

Effect of Phosphate on Steel Reinforcements in Mortar

Subjects: [Materials Science, Characterization & Testing](#)

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Sodium nitrite (NaNO_2), disodium stannate (Na_2SnO_3), disodium molybdate (Na_2MoO_4), sodium borates (NaBO_2), trisodium borate (Na_3BO_3), cerium nitrate ($\text{Ce}(\text{NO}_3)_2$) and trisodium phosphate (Na_3PO_4) (TSP) have been used as corrosion inhibitors for steel. The use of phosphate chemical conversion (PCC) coatings causes the phosphates to react with Fe ions, forming insoluble compounds, thus impeding the corrosion process. Soluble phosphates react with portlandite to trigger the precipitation of an insoluble phosphate, thus reducing the phosphate content in the pore solution and, consequently, acting as a corrosion prevention method.

steel reinforcements

phosphate

corrosion

inhibition efficiency

1. Introduction

Due to its comparatively low cost and versatility, reinforced concrete is commonly used in the construction industry [\[1\]\[2\]\[3\]\[4\]\[5\]\[6\]](#). Despite its excellent compressive force, concrete alone is unable to withstand the necessary tensile load and reinforcements are necessary. The combined properties of concrete and steel reinforcements provide high compression strength as well as increased mechanical properties, thus making it an ideal composite material for a multitude of applications and structures [\[2\]](#). The corrosion of these steel reinforcements is considered to be the greatest threat to the integrity of these structures and their service life [\[3\]\[4\]](#). Various solutions have been implemented to deter corrosion, such as corrosion inhibitors and many others [\[6\]\[7\]\[8\]\[9\]\[10\]](#).

Corrosion inhibitors for steel in concrete can be used by addition to the cement paste, called admixed corrosion inhibitor (ACI) [\[11\]\[12\]](#), or by applying with brush or spray to the hardened concrete surface diffusing through the pores of the concrete, known as migrating corrosion inhibitor (MCI), see **Figure 1** [\[13\]\[14\]\[15\]](#).

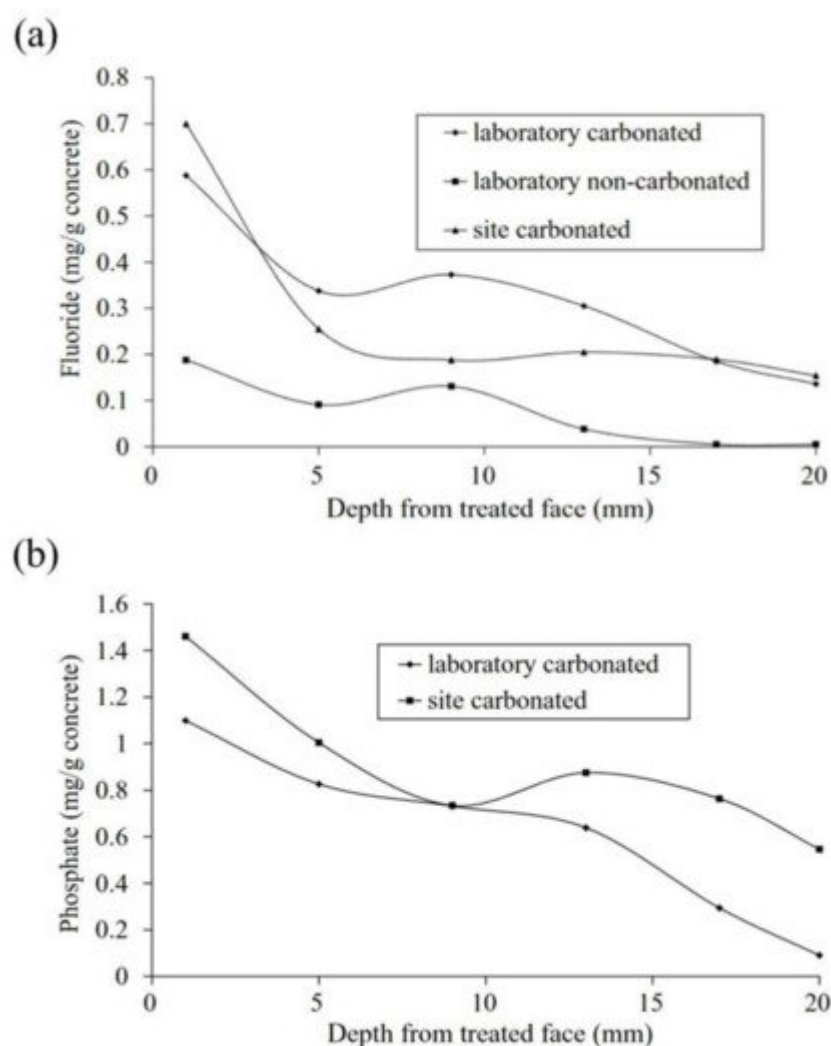


Figure 1. Penetration depth of inhibitors acting as migrating corrosion inhibitors (MCI): (a) water-soluble fluoride and (b) water-soluble phosphate [15]. Reproduced with permission from Ngala, V. et al., Corros. Sci.; published by Elsevier, 2003.

