Ammonia Classification and Biological Ammonia Production

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Ammonia, a compound with the chemical formula NH₃, is composed of two of the most ubiquitous elements on Earth nitrogen and hydrogen. Ammonia is colorless and characterized by its pungent odor. Ammonia has a wide range of industrial and agricultural applications due to its unique properties

Keywords: biological ammonia ; bioprocessing ; bioengineering ; fermentation ; enzyme immobilization

1. Ammonia Classification

Ammonia production systems can be classified into three categories based on the carbon emissions from the production processes but not the type of ammonia being produced: brown (or grey) ammonia, blue ammonia, and green ammonia.

1.1. Brown (or Grey) Ammonia

The Haber-Bosch process is the conventional method for ammonia production. It is responsible for more than 60% of the ammonia produced globally. Due to its high energy requirement and significant contribution to CO_2 emissions, the resulting ammonia from the Haber-Bosch process is termed brown ammonia. The Haber-Bosch process is the reaction of nitrogen (N₂) and hydrogen (H₂) in the presence of an iron catalyst and other oxide promoters such as K₂O, Al₂O, and CaO. The reaction runs at around 400–600 °C for efficient catalysis and up to 200–400 atmospheres of gas pressure to enhance entropy, an energy-hungry reaction that sucks up about 1% of global energy production and is thermodynamically exothermic ^[1].

$$N_{2(g)} + 3H_{2(g)} \rightleftharpoons 2NH_{3(g)} \Delta H^{o} = -92 \text{ kJ}$$
(1)

While the nitrogen in the reaction above is extracted from the air, the hydrogen comes from natural gas (methane), oil, or coal through industrial processes that release CO_2 . Steam methane reforming is the most commonly used method to generate hydrogen, generating CO_2 emissions. The current form of the Haber-Bosch process begins by generating hydrogen from fossil-fuel feedstocks, usually coal or oil. A reformer converts the feedstocks into a mixture of gases (syngas), which includes hydrogen. Thereafter, a carbon monoxide shift converter mixes water and the carbon monoxide from the preformed syngas to form carbon dioxide (CO_2) and more hydrogen. The final steps involve the separation of hydrogen from ammonia synthesis by acid gas removal. At various steps of the process, CO_2 is released. For every molecule of natural gas (methane) used, three molecules of CO_2 are generated, and 1.6 tons of CO_2 is emitted per ton of ammonia produced from the most efficient ammonia production plants ^{[2][3]}.

$$CH_4 + H_2O + 4N_2 \sim 8NH_3 + 3CO_2$$
 (2)

1.2. Blue Ammonia

Efforts by engineers across the world to make ammonia production less energy consuming and sustainable gave rise to the concept of blue ammonia. Blue ammonia, like brown ammonia, is produced from hydrocarbon feedstocks, but carbon capture utilization and storage (CCUS) technologies are integrated into ammonia production plants to sequester the resulting CO_2 . Of all the CCUS technologies known, amine absorption technology is the most widely used and commercially available ^[4]. Amines (or alkanolamines) are organic compounds with a basic nitrogen atom. They can be used to separate CO_2 from the gas stream during ammonia production through the exothermic reaction of CO_2 with an amine. Another CCUS technology is based on the principle that CO_2 from any gas mixture (syngas) can be separated by cooling and condensation ^[5]. The technology, termed cryogenic separation, facilitates the direct production of liquid CO_2 , which can be transported. Although the amount of energy required for cooling in the process is relatively high and water must be removed to prevent cooling of the blocks by gas flow, the use of membranes in the gas separation process is

promising ^[6]. Some of the membranes known to decompose CO_2 are palladium membranes, polymeric membranes, and zeolites ^[I].

