## Nanocellulose's Unique Characteristics as a **Chemical Sensor**

#### Subjects: Nanoscience & Nanotechnology

Contributor: Mohd Nor Faiz Norrrahim, Victor Feizal Knight, Norizan Mohd Nurazzi, Mohd Azwan Jenol, Muhammad Syukri Mohamad Misenan , Nurjahirah Janudin , Noor Azilah Mohd Kasim , Muhammad Faizan A. Shukor, Rushdan Ahmad Ilyas, Muhammad Rizal Muhammad Asyraf, Jesuarockiam Naveen

Composites can be derived from plant-based nanomaterials, among which is nanocellulose which has attracted significant attention as potential replacements for their more conventional petroleum-derived counterparts for use in chemical sensing applications.

nanocellulose composites

chemical sensors

functionalization

### 1. Introduction

Recent developments in material science have seen a new class of materials known as "mixed materials" or "composites" emerging [1][2][3][4]. Polymer composite materials are materials that are made up of organic semiconductors and biomass derivatives that could be used in a variety of ways [5]. These combinations provide a material with improved mechanical strength, electrical conductivity and thermal stability [6][7][8]. Figure 1 illustrates composite materials used in a variety of different applications.



**Figure 1.** Polymer composite materials and its various applications. Adapted from Ref. 9.

Nowadays, polymer composites are being used more commonly in the development of chemical sensors <sup>[10][11][12]</sup>. Chemical sensors have gained significant attention in the various areas of public safety, such as in the military <sup>[14]</sup>, space exploration <sup>[15]</sup>, biomedicine <sup>[16]</sup>, pharmaceuticals <sup>[17]</sup>, leakage detection of explosive gases such as hydrogen <sup>[18]</sup>, and real-time detection of toxic and carcinogenic gases in various industries <sup>[19][20]</sup>, as well as chemical warfare agents <sup>[21][22]</sup>, particularly at public venues such as airports and public parks. These chemical sensors are typically installed both indoors and outdoors, as well as used as portable devices to be brought into areas where the target analytes are suspected or spilled. The need for more accurate and sensitive chemical sensors has driven research and development of these sensors with the use of polymers and composites now being given more emphasis most likely due to the remarkable sensor performance resulting from their use. This improved sensor performance is increased sensitivity in the parts per million (ppm) to billion (ppb) range for trace level detection, absolute discrimination, and the sensors now becoming bio-based, reproducible, biocompatible, with the ability to operate at mild operational temperatures, having low power consumption, of a reasonable size, volume and mass, and with low cost for large-scale applications <sup>[23][24]</sup>. However, the development of the ideal chemical sensor is still far from realisation in spite of the enormous advances over the past few decades.

Recently, as various material science fields have expanded, there has been a surge in interest in further improving dependable graphene composite chemical sensors. Interestingly, nanomaterials are being actively investigated in the ongoing development of composites for chemical sensors. This is because of these nanomaterials having extraordinary physicochemical properties that are absent in their bulk form <sup>[25][26]</sup>. Hence, over the last few decades, nanomaterials have been actively investigated and then applied as core components of advantageous chemical sensing applications.

Composites can be derived from plant-based nanomaterials, among which is nanocellulose which has attracted significant attention as potential replacements for their more conventional petroleum-derived counterparts for use in chemical sensing applications. The current trend seen in publications related to this area show an extensive increase over this past decade. This is illustrated by a survey using Google Scholar using the keyword "nanocellulose composites for chemical sensors" which is shown in **Figure 2**. Nanocellulose possesses several interesting properties which includes being a renewable resource, having a large specific surface area, a porous structure, essentially biocompatible and with unique structural and physical characteristics such as tensile, optical and electrical properties which make it an ideal material for use in chemical sensors <sup>[14]</sup>. However, since the natural hydrophilic property of nanocellulose is not compatible with the hydrophobic nature of some sensing molecules, the development of suitable composites using surface functionalization on the nanocellulose is required to enable the needed sensor component compatibility.



Figure 2. Total number of publications related to nanocellulose chemical sensors.

