isopropanol as a hydrogen source. This process employed cobalt (II) pincer ligand complex which proved effective for hydrogenating different kinds of olefins, including aromatic, aliphatic, terminal, and internal alkenes. The yields obtained from this method ranged from good to excellent [16].

Homogeneous catalysts have traditionally been favored for their exceptional selectivity. Moreover, they display remarkable activity, particularly in asymmetric catalysis. However, these advantages are counterbalanced by their significant cost and the challenges associated with their separation and reuse. This prompted a shift in research focus towards heterogeneous catalysts, which are cost-effective and easily separable [17].

Francisco Alonso et al. conducted catalytic transfer hydrogenation experiments on various functionalized and non-functionalized olefins. They utilized nickel nanoparticles as the catalyst and 2-propanol as the source of hydrogen. This heterogeneous catalyst efficiently catalyzed the reaction, resulting in high yields and chemoselectivity for specific substrates [18]. In fact, the efficiency of the nickel catalyst has been demonstrated in various transfer hydrogenation reactions, including the  $\alpha$ -alkylation of methyl ketones with primary alcohols [19][20] and the transfer hydrogenation of carbonyl compounds [21][22].

While the transfer hydrogenation reaction of carbonyl compounds has been extensively investigated in the past two decades [23][24][25][26][27], the corresponding reaction involving imines has received less attention, although it holds significant importance for the synthesis of pharmaceuticals and agrochemicals. Jan E. Bäckvall et al. explored the transfer hydrogenation of imines. They utilized  $[\text{RuCl}_2(\text{PPh}_3)_3]$  as the catalyst, 2-propanol as the hydrogen donor, and  $\text{K}_2\text{CO}_3$  as a base [28]. In a further investigation, their focus shifted to the asymmetric transfer hydrogenation of imines. For this purpose, they employed a dimeric rhodium catalyst and isopropanol as the source of hydrogen [29].

The catalytic transfer hydrogenation of furfural to furfuryl alcohol has attracted significant interest, mainly because furfural can be converted into a diverse array of chemicals and liquid transportation fuels [30]. Moreover, furfuryl alcohol has the potential to be a precursor for various valuable chemicals, including tetrahydrofurfuryl alcohol, and has various industrial applications [31].

The research attention has also turned to nitrogen-doped carbon-supported iron catalysts. These catalysts exhibit the ability to selectively hydrogenate compounds, such as nitroarenes, to anilines using molecular hydrogen ( $\text{H}_2$ ) or alternative hydrogen donors, such as formic acid and hydrazine hydrate [32][33].

## 2.2. Water

Though the use of water as a hydrogen source has been relatively limited, it holds great promise due to: (1) Being safe and eco-friendly; (2) Its affordability; (3) The ease of tracking reactions through isotopic labeling with  $\text{D}_2\text{O}$ . However, there is a challenge when it comes to water-mediated reactions catalyzed by transition metals. These reactions result in the formation of an organometallic intermediate that does not readily mix with water. To address this issue, a reductant is utilized. Common metals such as lithium, sodium, and zinc can act as reducing agents for

hydrogenating carbon-carbon  $\pi$ -systems, even in the presence of protic reagents such as amines, alcohols, acids, and water [34].

Yoshio Inoue et al. carried out a rhodium-catalyzed hydrogenation of olefins, including  $\alpha,\beta$ -unsaturated ketones. They used  $\text{H}_2\text{O}$  or  $\text{D}_2\text{O}$  as the hydrogen source and zinc metal as the reducing agent. Various olefin substrates were tested. Terminal olefins (aromatic and aliphatic) produced fully saturated products in high yields. In contrast, internal olefins resulted in partially reduced products with moderate yields. Interestingly,  $\alpha,\beta$ -unsaturated ketones yielded selective 1,4-reduced products, with no alcohol product observed [34].

Deuterium-labeling experiments showed that, when deuterium was used in the reduction of simple olefins such as styrene, a combination of mono-, di-, and tri-deuterated products emerged as a result of a deuterium scrambling process. This prompted the proposal of a mechanism that encompasses a trivalent mono-deuterio-rhodium intermediate participating in addition to a carbon-carbon double bond.

## 2.3. Formic Acid and Its Salts

Many studies have reported a chemical challenge encountered in the asymmetric transfer hydrogenation of ketones into alcohols when 2-propanol is utilized as the hydrogen source [35][36]. This challenge involves the potential deterioration of the enantiomeric purity of the chiral product. This is due to the occurrence of a reverse process caused by structural similarities between the hydrogen donor and the product, both of which are secondary alcohols [7]. However, when formic acid is employed as the hydrogen donor, it undergoes dehydrogenation to produce carbon dioxide. The irreversible nature of the reaction ensures that the process remains under kinetic control.