2. Effect of Phosphate on Steel Reinforcements in Mortar

The corrosion-inhibition mechanism of phosphates is not fully understood, it is believed that phosphate inhibitors react with the iron ions generated in the corrosion process [16], or with ions present in the mortar, such as calcium, which forms calcium phosphate ($\text{Ca}_3(\text{PO}_4)_2$) precipitates, filling the pores and cracks of the mortar, thus impeding the diffusion of aggressive ions [17][18][19][20][21]. It has been found that sodium phosphate (Na_3PO_4) can prevent pitting corrosion of steel in the simulated concrete pore solution if its concentration is equal to the chloride concentration [22]. The presence of phosphates in the mortar increases the critical period of pitting initiation from 30 to 100 days and significantly reduces the chloride diffusion rate. Moreover, the apparent chloride diffusion coefficient calculated for mortar containing $\text{Na}_3\text{PO}_4 \cdot 12\text{H}_2\text{O}$ which is around $1.03 \times 10^{-12} \text{ m}^2/\text{s}$ is lower than that obtained with the reference mortar ($2.2 \times 10^{-12} \text{ m}^2/\text{s}$) for the same testing period [23].

The concentration of phosphate species inside the pits was higher than the passive film zones without the pit. This indicates that phosphate ions could inhibit the corrosion process through a competitive adsorption mechanism with chloride ions where the chloride attack triggers the phosphate species to further adsorb at the pit locations on the metal surface [24]. In addition, the presence of phosphate ions stabilizes ferrihydrite, a poorly crystallized FeOOH , which may be a protective layer for steel in Cl^- -contaminated concrete simulating solutions [8]. As a counterpart, the inhibition efficiency of phosphate corrosion inhibitors is decreased in concrete because of the reaction of PO_4^{3-} ions with the concrete matrix [25].

The surface analysis methods demonstrated that the inhibition mechanism of phosphate ions is attributed to the formation of a passive film with a duplex layer on the metal surface, including the inner layer of iron(hydro)oxides, formed by a solid-state mechanism and the outer layer of iron phosphate complexes mainly as FeHPO_4 , $\text{Fe}_3(\text{PO}_4)_2$ and even $\text{Fe}(\text{PO}_4)$, formed via a dissolution–precipitation mechanism [24].

The impact of phosphate corrosion inhibitors on the stability of the passive film depends on the $[\text{Cl}^-]/[\text{OH}^-]$ ratio. It can be explained by the fact that the high concentration of hydroxyl groups relative to chloride ions causes a predominant effect to form a robust passive film, which in turn stops the pitting corrosion without the aid of phosphate. This corrosion protection mechanism is associated with a continuous increase in the resistance of the passive film by adsorption of phosphate species in the weak points of the passive film, which block the anodic sites [26].

Studies performed under applied mechanical stress revealed that in the presence of phosphate corrosion inhibitors, the critical $[\text{Cl}^-]/[\text{OH}^-]$ ratio increased from 0.4 to 5 for strained electrodes under stress conditions (80% UTS) [27].

The addition of phosphate corrosion inhibitors led to a decrease in chloride binding. This is mainly because phosphates hold a higher priority over chloride during ion exchange in Al_2O_3 – Fe_2O_3 -mono (AFm) and –tri (AFT) phases in the Ca–Al–S–O–H system of the concrete matrix. Moreover, phosphates exerted a significant influence on the chemical binding but a negligible effect on the physical binding [28].

More recently, the use of alternative pentasodium triphosphate compounds $\text{Na}_5\text{P}_3\text{O}_{10}$, also known as sodium tripolyphosphate, has shown an increased inhibition efficiency of around 80% for 480 days exposure in 3.5% NaCl, which is attributed to the development of a protective film barrier of PST on the steel rebar surface. Potentiodynamic polarization results revealed that PST affects the anodic and cathodic sites uniformly, thus presenting a mixed-type corrosion-inhibitor protection mechanism [29]. The use of inorganic corrosion-inhibitor mixtures containing hexametaphosphate compounds $(\text{NaPO}_3)_6$, used in 3.5% NaCl contained SCPS, have been proven to reduce the corrosion rate by 8.60 and 25.52 times for 3 and 5% inhibitor addition, respectively [30].