Another notable CCUS technology uses an adsorption device, rotary concentrator, on solids. The solid materials used for the adsorption include activated carbons, activated aluminum oxide (AI_2O_3), clays, zeolites, and silicon dioxide (SiO_2). A modified version of this technology is pressurized swing adsorption (PSA), in which the gas mixture flows in the direction of the packed bed of the adsorbent at high pressure until the concentration of the desired gas to be separated reaches equilibrium ^[B]. The captured CO₂ can be stored by several methods and used for a variety of production processes, including increased oil recovery, coal bed methane extraction, and deep ocean injection, among others ^{[3][9]}. In the long run, CCUS blue ammonia production technology will not be beneficial as high energy is still being used to drive the process, and the lack of CCUS infrastructure as well as transportation of CO₂ poses yet another challenge.

1.3. Green Ammonia

The ammonia production process targeted at reducing or completely removing carbon dioxide emissions birthed the concept of green ammonia. To achieve zero carbon emissions during ammonia production, renewable feedstocks coupled with reduced energy usage are harnessed. At present, the most desirable but expensive green ammonia production method generates hydrogen from water electrolysis powered by solar, wind, hydroelectric, or geothermal energy ^[10]. This approach is also known as electrochemical ammonia synthesis (EAS). Electrolytes used for the EAS are diverse; they include solid electrolytes such as polymer electrolyte membrane (PEM) and anion exchange membrane (AEM), chlorine salts, melt hydroxides, and acidic electrolytes in liquid form ^[11]. Electrolysis in the latter is mostly done by the deposition of ammonium salts in solution to cause rapid changes in the pH of the solution. The low solubility of nitrogen often hinders electrolysis in its solutions. Thus, gas diffusion in electrodes is required for high efficiency and production rates ^[3].

In the EAS method, electrocatalysts commonly used based on the physical state and pH of the electrolyte include precious metals, metal nitrides, and metal oxides ^[12]. Transition metal-free catalysts such as black phosphorus and nitrogen-doped carbons are also known catalysts. The use of these catalysts minimizes the loss of nitrogen and improves process efficiency for high ammonia synthesis ^[13]. One of two reactors could be used to conduct the electrolysis: hydrogen generation reactors or nitrogen reduction reactors. The latter is preferred for low-temperature applications and gives more yield in downstream ammonia synthesis. Higher ammonia production efficiency can, however, be achieved in the hydrogen generation reactor by adding ZrO_2 to the ruthenium catalyst. Similarly, reducing the number of protons on the catalyst surface by using high-pH electrolytes has also been shown to solve the underproduction problem in the hydrogen generation reactor ^[14]. The source of nitrogen is also crucial in the EAS method. The moisture content of the air used as the nitrogen source is an important parameter that affects the ammonia conversion rate. Using high-purity nitrogen from the air with reduced moisture will significantly increase ammonia synthesis ^[15].

Albeit the innovation of EAS to produce ammonia in an environmentally friendly manner, energy consumption is still unacceptably high due to the high current density utilized for hydrogen production, and the process occurs at a low capacity $(10^{-9} \text{ to } 10^{-11} \text{ mol cm}^{-2} \text{ s}^{-1})$ [16]. The water electrolyzer used in EAS requires a continuous supply of high-purity, pretreated water for its operation. Consequently, nine tons of water are consumed for every ton of hydrogen produced, and for the production of an amount of ammonia by EAS through water electrolysis, approximately double the amount of water is required, deepening the worldwide water crisis [10].

2. Biological Ammonia Production

Biological approaches are considered eco-friendly as they are natural processes that do not produce any harmful byproducts. There are several approaches for biological ammonia production, including nitrogen fixation, nitrification, nitrate/nitrite reduction, urea hydrolysis, metabolic engineering of microorganisms, and in vitro ruminal microbial fermentation of protein biomass, but the most reported methods are biological nitrogen fixation (BNF) and metabolic engineering of microorganisms. Biological ammonia production by rumen bacteria fermentation of protein biomass, as experimented on in this research, is a relatively new approach and has shown the potential to complement ammonia bioproduction.