It has been reported that adding a weak base such as triethylamine is enough to facilitate hydrogen transfer, enabling the transfer hydrogenation reaction to be conducted under aqueous conditions [37]. Consequently, the combination of formic acid and an amine as a hydrogen source has been shown as a good alternative.

Bolun Yang et al. examined how the ratio of formic acid to amine (F/T) influenced the speed of reduction and the selectivity of asymmetric transfer hydrogenation of ketones, using the Ru-TsDPEN catalyst [38]. When the F/T ratio is high (acidic medium), the reaction needs a long time to reach a high conversion; at (F/T = 4.6/1), the reaction had an extended induction period and reached only 39% conversion after 150 h. On the other hand, at a lower F/T ratio (basic medium), the reaction rate significantly increases; at (F/T = 0.2/1), the reduction started instantaneously and reached a 100% conversion after 5 h with high enantiomeric excess (%ee). However, at (F/T = 0.09/1), the reaction reached only 80% conversion due to the limited amount of hydrogen source available relative to the substrate. Based on this result, the optimal F/T molar ratio is 0.2/1.

Catalysis in F-T mixtures has shown that both the reaction rates and enantioselectivities are controlled by pH and are affected by the F/T molar ratio. Likewise, many studies have utilized the azeotropic mixture of formic acid ( $\text{HCOOH}$ ) and triethylamine ( $\text{NEt}_3$ ) (F-T), with a F/T molar ratio of 2.5:1 [39][40][41].

Research in modern chemistry has focused heavily on catalysis in water due to water's role as an eco-friendly solvent [42][43]. In this context, the asymmetric transfer hydrogenation (ATH) of ketones has been investigated in water with F/T being the hydrogen source [44][45]. The reaction's efficiency and enantioselectivity are affected by the F/T ratio. For metal-catalyzed ATH of imines, the F/T molar ratio is typically 5:2 when water is the solvent [46]. The addition of methanol as a cosolvent enhances the reaction by forming hydrogen bonds and disrupting the strong hydrogen bonding in pure water, making reactants/products more soluble in the reaction mixture [47][48][49].

The main drawback of using azeotropic F-T for ATH is that certain catalysts undergo fast decomposition or lose their catalytic activity [50]. Additionally, there might be a prolonged delay before the reaction starts, leading to a long reaction time needed to achieve high conversion [44].

Suzzane Chayya et al. observed that the presence of a base significantly impacts the resulting products in the catalytic transfer hydrogenation of 4-(phenylethynyl) acetophenone. Under the conditions of utilizing 2% Pd(acac)<sub>2</sub> as a catalyst for 24 h at 80 °C, two different products are obtained based on variations in the (Hydrogen Donor/Base) condition.

Formic acid has been utilized as a hydrogen donor in numerous catalytic reactions, often without the need for additional base additives. Matthias Beller et al. performed different studies using Fe (BF<sub>4</sub>)<sub>2</sub>·6H<sub>2</sub>O combined with tetraphosphorus as a catalyst. The catalyst demonstrated excellent efficiency in the selective transfer hydrogenation of a broad spectrum of aromatic and aliphatic compounds, including alkyne [51], and nitro compounds [52]. The catalytic transfer hydrogenation reactions were done in the absence of base additive.

Interestingly, iron catalysts have gained significant attention due to their affordability, wide availability, and low toxicity. This has driven research efforts towards substituting precious metals with iron-based alternatives [53].

The iron catalyst showed exceptional performance in both its activity and selectivity. However, a notable drawback was observed in terms of catalyst reusability. In light of this, researchers explored an alternative approach through the development of a reusable heterogeneous catalyst. Kohki Ebitani et al. conducted a study involving a supported palladium catalyst for the reduction of aromatic carbonyl compounds, utilizing formic acid as a hydrogen source under mild reaction conditions. The most efficient support materials were found to be carbon and alumina, providing optimal results for the reduction of benzaldehyde and benzonitrile, respectively [54].

The catalytic system is not efficient in reducing aliphatic and carbonyl compounds containing heteroatoms, which is attributed to the low electron density of the carbonyl carbons and the strong interaction of heteroatoms with the active Pd sites.

Furthermore, the reusability of the Pd/Al<sub>2</sub>O<sub>3</sub> catalyst was assessed in the reduction of benzonitrile using formic acid. The results indicated that the recovered catalyst could be recycled up to three times without a significant decrease in product yield and selectivity.

Similarly, several catalytic transfer hydrogenation reactions have been conducted using formic acid as a hydrogen source in combination with reusable supported catalysts under base-free conditions [55][56].

Formic acid's inherent acidity poses challenges when used for carbonyl compound reduction due to the strong interactions between the hydrogen donor and the catalytic system, leading to the inhibition or even degradation of the catalytic species [36]. To overcome this, researchers have studied the utilization of formic acid salts as hydrogen donor molecules in catalytic hydrogenation reactions. Ammonium formate, an easily manageable and cost-effective hydrogen source, has been combined with a gold catalyst to perform a selective hydrogenation of ynamides, yielding Z-enamides.