Nanocellulose composites are usually prepared by functionalizing them with a variety of conducting polymers such as polypyrrole (PPy), polyaniline (PANI) and poly (3,4-ethylenedioxythiophene) (PEDOT) derivatives <sup>[27][28][29][30]</sup>. This is to develop a sensor mediating material that has the necessary electronic characteristics together with the structural advantages that nanocellulose has. Conducting polymer nanostructures with large specific surface areas and a porous structure that are combined with suitable electrical properties have been reported to be excellent sensing mediators <sup>[31]</sup>.

# **2.** Nanocellulose's Unique Characteristics as a Chemical Sensor

Natural cellulose constitutes the most abundant renewable polymer resource available worldwide <sup>[32][33][34]</sup>. As a raw material, it is generally well known for its use in the form of fibers or derivatives in a wide spectrum of products and materials for a multitude of uses. Cellulose fibrils are structural entities formed through a cellular manufacturing process, involving cellulose biogenesis, and stabilized by both hydrogen bonds and van der Waal forces. It contains an abundance of hydroxyl groups as shown in **Figure 3**. It can be further converted into nanocellulose through several pre-treatment approaches involving chemical, mechanical, physical, and enzymatical processes or through combination of processes thereof <sup>[35][36][37][38]</sup>.



Figure 3. Chemical structure of cellulose.

Nanocellulose can be classified variously into cellulose nanocrystals (CNC), cellulose nanofibrils (CNF) and bacterial nanocellulose (BNC) depending on their production mode as well as their morphologies. CNC are long and straight crystals of cellulose with very large modulus elasticity and strength. CNC are needle-shaped crystalline fibrils that are 150–300 nm in length and 5–10 nm in diameter. They are mainly produced by the controlled acid hydrolysis of cellulose fibers which selectively dissolves the amorphous domains and releases cellulose crystallites. Meanwhile, CNF is composed of thin, flexible nanosized fibrils, encompassing both crystalline and amorphous domains. Their production involves mainly intensive mechanical disintegration. This is done using either high pressure homogenization, microfluidization or high-intensity mechanical grinding using wet disk milling <sup>[39][40][41][42]</sup>. On the other hand, BNC is made of cellulose nanofibrils which are obtained from certain types of bacteria using a bottom-up approach that involves the enzymatic polymerization of glucose. The diameter size for CNF and BNC are usually below than 100 nm <sup>[43]</sup>. The morphological properties of BNC are generally similar to those of CNF.

Nanocelluloses combine important cellulose properties such as hydrophilicity and crystalline characteristics, while containing a broad chemical modification capacity and a high surface area. The use of nanocellulose instead of other materials in composites is known to make certain products more efficient, biocompatible, cost-effective and environmentally friendly. Nanocellulose displays much merit thus making it a good material of choice for the development of chemical sensors.

**Table 1** highlights major nanocellulose attributes that contribute to their use as chemical sensors.

Properties	Description	References
Surface modification	<ul> <li>Through surface modifications of the nanocellulose and its permselective properties, this allows the modification of a new membrane for different species.</li> </ul>	[ <u>44][45]</u>

**Table 1.** Merits of nanocellulose as chemical sensors.

Properties	Description	References
	The high energy interaction between binding sites on the nanocellulose film and cationic species when combined with its permselective properties make the nanocellulose film a prime candidate for sensor devices.	
Nanocellulose structuring in solid films	<ul> <li>Orientation and alignment of nanocellulose is important in the development of new chemical sensors. Nanocellulose is very suitable for this as it forms ordered structures.</li> <li>Among the several types of nanocellulose, CNC is of special interest in these applications because of its inherent characteristics relating to aspect ratio, cylindrical shape, rigidity and chiral ordering, all of which lead to desired optical effects in aqueous media, in films or in solids when templated from these structures.</li> </ul>	[ <u>46][47]</u>
Large specific surface area/porous structure	<ul> <li>The response time in a sensor which is based on a bulk polymer is relatively long due to slow penetration of the target molecules into the polymer.</li> <li>However, because of the porous structure of nanocellulose, this response time is expected to be significantly faster.</li> <li>The sensitivity and response time of a sensor is highly dependent on the specific surface area of the mediator chosen. The target analyte must be able to adsorb onto and diffuse into a mediator which possesses a high surface area and consequently, both higher sensitivity and faster response time can be expected.</li> </ul>	[ <u>48][49]</u>
Tensile	<ul> <li>Nanocellulose is known to have high tensile strength, therefore, it would be useful in fiber-optic type sensors for strain sensing applications, such as in Fiber Bragg Gratings, helical long-period fiber gratings, and Fabry–Perot interferometers.</li> </ul>	[ <u>50</u> ]
Optical/fluorescent	<ul> <li>The fluorescent properties of nanocellulose are also one of the chemical modifications that can be used to develop sensing materials.</li> </ul>	[ <u>51][52]</u>