Disodium hydrogen phosphate (Na_2HPO_4 , DHP) in simulated concrete pore solution (SCPS) and in mortar acts as an anodic corrosion inhibitor [18][21]. Overall, phosphates require oxygen to be effective, as they are nonoxidizing anodic inhibitors [31]. Trisodium phosphate ($\text{Na}_3\text{PO}_4 \cdot \text{H}_2\text{O}$, TSP) in mortar acts as a mixed corrosion inhibitor [32], as

well as in chloride environments containing a $[\text{PO}_4^{3-}]/[\text{Cl}^-]$ ratio higher than 0.6 [16][33] and even as a cathodic corrosion inhibitor, with a $[\text{PO}_4^{3-}]/[\text{Cl}^-]$ ratio less than 0.6 [34]. Impedance techniques, such as electrochemical impedance spectroscopy (EIS), can be used to measure the corrosion improvement of inhibitors [35][20][32][36][37]. Yohai et al. showed in their work with mortars great corrosion enhancement of the TSP (Mix C), even with the chloride addition, over the blank (Mix A) and the chloride contaminated specimen (Mix B) (see **Figure 2a**), clearly seen in the Bode plot where Mix C is of one order of magnitude higher than the other two mixes (see **Figure 2b**) [32]. Similarly, Chaussadent et al. found an improvement in the corrosion protection by sodium monofluorophosphate as a corrosion inhibitor using the EIS results of mortar samples after carbonation (**Figure 3**) [38]. Another example of the use of EIS is the work from Etteyeb et al., in which the specimen containing inhibitors (see **Figure 4a**) increased its impedance by two orders of magnitude compared to the blank (see **Figure 4b**) [20].