2.1. Biological Nitrogen Fixation by Nitrogenase

Biological nitrogen fixation (BNF) is a natural process that converts atmospheric molecular nitrogen (N₂) to ammonia (NH₃). BNF, an ATP-dependent reduction reaction catalyzed by the nitrogenase enzyme, is responsible for approximately half of the bioavailable nitrogen that supports all life forms [1Z]. Relative to the Haber-Bosch process, which requires high temperature and pressure conditions to break down molecular nitrogen, nitrogen-fixing microorganisms produce ammonia

at ambient temperature and pressure. Nitrogen-fixing microbes are robust and have been explored to produce biofertilizers in commercial quantities ^{[18][19]}. Researchers are actively making attempts to mimic the natural process of BNF by isolating nitrogen-fixing bacteria (**Figure 1**) and nitrogenase for synthetic ammonia production. The major challenge with this research effort is that nitrogenase catalysis is highly energy dependent, making its reaction rate slower than most enzymes in nature ^[20].

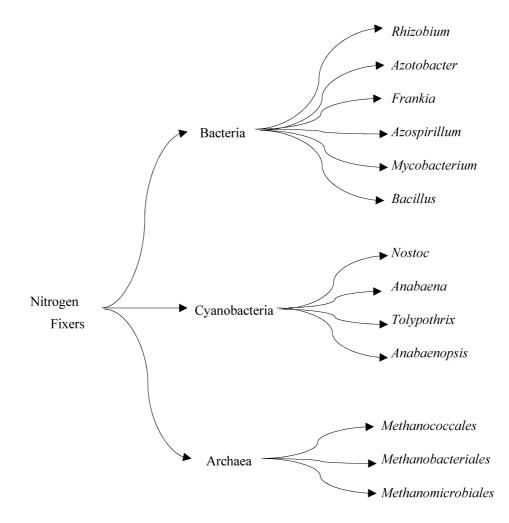


Figure 1. Three groups of nitrogen-fixing microorganisms.

The main microorganisms that possess nitrogenase and carry out nitrogen fixation are the genus *Rhizobia*, which colonizes the root of legumes, and species in the genera *Azotobacter* and *Klebsiella* that can fix nitrogen without parasitizing plant roots. The latter group is the main focus of research on synthetic BNF $^{[21][22]}$. Nitrogenase requires up to eight molecules of ATP to produce a molecule of ammonia in an anoxic condition. Although the reaction mechanism of nitrogenase is unclear due to its multiple interrelated subunits, scientists have attempted to construct a heterologous expression system for *Klebsiella* nitrogenase subunits in *E. coli* $^{[23]}$. Similarly, heterologous expression of the *Klebsiella* nitrogenase functions without oxygen as well as to increase its activity $^{[24][25]}$. Various studies have also investigated how nitrogen-fixing bacteria can function under aerobic conditions without inactivating nitrogenase. Such research involves the use of polysaccharide membranes to protect nitrogenase from oxygen exposure $^{[25][26]}$.

For industrial applications of nitrogen-fixing bacteria, some biotechnology companies have engineered *Enterobacter* sp. lacking glutamine due to low expression of the transcription factor *GlnR* to increase intracellular glutamine and, consequently, synthesize ammonia in the presence of nitrogenase ^[27]. Steady nutrient supply through BNF has also been successful with non-leguminous crop plants such as corn. The use of anaerobic microflora is also a known strategy for ammonia bioproduction by BNF, and a plethora of methodologies for ammonia recovery have been established. A notable one is the evaporation of solution following fermentation and pH increases ^{[28][29][30]}.

2.2. Cell and Metabolic Engineering for Ammonia Production

Various biomasses, including food waste, microbial biomass, and protein-rich crop residues, can be fermented by engineered microorganisms whose metabolisms are well understood for ammonia bioproduction. In a metabolic engineering study on the conversion of protein wastes into biofuels and ammonia using microbes, the *codY* gene (a

transcriptional regulator), in *Bacillus subtilis* was knocked out. The *codY* gene regulates the activity of several other genes involved in different processes, such as producing branched-chain amino acids (*ilvABHCD* and *leuABCD*), removing amino groups from other molecules (*ybgE*, *ald*, *yhdC*, *appBC*, and *dppBC*), and inhibiting the expression of genes that cause protein breakdown and uptake (*yhdG*, *appBC*, and *dppBC*). In bacteria, proteins are encoded for amino acid biosynthesis by the *ilv-leu* operon. The deletion of the *codY* gene removed regulatory constraints on this operon, causing a significant increase in the production and uptake of branched-chain amino acids (BCAA) due to the derepression of the *ilv-leu* operon and subsequent upregulation of genes responsible for BCAA synthesis.