Properties	Description	References
	The use of analyte-sensitive fluorophores along with a reference	
	fluorophore that can react with the hydroxyl groups in nanocellulose	
	will allow ratiometric measurements of an analyte.	
Electrical	<ul> <li>Nanocellulose can be chemically modified to make it a good electrical conductor with permselective properties.</li> </ul>	[ <u>51</u> ]
Biodegradable	<ul> <li>The biodegradable properties of nanocellulose are useful for development into chemical sensors which are appropriate in medical implants, environmental sensors, and as wearable and disposable devices.</li> </ul>	[ <u>53]</u>

electrostatic interactions between the different charges found in nanocellulose composites and the analytes play an important role in the fabrication of ion exchange and permselective membranes. These developed nanocellulose composites can be modified by changing their surface functionality and permselective properties.

There are several different strategies of surface functionalization that can be used which involve the chemistry of hydroxyl functional groups found in nanocellulose as shown in **Figure 4**. Functionalization of nanocellulose can usually be carried out through several reactions such as covalent, oxidation, esterification and even more <sup>[54][55]</sup>. In order to covalently modify superficial porous nanocellulose, this would involve its treatment with strong acids, silylation, the addition of small functional groups, medium-sized molecules, macromolecules, polymers or even nanoparticles. Besides that, oxidants can also be used for tuning the surface (charges, functional groups) and their properties. TEMPO-mediated oxidation is the most employed reaction to enrich a nanocellulose surface with carboxylic acids. Functionalization of nanocellulose surfaces can also involve esterification reactions using a wide variety of modalities such as acetylation, acylation and cationization, which causes the surface of the nanocellulose to change dramatically through these reactions thereby causing them to possess more hydrophobic or cationic charges.



**Figure 4.** Some possible routes for chemical modification of nanocellulose: (**a**) sulfonation; (**b**) oxidation by TEMPO; (**c**) ester linkages via acid chlorides; (**d**) cationization via epoxides; (**e**) ester linkages via acid anhydrides; (**f**) urethane linkages via isocyanates; and (**g**) silylation. Adapted from Ref. <sup>[56]</sup>.

Additionally, functionalization using other molecules onto nanocellulose surfaces has been extensively described <sup>[49][54][55][57][58]</sup>. Another very relevant example of surface modification involves polymer-grafting methods onto the nanocellulose. However, a common limitation using this reaction is when both polymer types are incompatible. This becomes a big challenge to increase the polar character of the nanocellulose to enable it to become compatible with other polymers. This incompatibility problem involving covalent linkages can be improved using several techniques. These include "grafting onto" which involves the attachment of an existing polymer onto nanocellulose using coupling agents which can be by employing a polymerization process that uses particular monomers and through the use of an initiator agent in the presence of the nanocellulose during processing. Beyond these, freeze-drying, hot-pressing and casting techniques have also been found to be suitable for increasing the compatibility of nanocellulose within polymeric matrices. However, the problem of nanocellulose agglomeration is that it then

promotes sedimentation, which especially in a non-polar matrix continues to persist. Among methods to overcome this, melt extrusion techniques have been used to reduce this agglomeration.