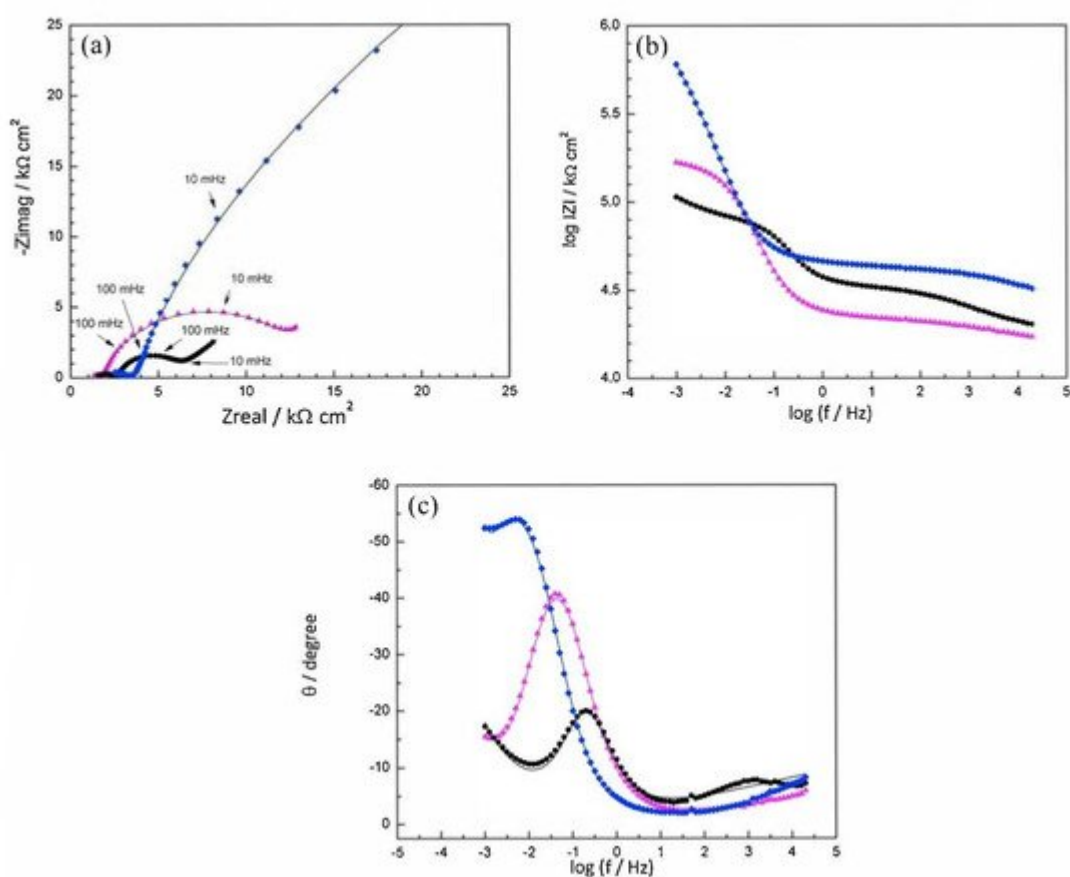





Figure 2. EIS spectra for mix designs:

Mix A:  Mix B:  Mix C:  registered after 720 days of exposure. Points represent the experimental EIS data and lines show the fitting results: (a) Nyquist plot, (b) and (c) Bode plots [32]. Reproduced with permission from Yohai, L. et al., *Electrochim. Acta*; published by Elsevier, 2016.

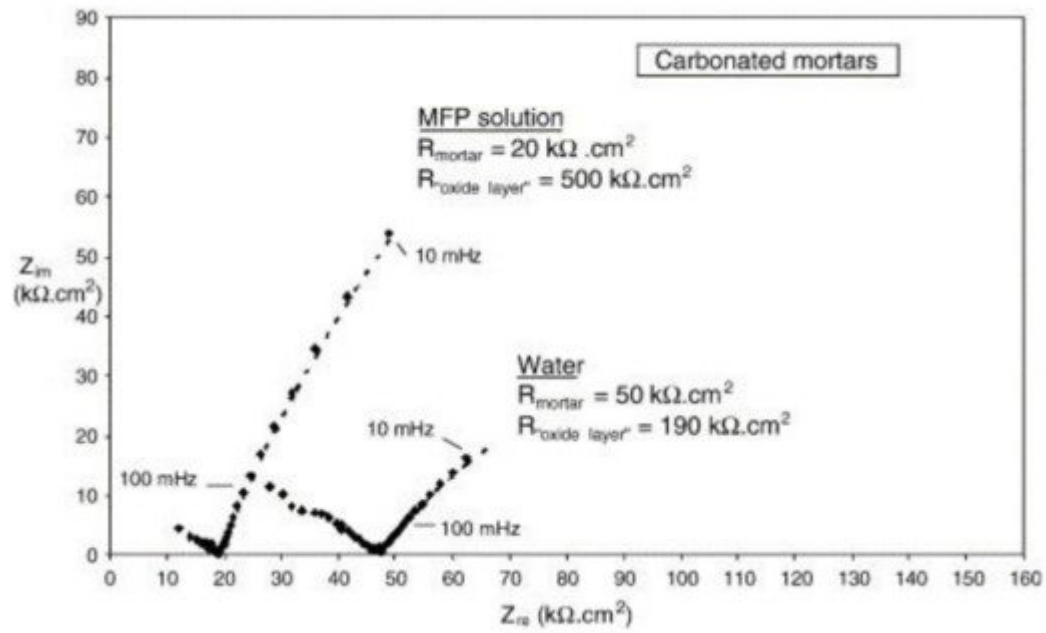


Figure 3. EIS diagrams for carbonated mortars at 48 h after application of aqueous solutions (MFP or water) [38]. Reproduced with permission from Chaussadent, T. et al., Cem. Conc. Res.; published by Elsevier, 2006.