## 2.4. 1,4-Cyclohexadiene

Although the use of 1,4-cyclohexadiene as a hydrogen donor in catalytic transfer hydrogenation is not common, its application has shown a complete conversion with a good yield.

John F. Quinn and his team achieved efficient catalytic transfer hydrogenation of heteroaromatic nitro groups [57] by using 1,4-cyclohexadiene as a hydrogen donor under microwave heating. Notably, microwave heating technology serves as a valuable alternative to high-temperature and high-pressure conditions, allowing for rapid and safe reactions [58]. This technique has been employed in various catalytic transfer hydrogenation processes [59][60].

The reduction of 4-fluoronitrobenzene led to a remarkable yield exceeding 99%, and the reaction produced only benzene as a byproduct, which can be easily separated and removed from the product mixture. The optimal conditions for this reaction involved the use of a Pd/C catalyst, six equivalents of 1,4-cyclohexadiene, microwave heating at 120 °C, and methanol as the solvent, with a reaction time of 5 min [57].

In the process of peptide synthesis, catalytic transfer hydrogenation plays a vital role by eliminating protective groups that prevent amino acid polymerization and reduce undesired side reactions [61]. Among these protective strategies, the benzyl group is commonly employed [62][63][64]. In this context, Arthur M. Felix et al. effectively eliminated the *N*-benzyloxycarbonyl protective group from L-alanine using a catalytic transfer hydrogenation technique. Their method relied on the use of a 10% Pd/C catalyst and 1,4-cyclohexadiene as the hydrogen donor [65].

## 2.5. Glycerol

Glycerol has gained attention as a green solvent in various organic reactions and synthetic processes [66][67]. It is considered non-hazardous and possesses unique physical and chemical properties that enable the dissolution of acids, bases, transition metal complexes, inorganic compounds, and even organic compounds that have limited solubility in water. Notably, glycerol's high boiling point allows for efficient separation of products using a simple distillation technique.

Remarkably, glycerol has proven effective as a hydrogen donor in catalytic transfer hydrogenation reactions involving various unsaturated organic compounds. Adi Wolfson et al. explored the reduction of benzaldehyde, nitrobenzene, and styrene, using different catalysts and glycerol as the hydrogen source [68].

The reduction of benzaldehyde and benzene requires the presence of a base. In contrast, the catalytic transfer hydrogenation of styrene should be conducted without adding a base, as introducing a catalyst in the presence of a base deactivates the catalyst. This is due to the higher oxidation potential of the secondary alcohol, which causes glycerol to dehydrogenate into dihydroxyacetone. Subsequently, dihydroxyacetone decomposes under the reaction conditions.

Having mentioned above the most frequently used hydrogen donor in the catalytic transfer hydrogenation, it is important to shed the light on the remarkable studies carried out by Hai-Xu Wang et al. [69]. Different from the homogeneous counterparts, they performed an electrocatalytic hydrogen reduction reaction where hydrogen gas ( $H_2$ ) was used to generate reactive hydride species directly on the surface of platinum electrodes. These reactive hydrides can then be transferred to hydride acceptors molecules, enabling the hydrogenation reaction of different unsaturated compounds.

### **3. Conclusions**

The conventional approach of direct hydrogenation using pressurized hydrogen gas has been significantly challenged by the emergence of transfer hydrogenation methods. This innovation offers a safer and more accessible alternative, utilizing various hydrogen donors to efficiently reduce unsaturated compounds.

Notably, alcohols, formic acid, 1,4-cyclohexadiene, water, and glycerol have been investigated as versatile hydrogen sources. Each donor exhibits unique properties and characteristics that influence their compatibility with different catalysts, reaction conditions, and types of unsaturated compounds.

Alcohols, such as primary and secondary alcohols, play a crucial role in the Meerwein–Ponndorf–Verley (MPV) reduction and offer valuable hydrogen transfer capabilities. Primary alcohols, such as methanol and ethanol, have demonstrated efficacy in various reductions, while secondary alcohols, especially isopropanol, have revealed compatibility with diverse substrates and stability within catalytic systems. However, challenges related to reactivity and side reactions have led to the exploration of alternative hydrogen donors.

Formic acid and its salts stand out as efficient and irreversible hydrogen donors. Their ability to prevent reverse reactions and their compatibility with various catalysts make them attractive choices in catalytic transfer hydrogenation, particularly for producing chiral compounds.

Unconventional donors such as 1,4-cyclohexadiene and glycerol have shown excellent activity in the reduction of specific unsaturated compounds, with successful results obtained under specific conditions such as microwave heating. Glycerol, known for its green properties, also serves as an intriguing green solvent in these reactions.

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