#### References

- 1. Ilyas, R.A.; Nurazzi, N.M.; Norrrahim, M.N.F. Fiber-Reinforced Polymer Nanocomposites. Nanomaterials 2022, 12, 3045.
- Asyraf, M.R.M.; Ishak, M.R.; Syamsir, A.; Nurazzi, N.M.; Sabaruddin, F.A.; Shazleen, S.S.; Norrrahim, M.N.F.; Rafidah, M.; Ilyas, R.A.; Abd Rashid, M.Z.; et al. Mechanical Properties of Oil Palm Fibre-Reinforced Polymer Composites: A Review. J. Mater. Res. Technol. 2021, 17, 33–65.
- Ilyas, R.A.; Sapuan, M.S.; Norizan, M.N.; Norrrahim, M.N.F.; Ibrahim, R.; Atikah, M.S.N.; Huzaifah, M.R.M.; Radzi, A.M.; Izwan, S.; Azammi, A.M.N.; et al. Macro to Nanoscale Natural Fiber Composites for Automotive Components: Research, Development, and Application. In Biocomposite and Synthetic Composites for Automotive Applications; Sapuan, M.S., Ilyas, R.A., Eds.; Woodhead Publishing Series: Amsterdam, The Netherland, 2020.
- Asyraf, M.R.M.; Ishak, M.R.; Norrrahim, M.N.F.; Nurazzi, N.M.; Shazleen, S.S.; Ilyas, R.A.; Rafidah, M.; Razman, M.R. Recent Advances of Thermal Properties of Sugar Palm Lignocellulosic Fibre Reinforced Polymer Composites. Int. J Biol. Macromol. 2021, 193, 1587– 1599.
- Lee, C.H.; Lee, S.H.; Padzil, F.N.M.; Ainun, Z.M.A.; Norrrahim, M.N.F.; Chin, K.L. Biocomposites and Nanocomposites. In Composite Materials; CRC Press: Boca Raton, FL, USA, 2021; pp. 29– 60.
- Norrrahim, M.N.F.; Yasim-Anuar, T.A.T.; Sapuan, S.M.; Ilyas, R.A.; Hakimi, M.I.; Najmuddin, S.U.F.S.; Jenol, M.A. Nanocellulose Reinforced Polypropylene and Polyethylene Composite for Packaging Application. In Bio-Based Packaging: Material, Environmental and Economic Aspects; Wiley Online Library: Hoboken, NJ, USA, 2021.
- Norizan, M.N.; Alias, A.H.; Sabaruddin, F.A.; Asyraf, M.R.M.; Shazleen, S.S.; Mohidem, N.A.; Kamarudin, S.H.; Norrrahim, M.N.F.; Rushdan, A.I.; Ishak, M.R.; et al. Effect of Silane Treatments on Mechanical Performance of Kenaf Fibre Reinforced Polymer Composites: A Review. Funct. Compos. Struct. 2021, 3, 045003.
- Nurazzi, N.M.; Norrrahim, M.N.F.; Sabaruddin, F.A.; Shazleen, S.S.; Ilyas, R.A.; Lee, S.H.; Padzil, F.N.M.; Aizat, G.; Aisyah, H.A.; Mohidem, N.A.; et al. Mechanical Performance Evaluation of Bamboo Fibre Reinforced Polymer Composites and Its Applications: A Review. Funct. Compos. Struct. 2022, 4, 015009.