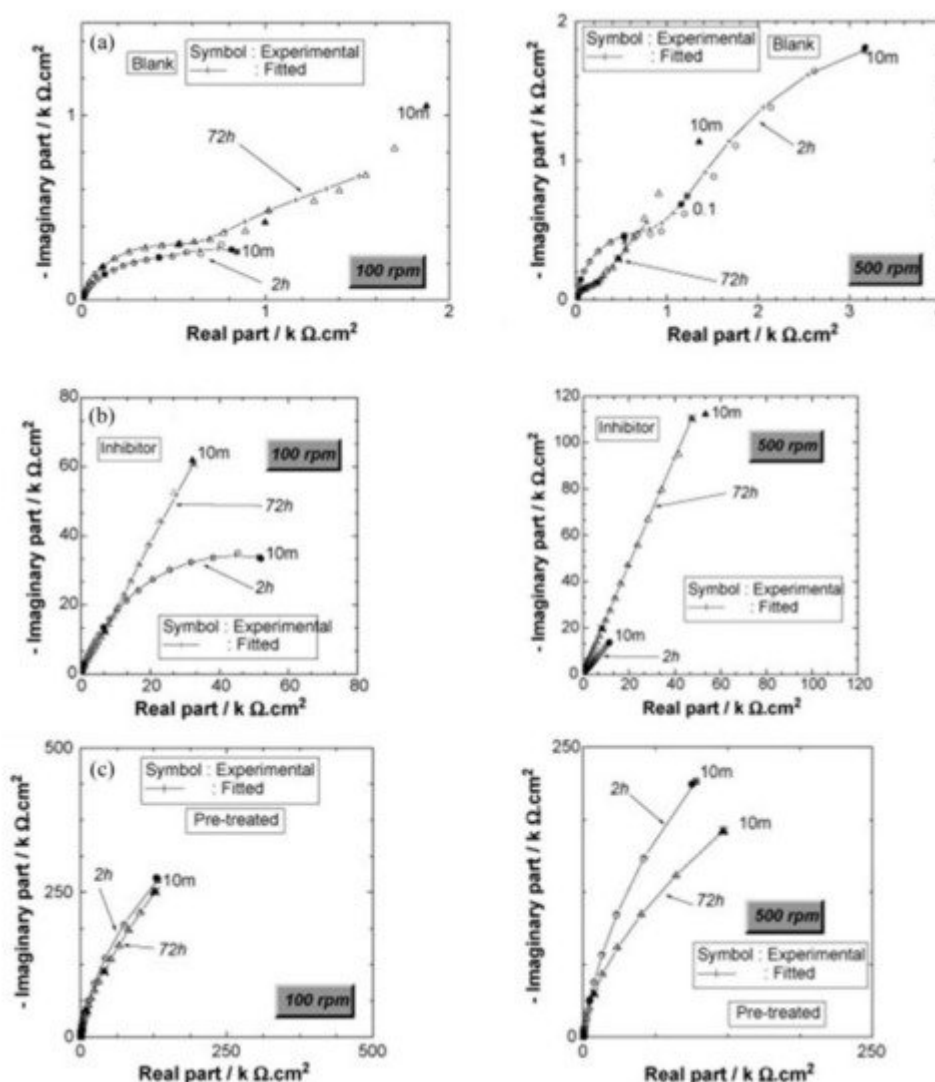


Figure 4. Impedance diagrams (Nyquist representation) of (a) steel electrode/ S_1 solution, (b) steel electrode/ S_2 solution and (c) pretreated steel electrode/ S_1 solution; for two periods of immersion: 2 and 72 h and for two electrode rotation rate values: 100 and 500 rpm [20]. Reproduced with permission from Etteyeb, N. et al., *Electrochim. Acta*; published by Elsevier, 2007.

The corrosion inhibitor effect on the anodic and cathodic polarization curves can be seen in the Evans diagrams shown in **Figure 5**. This is in agreement with the findings of Yohai et al., in which $[PO_4^{3-}]/[Cl^-] = 1$ and phosphate behaves as a mixed inhibitor [37] and phosphate ions promote ferrous phosphate precipitation due to the higher solubility of ferric phosphate ($pK_{sp} = 26$) than ferrous phosphate ($pK_{sp} = 32$). The cyclic voltammograms in PSS, PSS + Cl^- and PSS + Cl^- + PO_4^{3-} showed the presence of a single negative and positive peak, attributed to the accumulation of magnetite on the steel surface, which is not fully reduced (see **Figure 6a**) [37]. However, for the PO_4^{3-} ions, which promote $Fe_3(PO_4)_2$ precipitation, the difference was not substantial and is due to lack of formation of Fe^{3+} compound, hence not getting reduced in the following cycles (see **Figure 6b**). By the impedance fitting, the protectiveness of the PO_4^{3-} ions was also seen, showing more ideal capacitors, which were related to the presence of a protective passive layer, however a small decrease in the impedance was associated with the change in the film composition, influencing the electronic properties (see **Figure 7**).

