Gas Sensors Based on Titanium Oxides

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Nanostructured titanium compounds have recently been applied in the design of gas sensors. Among titanium compounds, titanium oxides (TiO₂) are the most frequently used in gas sensing devices. Very recently, the applicability of non-stoichiometric titanium oxide (TiO_{2-x}) -based layers for the design of gas sensors was demonstrated. The most promising titanium compounds and hetero- and nano-structures based on these compounds are discussed and the possibility to tune the sensitivity and selectivity of titanium compound-based sensing layers is addressed.

titanium dioxide (TiO) non-stoichiometric titanium oxide (TiO or TiO) magneli phases (TiO)

gas and volatile organic compounds (VOCs) sensors

1. Structural Features and Physicochemical Properties of Stoichiometric and Non-Stoichiometric Titanium Oxides

TiO₂ belongs to n-type semiconducting materials [1]. Many TiO₂-based heterostructures are used in the design of sensors ^{[2][3]} and biosensors ^{[4][5]}. However, all the most popular forms of titanium oxides are characterized by specific bandgaps, which are as follows: (i) anatase by 3.02 eV (ii) rutile by 3.23 eV; (iii) brookite by 2.96 eV ^[6]. The annealing procedure is mostly used for the conversion of one titanium oxide phase into another one. Besides stoichiometric titanium oxide, plenty of non-stoichiometric forms were identified, among them very attractive conducting/semiconducting characteristics and gas-sensing properties [3]. They have Magnéli phases, which are described by Ti_nO_{2n-1} stoichiometry, where n = 4, ..., 10. Their Magnéli phase neighbor is titanium pentoxide (Ti_3O_5) , where n = 3 with a stoichiometry of Ti_nO_{2n-1} , which appears in a variety of different forms (that are indicated as α -, β -, γ -, δ -, and λ -) ^[Z]. Stoichiometry of titanium pentoxide corresponds to that of the Magnéli phases (Ti_nO_{2n-1}). Titanium pentoxide forms monoclinic crystals with the following lattice constants: a = 9.9701 Å, b = 5.0747 Å, c = 7.1810 Å, β = 109.865°. Moreover, titanium pentoxide, as well as some other Magnéli phases (e.g., Ti_4O_7), exhibit superconductivity when cooled down below 7 K temperature [8].

The most significant difference between titanium pentoxide and the Magnéli phases is determined by their different crystal structures. Magnéli phases contains shear planes based on TiO_{2(rutile)} [9], while in titanium pentoxide, such planes are absent [3][8]. A temperature of 400 °C is optimal for the appearance of TiO_{2(anatase)} intergrowths within Ti_3O_5 crystals based on TiO_{2-x}/TiO_2 -based heterostructures [10]. The incorporation of intergrowths based on TiO_{2(anatase)} in the structure of titanium pentoxide (Ti₃O₅) improves their conductivity and some photoluminescencerelated characteristics ^[3]. It should be noted that such non-stoichiometric titanium oxides can be spontaneously oxidized for this reason and significant attention should be paid to the stabilization of these structures during their usage in the development of gas sensors. It should be noted that at different oxidation states, titanium oxides have different crystal structures ^{[11][12]}, which starts from rutile for TiO₂ and anatase for Ti₁₀O₁₉ and then it turns into the triclinic structure for many stoichiometries, ranging from Ti₉O₁₇ until Ti₄O₇, monoclinic for γ Ti₃O₅, tetragonal for Ti₂O₃ and hexagonal for TiO, Ti₂O and metallic titanium.



Figure 1. Temperature dependence of electrical resistance (R(T)) for the $TiO_{2-x}/TiO_2(400 \ ^{\circ}C)$ -based heterostructure. Temperature was changed in two ways (indicated by black and red arrows): (i) black cycles shows points measured by cooling down, (ii) red squares shows points by increasing temperature. Measurements were performed in vacuum using helium cryostat. Figure adapted from ^[3].

The electrical conductivity of most non-stoichiometric titanium oxides is significantly higher than the conductivity of any allotropic form of stoichiometric titanium oxides (TiO₂). The most significant increase in sensitivity is observed for titanium oxides with Ti_nO_{2n-1} stoichiometry, when index 'n' is in the range of 4–10 ^[13]. Some compounds with the above-mentioned stoichiometry form Magnéli phases, which are characterized by metallic conductivity and even by superconductivity ^[14].