- Nasri, A.; Pétrissans, M.; Fierro, V.; Celzard, A. Gas Sensing Based on Organic Composite Materials: Review of Sensor Types, Progresses and Challenges. Mater. Sci. Semicond. Process. 2021, 128, 105744.
- Nurazzi, N.M.; Abdullah, N.; Demon, S.Z.N.; Halim, N.A.; Azmi, A.F.M.; Knight, V.F.; Mohamad, I.S. The Frontiers of Functionalized Graphene-Based Nanocomposites as Chemical Sensors. Nanotechnol. Rev. 2021, 10, 330–369.
- Yang, Y.; Tu, H.; Zhang, A.; Du, D.; Lin, Y. Preparation and Characterization of Au-ZrO2-SiO2 Nanocomposite Spheres and Their Application in Enrichment and Detection of Organophosphorus Agents. J. Mater. Chem. 2012, 22, 4977–4981.
- Misenan, M.S.M.; Janudin, N.; Idayu, M.A.; Norrrahim, M.N.F.; Jamal, S.H.; Wan Yusoff, W.Y.; Kasim, N.; Yunus, W.M.D.Z.W.; Ernest, V.F.K.V.; Kasim, N.A.M. Cellulose Nanofiber as Potential Absorbent Material for Chloride Ion. Solid State Phenom. 2021, 317, 263–269.
- Janudin, N.; Kasim, N.A.M.; Knight, V.F.; Halim, N.A.; Noor, S.A.M.; Ong, K.K.; Yunus, W.M.Z.W.; Norrrahim, M.N.F.; Misenan, M.S.M.; Razak, M.A.I.A.; et al. Sensing Techniques on Determination of Chlorine Gas and Free Chlorine in Water. J. Sens. 2022, 2022, 1898417.
- Norrrahim, M.N.F.; Kasim, N.A.M.; Knight, V.F.; Ujang, F.A.; Janudin, N.; Razak, M.A.I.A.; Shah, N.A.A.; Noor, S.A.M.; Jamal, S.H.; Ong, K.K.; et al. Nanocellulose: The Next Super Versatile Material for the Military. Mater. Adv. 2021, 2, 1485–1506.
- Hemath, M.; Mavinkere Rangappa, S.; Kushvaha, V.; Dhakal, H.N.; Siengchin, S. A Comprehensive Review on Mechanical, Electromagnetic Radiation Shielding, and Thermal Conductivity of Fibers/Inorganic Fillers Reinforced Hybrid Polymer Composites. Polym. Compos. 2020, 41, 3940–3965.
- Bacakova, L.; Pajorova, J.; Tomkova, M.; Matejka, R.; Broz, A.; Stepanovska, J.; Prazak, S.; Skogberg, A.; Siljander, S.; Kallio, P. Applications of Nanocellulose/Nanocarbon Composites: Focus on Biotechnology and Medicine. Nanomaterials 2020, 10, 196.
- 17. Cunha-Silva, H.; Julia Arcos-Martinez, M. Development of a Selective Chloride Sensing Platform Using a Screen-Printed Platinum Electrode. Talanta 2019, 195, 771–777.
- Dhall, S.; Jaggi, N.; Nathawat, R. Functionalized Multiwalled Carbon Nanotubes Based Hydrogen Gas Sensor. Sens. Actuators A Phys. 2013, 201, 321–327.
- Janudin, N.; Abdullah, N.; Wan Yunus, W.M.Z.; Yasin, F.M.; Yaacob, M.H.; Mohamad Saidi, N.; Kasim, N.A.M. Effect of Functionalized Carbon Nanotubes in the Detection of Benzene at Room Temperature. J. Nanotechnol. 2018, 2018, 2107898.
- 20. Sharma, A.K.; Mahajan, A.; Saini, R.; Bedi, R.K.; Kumar, S.; Debnath, A.K.; Aswal, D.K. Reversible and Fast Responding Ppb Level Cl2 Sensor Based on Noncovalent Modified Carbon

Nanotubes with Hexadecafluorinated Copper Phthalocyanine. Sens. Actuators B Chem. 2018, 255, 87–99.