In addition to the deletion of the *codY* gene, the *BkdB* gene in Bacillus subtilis was also knocked out. *BkdB* is a lipoamide acyltransferase enzyme that helps in the biosynthesis of branched-chain fatty acids by converting branched-chain keto acids into their acyl-CoA derivatives. This conversion inhibits the production of biofuels and ammonia. The *BkdB* gene knockout had a significant impact on the production of branched-chain fatty acids in Bacillus subtilis. Obstruction of production resulted in increased availability of metabolic precursors for the production of biofuels and ammonia. To completely transform *B. subtilis* to favor ammonia synthesis, an alcohol dehydrogenase gene, *leuDH*, and two-keto-acid decarboxylase were overexpressed. *LeuDH* is an alcohol dehydrogenase gene that plays an important role in the conversion of amino acids to alpha-keto acids, while two-keto-acid decarboxylase is an enzyme that catalyzes the decarboxylation of alpha-keto acids, which are important metabolic intermediates in amino acid biosynthesis. Overexpression of LeuDH increased the rate of amino-acid nitrogen reflux, which helped to increase the efficiency of protein conversion. Similarly, overexpressing two-keto-acid decarboxylase led to the increased availability of metabolic precursors such as alpha-ketoisocaproate (*KIC*) and alpha ketoglutarate (*AKG*) for the production of ammonia. The resulting final strain of *B. subtilis* was employed in the fermentation of protein biomass obtained from *E. coli* cells. This process produced ammonia with a theoretical yield of about 50% [31].

A similar study on ammonia production from amino acid-based biomass-like sources using engineered *E. coli* has been reported ^[32]. Since *E.coli* assimilates ammonia intracellularly ^[33], the two genes involved in the ammonia assimilation pathway, *glnA* and *gdhA* which are both glutamine assimilation genes, were knocked out to enhance ammonia production. *glnA* encodes for enzyme glutamine synthetase (GS) and catalyzes the conversion of glutamate and ammonia to glutamate, while *gdhA* encodes for the enzyme glutamate dehydrogenase (GDH) and catalyzes the reversible conversion of glutamate and ammonia to alpha-ketoglutarate. The deletion of *glnA* promotes the extracellular leaching of ammonia, while the deletion of *gdhA* increases ammonia flux to produce more glutamate, a known precursor of ammonia. In the research, deleting the two genes redirected the nitrogen assimilation pathways in *E. coli* toward ammonia production, resulting in a peak titer yield of 458 mg/L, equivalent to an overall yield of 47.8% ^[32].

Further studies on the metabolic engineering of E. coli for ammonia production converted different food wastes, including soy sauce cake, mirin cake, and tomato peel, to ammonia. Using metabolic profiling to assess the correlation between substances in the media (amino acids, sugars, and organic acids) and ammonia production, glucose was implicated as an inhibitor of ammonia production. When glucose was added to the amino acid-containing medium at different concentrations, a negative correlation with ammonia production was obtained. Thus, E. coli was engineered to hinder the inhibitory effect of glucose by knocking out the transporter gene, ptsG, and the phosphotransferase system, which transports glucose and other sugars. Briefly, the polymerase chain reaction (PCR) technique was used to amplify and copy specific fragments of genes that encoded resistance to pts'G-Kim and glnA-Km (amplified from pKD13) using primers *ptsGF* and *ptsGR*. The amplified DNA fragments were then transferred into *E. coli* cells through electroporation. Following the transfer, E. coli cells were grown on LB agar containing specific antibiotics-ampicillin and kanamycin. This allowed only the cells that had taken up the amplified DNA fragments to survive and grow, while the others died off. By repeating this process with different combinations of DNA fragments and antibiotics, more varieties of E. coli strains with different genetic modifications, such as AptsG and AgInA, were created. To ensure that the modified DNA fragments had been inserted into the correct location in the E. coli genome, PCR was used to amplify and sequence the insertion region using insertion-checking primers. The resulting E. coli strain succeeded in producing ammonia in a glucose-containing amino acid medium, with up to 73% yield [34]. In the studies described above, ammonia was, however, produced intracellularly. As a result, theproduced ammonia can still be used up by these microbes for growth [33]. Therefore, a system that can produce ammonia extracellularly without impeding microbial growth may improve productivity.