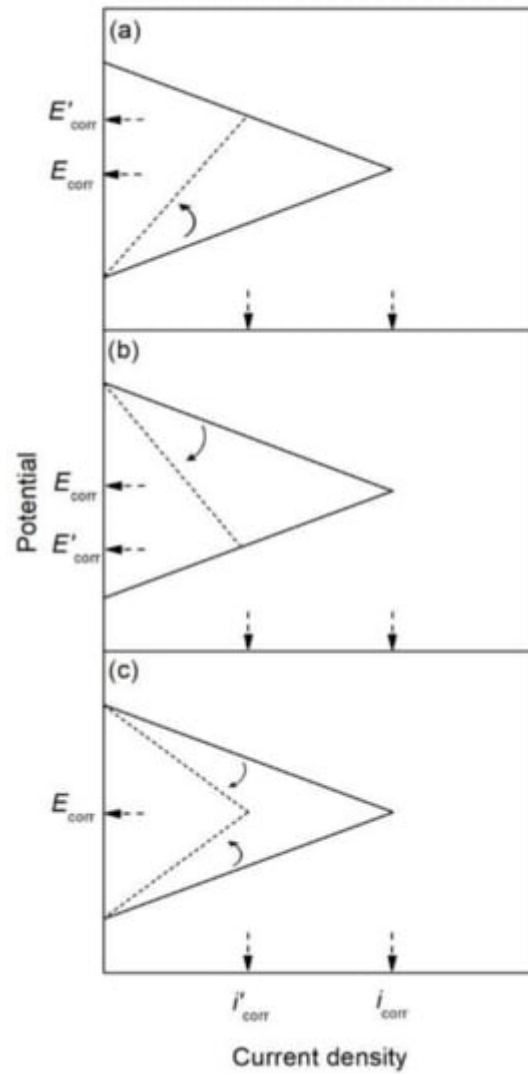


Figure 5. Evans diagrams showing the effect of a corrosion inhibitor, (a) on the anodic branch (anodic inhibitor), (b) on the cathodic branch (cathodic inhibitor), and (c) on both the anodic and cathodic branches (mixed inhibitor).

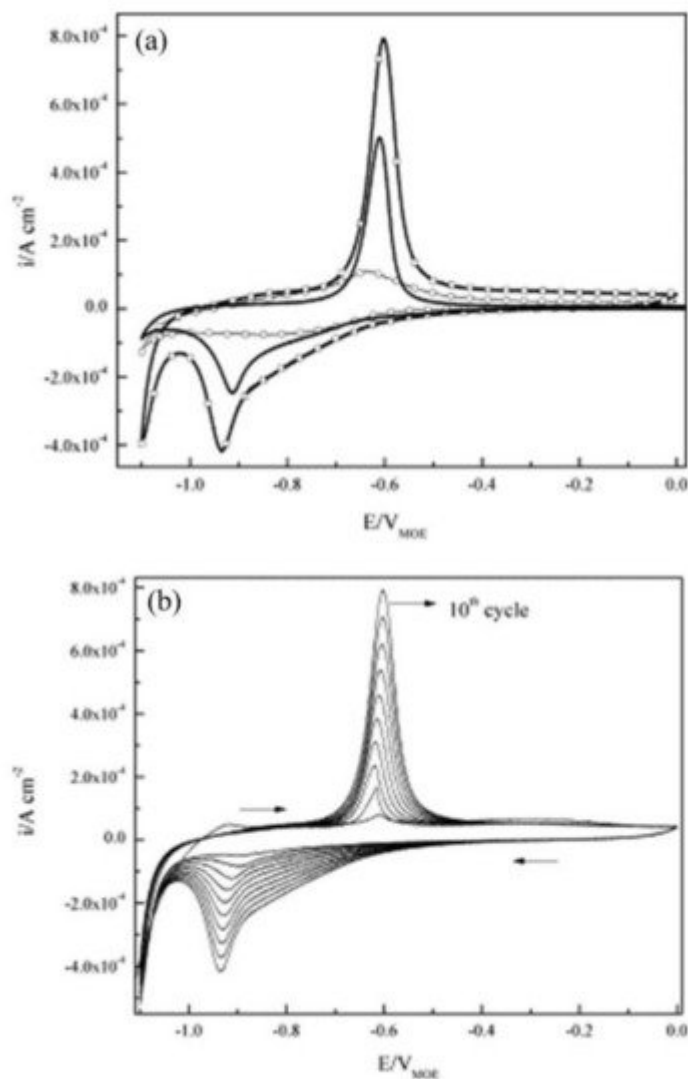


Figure 6. Cyclic voltammograms for steel: (a) (tenth cycle) in PSS (—), PSS + Cl^- (—□—), PSS + $\text{Cl}^- + \text{PO}_4^{3-}$ (—○—), and (b) cycles 1–10th in PSS + Cl^- . Scan rate: 10 mV s^{-1} [37]. Reproduced with permission from Yohai, L. et al., *Electrochim. Acta*; Published by Elsevier, 2013.