- Fennell, J.; Hamaguchi, H.; Yoon, B.; Swager, T. Chemiresistor Devices for Chemical Warfare Agent Detection Based on Polymer Wrapped Single-Walled Carbon Nanotubes. Sensors 2017, 17, 982.
- 22. Janudin, N.; Kasim, N.A.M.; Feizal Knight, V.; Norrrahim, M.N.F.; Razak, M.A.I.A.; Abdul Halim, N.; Mohd Noor, S.A.; Ong, K.K.; Yaacob, M.H.; Ahmad, M.Z.; et al. Fabrication of a Nickel Ferrite/Nanocellulose-Based Nanocomposite as an Active Sensing Material for the Detection of Chlorine Gas. Polymers 2022, 14, 1906.
- 23. Nurazzi, N.M.; Demon, S.Z.N.; Halim, N.A.; Mohamad, I.S.; Abdullah, N. Carbon Nanotubes-Based Sensor for Ammonia Gas Detection—An Overview. Polimery 2021, 66, 175–186.
- 24. Gao, J.; He, S.; Nag, A. Electrochemical Detection of Glucose Molecules Using Laser-Induced Graphene Sensors: A Review. Sensors 2021, 21, 2818.
- Ilyas, R.A.; Sapuan, S.M.; Ibrahim, R.; Atikah, M.S.N.; Atiqah, A.; Ansari, M.N.M.; Norrrahim, M.N.F. Production, Processes and Modification of Nanocrystalline Cellulose from Agro-Waste: A Review. In Nanocrystalline Materials; IntechOpen: London, UK, 2020; pp. 1–30.
- Mohd Nurazzi, N.; Asyraf, M.R.M.; Khalina, A.; Abdullah, N.; Sabaruddin, F.A.; Kamarudin, S.H.; Ahmad, S.; Mahat, A.M.; Lee, C.L.; Aisyah, H.A.; et al. Fabrication, Functionalization, and Application of Carbon Nanotube-Reinforced Polymer Composite: An Overview. Polymers 2021, 13, 1047.
- 27. Zuliani, C.; Curto, V.F.; Matzeu, G.; Fraser, K.J.; Diamond, D. Properties and Customization of Sensor Materials for Biomedical Applications. Compr. Mater. Process. 2014, 13, 221–243.
- Thiruganasambanthan, T.; Ilyas, R.A.; Norrrahim, M.N.F.; Kumar, T.S.M.; Siengchin, S.; Misenan, M.S.M.; Farid, M.A.A.; Nurazzi, N.M.; Asyraf, M.R.M.; Zakaria, S.Z.S.; et al. Emerging Developments on Nanocellulose as Liquid Crystals: A Biomimetic Approach. Polymers 2022, 14, 1546.
- 29. Norrrahim, M.N.F.; Kasim, N.A.M.; Knight, V.F.; Ong, K.K.; Noor, S.A.M.; Jamal, S.H.; Shah, N.A.A.; Halim, N.A.; Ilyas, R.A.; Yunus, W.M.Z.W. Cationic Nanocellulose as Promising Candidate for Filtration Material of COVID-19: A Perspective. Appl. Sci. Eng. Prog. 2021, 14, 580–587.
- Shukor, N.N.; Roslan, N.F.; Nurazzi, N.M.; Shazleen, S.S.; Faiz Norrrahim, M.N.; Knight, V.F.; Mohamad Nor, N. An Overview on Chemical Contaminants of Wastewater and Their Current Removal Techniques. Asian J. Water Environ. Pollut. 2022, 19, 15–22.
- 31. Ghosh, S.; Maiyalagan, T.; Basu, R.N. Nanostructured Conducting Polymers for Energy Applications: Towards a Sustainable Platform. Nanoscale 2016, 8, 6921–6947.