Studies on yeast for extracellular ammonia production have been attempted. Prominent among such studies is the use of yeast cell surface engineering (YCSE) systems to avoid ammonia toxicity and assimilation. In YCSE, the protein to be converted to ammonia is displayed on the cell surface, usually by the attachment of a secretory signal to the N-terminus of the target protein and a signal sequence, an α -agglutin containing a glycosylphosphatidylinositol anchor, on its C-terminus. Briefly, the plasmid for yeast cell surface display of L-amino acid oxidase was constructed by synthesizing and inserting the codon-optimized sequence of HcLAAO (L-amino acid oxidase) into pULDI, resulting in a plasmid named

pULDI-HcLAAO. A strep-tag negative control plasmid called pULDI-s was also constructed. The yeast strain *Saccharomyces cerevisiae* BY4741/sedIA was utilized to display HcLAAO on the cell surface. The constructed plasmid was then introduced into the yeast strain. Yeast cells were then transformed, grown in a synthetic dextrose medium and cultured in SDC buffer at pH 7.0. Using this approach, up to10⁶ target proteins could be displayed on the yeast cell surface, which are then used as biocatalysts for enzyme immobilization ^{[33][35][36]}.

Ammonia production from soybean residues has been successful with the YCSE technique [37]. Amino acid catabolic enzymes that produce ammonia from amino acid precursors, such as ammonia lyases, have attracted interest for their efficiency in being displayed on the yeast cell surface because their catalysis does not require cofactors, unlike nitrogenases. With yeast cells displaying glutamine ammonia-lyases, ammonia was produced from glutamine solution, reaching a titer of up to 3.34 g/L and an efficiency of 83.2% [37]. The limitation of this approach is that only glutamine, of the 20 amino acids, can be utilized. Interestingly, L-amino acid oxidase with a broad substrate specificity can be displayed for ammonia production from several amino acids [38][39]. These are lab-scale studies that may be difficult to transition to an industrial scale for eco-friendly biological ammonia production. **Table 1** shows a summary of the metabolic engineering route for biological ammonia production.

Approach	Description	Host	Substrates	Ref
Gene knockout	 Deletion of CodY gene which regulates genes: <i>ilvABHCD</i> and <i>leuABCD</i> (that produces branched-chain amino acids) ybgE, ald, yhdC, appBC and dppBC (which causes deamination) yhdG, appBC, and dppBC (which inhibits the expression of genes that cause proteolysis and protein uptake 	Bacillus subtilis	Amino acid	[31]
Gene knockout	Deletion of gene <i>BkdB</i> which helps in the biosynthesis of branched chain fatty acids	Bacillus subtilis	Amino acid	[31]
Gene overexpression	Over expression of proteins <i>leuDH</i> , and two-keto-acid decarboxylase which respectively converts amino acids to important metabolic intermediates and increases the availability of metabolic precursors for ammonia production	Bacillus subtilis	Amino acid	[<u>31]</u>
Gene knockout	Deletion of genes gInA and gdhA which aids ammonia assimilation	Eschericia coli	Amino acid	[<u>32]</u>
Gene knockout	Deletion of <i>ptsG</i> (glucose transporter gene) and deletion of phosphoenol pyruvate (glucose transporter)	Eschericia coli	Soybean residue and food waste	[<u>34]</u>
Cell surface engineering	HcLAAO (L-amino acid oxidase) display on yeast cell surface by gene insertion	Yeast cells	Amino acids from soybean residue	[33]
Cell surface engineering	Glutaminase gene (<i>Ybas)</i> display on yeast cell surface by gene insertion.	Yeast cells	Soybean residue and glutamine	[37]

 Table 1. Summary of metabolic engineering approaches for biological ammonia production.