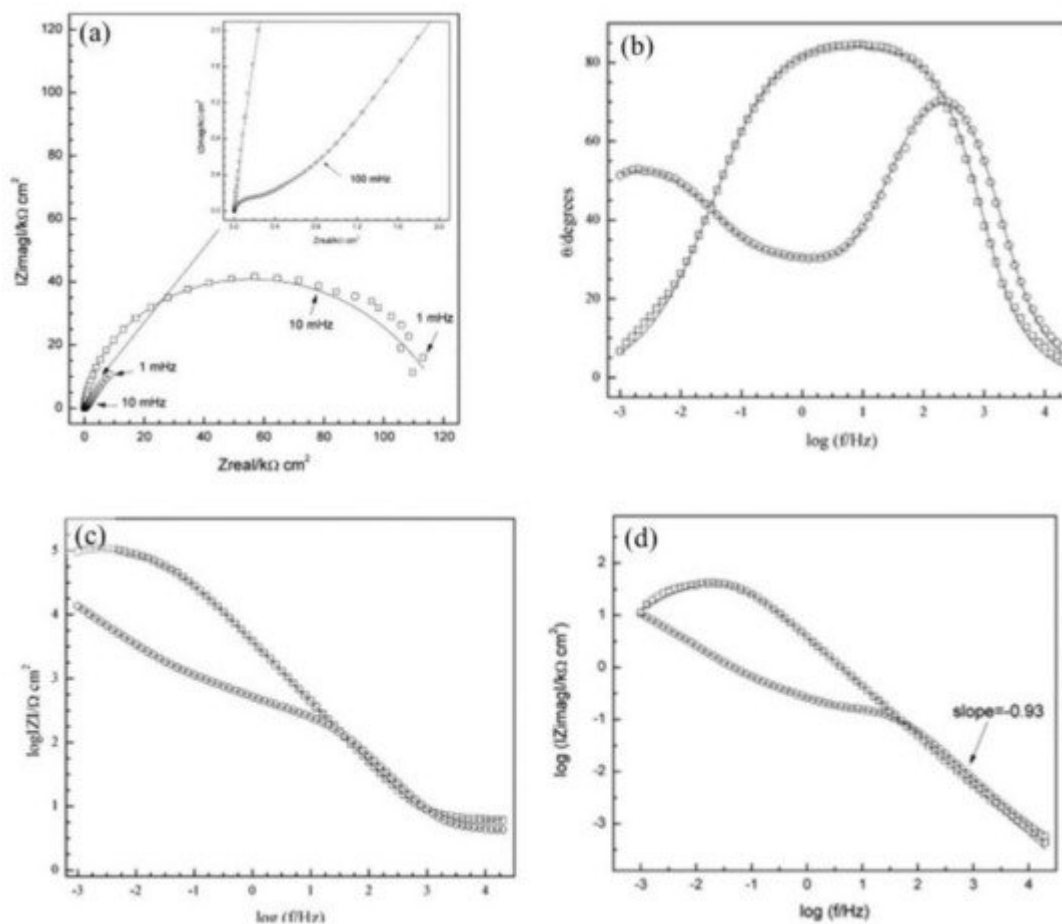


Figure 7. Impedance spectra recorded on steel electrodes aged over 24 h at E_{corr} in SSP + Cl^- with and without inhibitor. The symbols represent the data and the lines the fitting results. (a) Nyquist representation, (b) and (c) Bode representation, and (d) imaginary part of impedance as function of frequency, in logarithmic scale. PSS + Cl^- (—□—), PSS + Cl^- + PO_4^{3-} (—○—) [37]. Reproduced with permission from Yohai, L. et al., *Electrochim. Acta*; Published by Elsevier, 2013.

Calcium monofluorophosphate (CaPO_3F) [39], as well as zinc monofluorophosphate (ZnPO_3F) have been used as corrosion inhibitors for steel in 3 wt.% NaCl solution [40], in both cases, the inhibitors are shown to be effective. Manganese monofluorophosphate (MnPO_3F) has been found to exhibit a mixed corrosion inhibition for steel in 3 wt.% NaCl solution [41]. Aluminum tri-polyphosphate ($\text{AlH}_2\text{P}_3\text{O}_{10} \cdot 2\text{H}_2\text{O}$) has been used as an ACI inhibitor with good results [42].