- Ariffin, H.; Norrrahim, M.N.F.; Yasim-Anuar, T.A.T.; Nishida, H.; Hassan, M.A.; Ibrahim, N.A.; Yunus, W.M.Z.W. Oil Palm Biomass Cellulose-Fabricated Polylactic Acid Composites for Packaging Applications. In Bionanocomposites for Packaging Applications; Springer: Cham, Switzerland, 2018; pp. 95–105. ISBN 9783319673196.
- Lawal, A.A.; Hassan, M.A.; Zakaria, M.R.; Yusoff, M.Z.M.; Norrrahim, M.N.F.; Mokhtar, M.N.; Shirai, Y. Effect of Oil Palm Biomass Cellulosic Content on Nanopore Structure and Adsorption Capacity of Biochar. Bioresour. Technol. 2021, 332, 125070.
- Faiz Norrrahim, M.N.; Ahmad Farid, M.A.; Lawal, A.A.; Tengku Yasim-Anuar, T.A.; Samsudin, M.H.; Zulkifli, A.A. Emerging Technologies for Value-Added Use of Oil Palm Biomass. Environ. Sci. Adv. 2022, 1, 259–275.
- 35. Norrrahim, M.N.F.; Ariffin, H.; Yasim-Anuar, T.A.T.; Hassan, M.A.; Nishida, H.; Tsukegi, T. One-Pot Nanofibrillation of Cellulose and Nanocomposite Production in a Twin-Screw Extruder. IOP Conf. Ser. Mater. Sci. Eng. 2018, 368, 012034.
- Sharip, N.S.; Yasim-Anuar, T.A.T.; Norrrahim, M.N.F.; Shazleen, S.S.; Nurazzi, N.M.; Sapuan, S.M.; Ilyas, R.A. A Review on Nanocellulose Composites in Biomedical Application. In Composites in Biomedical Applications; CRC Press: Boca Raton, FL, USA, 2020; pp. 161–190.
- Norrrahim, M.N.F.; Ariffin, H.; Yasim-Anuar, T.A.T.; Hassan, M.A.; Ibrahim, N.A.; Yunus, W.M.Z.W.; Nishida, H. Performance Evaluation of Cellulose Nanofiber with Residual Hemicellulose as a Nanofiller in Polypropylene-Based Nanocomposite. Polymers 2021, 13, 1064.
- Norrrahim, M.N.F.; Ariffin, H.; Hassan, M.A.; Ibrahim, N.A.; Yunus, W.M.Z.W.; Nishida, H. Utilisation of Superheated Steam in Oil Palm Biomass Pretreatment Process for Reduced Chemical Use and Enhanced Cellulose Nanofibre Production. Int. J. Nanotechnol. 2019, 16, 668– 679.
- Ariffin, H.; Tengku Yasim-Anuar, T.A.; Norrrahim, M.N.F.; Hassan, M.A. Synthesis of Cellulose Nanofiber from Oil Palm Biomass by High Pressure Homogenization and Wet Disk Milling. In Nanocellulose: Synthesis, Structure, Properties and Applications; World Scientific: Singapore, 2021; pp. 51–64.
- Norrrahim, M.N.F.; Ariffin, H.; Yasim-Anuar, T.A.T.; Ghaemi, F.; Hassan, M.A.; Ibrahim, N.A.; Ngee, J.L.H.; Yunus, W.M.Z.W. Superheated Steam Pretreatment of Cellulose Affects Its Electrospinnability for Microfibrillated Cellulose Production. Cellulose 2018, 25, 3853–3859.
- Nor, M.; Norrrahim, F.; Azilah, N.; Kasim, M.; Knight, V.F.; Janudin, N.; Arisyah, T.; Yasim-Anuar, T.; Halim, N.A.; Aisyah, N.; et al. Mini review on nanofibrillation techniques to obtain cellulose nanofiber from lignocellulosic biomass article info abstract. Zulfaqar. J. Def. Mgt. Soc. Sci. Hum. 2021, 4, 134–145.