Non-stoichiometric titanium oxide-based layers based on Magnéli phases have well conducting intergrowths based on Ti_nO_{2n-1} planar moieties that penetrate the TiO_2 -based matrix ^[3]. Non-stoichiometric titanium oxides, such as Ti_2O_3 and/or Ti_3O_5 , which do not form real Magnéli phases anyway, are much better at conducting in comparison to stoichiometric TiO_2 ^{[3][8]}. These n-type semiconducting titanium oxides have a high concentration of 'oxygen vacancies', which are responsible for the mobility of electrons through their structure ^[15] and baseline resistance ^[16]. It should be outlined that these 'oxygen vacancies' are also responsible for the sensitivity towards both oxidizing and reducing gases ^[3]. During the design of the sensing layer, initially formed stoichiometric titanium oxide-based layers can be chemically reduced into non-stoichiometric titanium oxide (TiO_{2-x}) and/or Magnéli phases ^[17]. Magnéli phases are observed when the oxygen concentration in TiO_{2-x} structure is decreased and 'x' value is between 0.1 and 0.34 ^{[3][18]}. Non-stoichiometric titanium oxide structures containing Magnéli phases are chemically stable and rather well conducting. For these reasons, they are often applied in wastewater treatment and the design of batteries and fuel cells ^{[19][20]}; the same characteristics are required for gas sensors.

Non-stoichiometric titanium oxide-based structures can be developed using several approaches, namely plasmatreatment ^[21], laser irradiation-based modification ^[22], reduction by metallic zinc ^[23], bombardment by high-energy particles ^[24] and thermo-chemical approaches ^[12]. However, the formation of large Ti_3O_5 monocrystals is rather challenging because titanium oxides are polymorphic ^[8]. In some situations, stoichiometric titanium oxide can be easily turned into a non-stoichiometric one by suitable doping and/or reduction.

During the formation of TiO_{2-x}/TiO_2 -based heterostructures, the ratio between stoichiometric titanium oxide and non-stoichiometric titanium oxide can be significantly increased by thermal treatment in reducing the gas atmosphere ^[25]. In several works, the transition between the insulator state and metallic state of Ti_3O_5 (β and λ forms of Ti_3O_5 , respectively) was performed by pulses of visible light ^[7] and by thermal treatment, which induced the conversion of α form into β form at 450 K ^[26] and the conversion of δ form into γ form at 240 K ^[7]. The phase transition of Ti_3O_5 at 240–450 K is the most important for the adjustment of conductivity of this semiconducting material-based layers, e.g., the switching between metal and insulator states was observed at 350 K ^[8].

In some situations, non-stoichiometric titanium oxide can be formed by the partial oxidation of metallic titanium layers, which is followed by thermal treatment and annealing ^[3]. Sensors based on such structures, which are differently thermally treated and annealed, can be used in the formation of sensors with very different selectivity and sensitivity, which are suitable for the development of sensor arrays. Non-stoichiometric titanium oxide-based sensors. despite some significant advantages related to better catalytic activity and conductivity, have some disadvantages in comparison to those based on stoichiometric titanium oxides related to their insufficient stability at ambient conditions. In addition, it should be noted that the selectivity of these sensors is not superior.

2. Pristine Titanium Oxide-Based Gas Sensors and Their Sensing Mechanisms

Stoichiometric TiO₂-based gas sensors show high sensitivity to different gases. It should be noted that TiO₂-based gas sensors can rely on several different sensing mechanisms, which differ the most significantly for the determination of reducing gaseous compounds, such as H₂, H₂S, NH₃, CO, CH₃OH, C₂H₅OH, etc. and for oxidizing gaseous compounds, such as O₂, NO₂, CO₂ ^{[27][28][29]}. The changes in electrical resistivity of the TiO₂-based layer are mostly used for the determination of analytical signals; therefore, the assessment of analytical signals generated by such sensors is rather simple. In some situations, measurement protocols were advanced by the determination of photoluminescence signals ^{[3][17][30]}, which are generated by semiconducting TiO₂ structures ^[31]. Some above-mentioned photocatalytic and photovoltaic properties can be improved by laser-based treatment ^[32]. However, the main disadvantage of TiO₂-based sensors is poor selectivity towards gaseous materials, which significantly complicates the application of these analytical devices. Therefore, in order to improve selectivity, various heterostructures containing TiO₂ hybridized with many other semiconductors have been developed ^[33], e.g., the research group has developed a TiO_{2-x}/TiO₂-based self-heating heterostructure for the determination of NH₃, CH₃OH and C₂H₅OH ^[3].

Sensing Material	Working Temperature	Gas Concentration	Response Value (R _a /R _g) or ((ΔR/R _g) × 100%)	Response Time	Recovery Time	Reference
TiO_2 (rutile), Ti_8O_{15} and Ti_9O_{17} mixture	210 °C	12.5–100 ppm (NH ₃)	1–7%	2 min	8 min	[<u>35]</u>
TiO _x -NiO	250–350 °C	100 ppm (H ₂) 100 ppm (NO ₂) 100 ppm (NH ₃)	17 for H ₂ (250 °C) 16 for NO ₂ (250 °C)	2 min	2,3 min	[<u>36]</u>

 Table 1. Characteristics of titanium oxide-based sensors [34].