Figure 8 shows Pourbaix diagrams with the stability fields for phosphoric ions as well as E_{H} –pH values of pore solution of two OPC pastes labelled CEM I and CEM III/B [43]. The use of sodium monofluorophosphate ($\text{Na}_2\text{PO}_3\text{F}$, MFP) dual inhibitor and self-healing agent was found to recover 98.85% and 79.82% of the pH of the carbonated cement pastes compared to the untreated paste for CEM I and CEM III/B, respectively. The pH increased for higher concentrations of sodium in the treating agent.

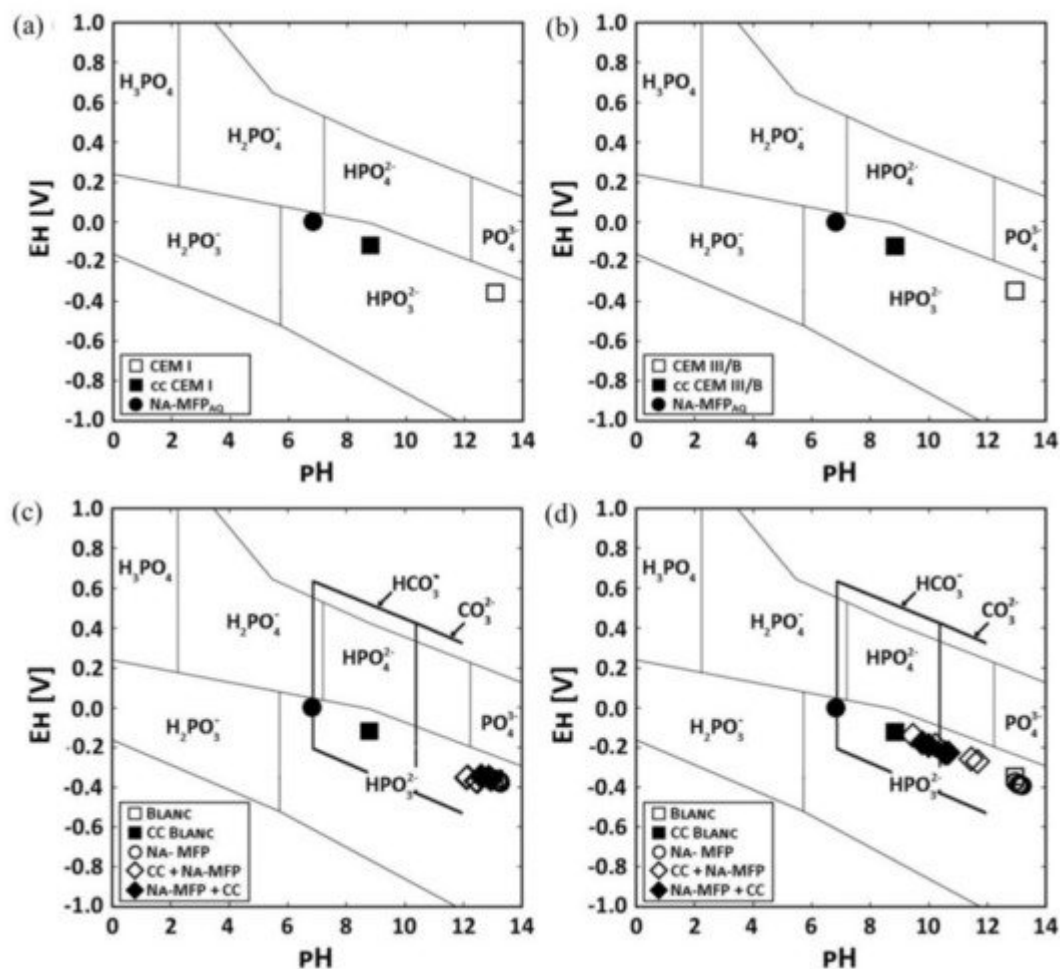


Figure 8. Pourbaix diagram of two different OPC cement pastes (CEM I and CEM III/B) showing the stability fields for phosphoric ions in solution and the E_H -pH values of the pore solutions. pH values of the pore solutions from untreated CEM I, carbonated paste (cc) and the self-healing agent sodium monofluorophosphate (MFA) for: (a) CEM I and (b) CEM III/B, respectively. pH values of the pore solutions from paste samples that were either only impregnated with MFA or were first carbonated and impregnated with MFA (cc + MFA) or were impregnated with MFA and carbonated (MFA + cc) for: (c) CEM I and (d) CEM III/B, respectively. The thick black lines frame the stability of HCO_3^- and CO_3^{2-} [43]. Reproduced with permission from Kempl, J. et al., Cem. Conc. Comp.; Published by Elsevier, 2016.

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