- 42. Norrrahim, M.N.F.; Huzaifah, M.R.M.; Farid, M.A.A.; Shazleen, S.S.; Misenan, M.S.M.; Yasim-Anuar, T.A.T.; Naveen, J.; Nurazzi, N.M.; Rani, M.S.A.; Hakimi, M.I.; et al. Greener Pretreatment Approaches for the Valorisation of Natural Fibre Biomass into Bioproducts. Polymers 2021, 13, 2971.
- 43. Phanthong, P.; Reubroycharoen, P.; Hao, X.; Xu, G.; Abudula, A.; Guan, G. Nanocellulose: Extraction and Application. Carbon Resour. Convers. 2018, 1, 32–43.
- 44. Tortorella, S.; Buratti, V.V.; Maturi, M.; Sambri, L.; Franchini, M.C.; Locatelli, E. Surface-Modified Nanocellulose for Application in Biomedical Engineering and Nanomedicine: A Review. Int. J. Nanomed. 2020, 15, 9909.
- 45. Golmohammadi, H.; Morales-Narváez, E.; Naghdi, T.; Merkoçi, A. Nanocellulose in Sensing and Biosensing. Chem. Mater. 2017, 29, 5426–5446.
- 46. Salas, C.; Nypelö, T.; Rodriguez-Abreu, C.; Carrillo, C.; Rojas, O.J. Nanocellulose Properties and Applications in Colloids and Interfaces. Curr. Opin. Colloid Interface Sci. 2014, 19, 383–396.
- Schyrr, B.; Pasche, S.; Voirin, G.; Weder, C.; Simon, Y.C.; Foster, E.J. Biosensors Based on Porous Cellulose Nanocrystal–Poly (Vinyl Alcohol) Scaffolds. ACS Appl. Mater. Interfaces 2014, 6, 12674–12683.
- 48. Thakur, V.; Guleria, A.; Kumar, S.; Sharma, S.; Singh, K. Recent advances in nanocellulose processing, functionalization and applications: A review. Mater. Adv. 2021, 2, 1872–1895.
- Norrrahim, M.N.F.; Kasim, N.A.M.; Knight, V.F.; Misenan, M.S.M.; Janudin, N.; Shah, N.A.A.; Kasim, N.; Yusoff, W.Y.W.; Noor, S.A.M.; Jamal, S.H.; et al. Nanocellulose: A Bioadsorbent for Chemical Contaminant Remediation. RSC Adv. 2021, 11, 7347–7368.
- 50. Chen, Y.; Luo, J.; Liu, S.; Zou, M.; Lu, S.; Yang, Y.; Liao, C.; Wang, Y. A High-Strength Strain Sensor Based on a Reshaped Micro-Air-Cavity. Sensors 2020, 20, 4530.
- Abdi, M.M.; Abdullah, L.C.; Tahir, P.M.; Zaini, L.H. Cellulosic Nanomaterials for Sensing Applications. In Handbook of Green Materials: 3 Self-and Direct-Assembling of Bionanomaterials; World Scientific: Singapore, 2014; pp. 197–212.
- 52. Wei, X.; Lin, T.; Duan, M.; Du, H.; Yin, X. Cellulose Nanocrystal-Based Liquid Crystal Structures and the Unique Optical Characteristics of Cellulose Nanocrystal Films. Bioresources 2021, 16, 2110–2137.
- Koval, V.; Barbash, V.; Dusheyko, M.; Lapshuda, V.; Yashchenko, O.; Yakimenko, Y. Application of Nanocellulose in Humidity Sensors for Biodegradable Electronics. In Proceedings of the 2020 IEEE 10th International Conference Nanomaterials: Applications & Properties (NAP), Sumy, Ukraine, 9–13 November 2020.

- 54. Norrrahim, M.N.F.; Mohd Kasim, N.A.; Knight, V.F.; Ong, K.K.; Mohd Noor, S.A.; Abdul Halim, N.; Ahmad Shah, N.A.; Jamal, S.H.; Janudin, N.; Misenan, M.S.M.; et al. Emerging Developments Regarding Nanocellulose-Based Membrane Filtration Material against Microbes. Polymers 2021, 13, 3249.
- 55. Norrrahim, M.N.F.; Norizan, M.N.; Jenol, M.A.; Farid, M.A.A.; Janudin, N.; Ujang, F.A.; Yasim-Anuar, T.A.T.; Najmuddin, S.U.F.S.; Ilyas, R.A. Emerging Development on Nanocellulose as Antimicrobial Material: An Overview. Mater. Adv. 2021, 2, 3538–3551.
- 56. Lam, E.; Male, K.B.; Chong, J.H.; Leung, A.C.; Luong, J.H.T. Applications of Functionalized and Nanoparticle-Modified Nanocrystalline Cellulose. Trends Biotechnol. 2012, 20, 283–290.
- 57. Misenan, S.; Shaffie, A.; Zulkipli, N.; Norrrahim, F. Nanocellulose in Sensors. In Industrial Applications of Nanocellulose and Its Nanocomposites; Elsevier: Amsterdam, The Netherlands, 2022; pp. 213–240. ISBN 9780323899093.
- 58. Jaffar, S.S.; Saallah, S.; Misson, M.; Siddiquee, S.; Roslan, J.; Saalah, S.; Lenggoro, W. Recent Development and Environmental Applications of Nanocellulose-Based Membranes. Membranes 2022, 12, 287.

Retrieved from https://encyclopedia.pub/entry/history/show/73779