			4 for NH ₃ (250 °C)			
$\beta\text{-Ti}_3O_5$	150 °C	50 ppm (H ₂)	11%	-	-	[<u>37</u>]
Ti ₃ O ₅ -TiO ₂ mixture	25–180 °C	105 ppm (H ₂ O) 118 ppm (methanol) 53 ppm (ethanol) 18 ppm n- propanol 220 ppm (acetone)	0.5–18%	-	4–35 s	3
TiO ₂ -Ti ₆ O	150–450 °C	2000 pm (H ₂) 20 ppm (NO ₂) 500 ppb (O ₃) 1.6 ppm (acetone) 80 ppm (NO _x)	2.9–348	8–21 s	20–32 s	[2]
Ti ³⁺ -TiO ₂	RT	100 ppm (CO)	39%	10 s	30 s	[<u>38]</u>
TiO ₂	150 °C	100 ppm (ethanol)	75.4%	155 s	779 s	[<u>39]</u>
TiO ₂	270 °C	500 ppm (acetone)	9.19	10 s	9 s	[<u>40]</u>





EVR

TiO₂

EVB

GO

Accumalation laver

hhhhhh

[<u>56</u>]

EVB

2

EVB

Figure 2. Band diagram of TiO_2/GO hetero-structure (**a**) before the formation of hetero-structure, (**b**) after the formation of hetero-structure, (**c**) when UV irradiation is applied, and (**d**) when UV irradiation is switched off. ('e' is an electron; 'h' is a hole) ^[34].

The heterostructure based on TiO_2/SnO_2 is also very interesting because the depletion of energetic layers in the molecular orbitals of TiO_2 electrons is induced when TiO_2 is connected to SnO_2 ^[46]. It should be noted that nanoparticle-based structures are preferable for the development of gas sensors ^[59] because the radius of nanoparticles based on some semiconducting materials that are used in the design of gas-sensors are in the same range as the Exciton Bohr radius; for this reason, such particles are very suitable for the design of gas sensors ^[60].

SnO₂ has great charge-carrier mobility, which is the most important factor for gas sensors based on resistivity measurements ^[47]. SnO₂-based gas-sensing layers are cheap and stable at ambient conditions ^[61] however, it should be taken into account that sensors based on stoichiometric TiO₂ and SnO₂ operate at a rather high temperature, which exceeds several hundred degrees ^[60]. However, such sensors consume a lot of energy for the heating of the sensing layer; therefore, due to energy saving related issues, sensing layers capable to operate at low temperatures are under very special interest, e.g., sensing layers based on Au/SnO₂ core-shell structures can operate in the temperature interval of 25–80 °C ^[62]. The investigations of non-stoichiometric titanium oxide-based sensors shows that these sensors can operate even at room temperature ^{[3][17]}. It is expected that heterostructures based on SnO₂/TiO₂ can be applied in low temperature gas sensors; therefore, some nanostructures were designed, which are as follows: TiO₂ nanobelts covered by SnO₂ ^[63], TiO₂/SnO₂-based core-shell nanofibers ^[64], SnO₂-based quantum dots formed on a surface of TiO₂ layer were reported to be sensitive towards NO₂ and CO ^[67]. Atomic layer deposition (ALD) was used to deposit thin TiO₂ layers thickness ^[68].

Significant energy consumptions for the heating of the sensing layer reduce the applicability of most gas sensors. Therefore, there is a demand for gas-sensing structures that can operate at low temperatures ^[69]. The miniaturization of sensing elements is another suitable strategy to reduce energy consumption. Low-temperature sensors based on titanium oxide-based layers were reported for O_2 ^[66], ozone ^[45], formaldehyde ^[70], CO ^[44], ethanol ^[65], C_7H_8 ^[48], H_2 ^[71] and other gases ^[72].

The 'self-heating' of the sensing layer can be achieved when it has rather low resistance and part of electrical energy, which passes through this layer and is converted into thermal energy ^{[3][17]}. However, stoichiometric titanium oxide-based layers are characterised by a high band gap; therefore, the conductivity of these layers is not sufficient for 'self-heating' because rather high voltages are required to achieve some effect. On the contrary, this operation mode is very suitable for non-stoichiometric titanium oxide-based sensors, because these layers are good at conducting at low temperatures and in the temperature interval of 72–180 °C, these layers reach very good sensitivity towards some gases ^{[3][17]}. The semiconducting properties and chemical activity of titanium oxide enable sufficient catalytic and photocatalytic activities under UV irradiation to turn into a 'water splitting' ability ^[32], which eventually can be exploited for sensing purposes. It should be noted that at room temperature (298 K), sensing

layers are sensitive to humidity. Therefore, analytical signals generated by adsorbed water molecules interfere with an analytical signal generated by target gases.

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