2.3. Ammonia from Wastewater Treatment Plants

Microbial fuel cell technology can be used to produce ammonia in wastewater treatment plants through a process called ammonia oxidation $^{[40][41]}$. Ammonia oxidation involves the use of specialized bacteria that are capable of oxidizing ammonia to produce electrons, which can then be used to generate electricity. In a typical microbial fuel cell system for ammonia production, the wastewater is first pumped into an anaerobic anode chamber. The anaerobic environment allows the bacteria to break down organic matter in the wastewater, releasing electrons in the process. The bacteria responsible for ammonia oxidation are then introduced into the anode chamber. These bacteria are able to use the electrons produced by the organic matter breakdown to oxidize ammonia in the wastewater $^{[42]}$. Consequently, the wastewater is cleaned up, and ammonium is removed and converted into harmless gaseous N₂ $^{[43]}$.

Ammonia can also be generated in wastewater treatment plants through ammonification. Ammonification, the breakdown of food waste, human waste, and other nitrogen-containing biological materials present in wastewater, converts the nitrogen-containing organic matter into ammonia ^{[44][45]}. Following the removal of large solids and debris from influent wastewater ^[46], the resulting wastewater is made to undergo a series of treatment processes to reduce nutrient levels, including a specialized approach called biological nutrient removal ^[47]. This process employs specific anaerobic bacteria such as *Clostridium perfringens*, *Peptostreptococcus*, *Actinomyces meyeri*, *Bifidobacterium species*, *Propionibacterium*, *Bacterioides*, and *Fusobacterium* ^[48] to break down organic matter and convert nitrogen compounds into ammonia. The ammonia produced is then further transformed into nitrate and nitrite ions through a process called nitrification ^{[49][50]}. Although there have been numerous studies conducted on ammonia production from wastewater treatment plants ^{[43][51]} ^{[52][53][54][55][56][57][58][59][60]}, most of the processes involved are highly energy-intensive and economically non-viable ^[43].

2.4. Hyper Ammonia-Producing Bacteria Route

The digestive compartment of ruminant animals, the rumen, is a biorefinery for ammonia production. Ruminal microorganisms can break down plant materials containing carbohydrates and proteins in their feeds for energy. The products of protein degradation, including peptides and amino acids, are metabolized to protein and/or ammonia. The microbial protein thus formed is required for animal products, but the ammonia is absorbed from the rumen, metabolized, and excreted in the urine. This is an inefficient use of dietary proteins with devastating consequences for the environment through environmental nitrogen pollution ^[61].

Several studies in the animal sciences have sought strategies to promote microbial protein synthesis and regulate ammonia production. These studies revealed the identity of a certain group of bacteria whose rate of ammonia production is much higher than can be used up by the ruminal microbes for other functions, including microbial protein synthesis ^[62] ^{[63][64]}. This group of bacteria, known as the hyper-ammonia-producing bacteria (HAB), can effectively convert dietary protein to surplus ammonia ^{[65][66]}. This type of natural ammonia is produced when the digestive systems of humans and animals undergo a biochemical reaction leading to the breakdown of nitrogen-containing amines (NH₂) in proteins into ammonia or the ionic form (ammonium). It is referred to as biological ammonia.

The first step towards the degradation of amino acids is deamination, which is the removal of an amine group to convert it to ammonia. It has been reported that amino acid deamination in the rumen produces more ammonia than can be utilized by the bacteria ^[67]. Deamination may occur through oxidation, reduction, hydrolysis, or the removal of elements. It helps to free the carbon skeleton by removing the amine group from the amino acid. Furthermore, deamination could be carried out on either a single amino acid, pairs of amino acids as in the case of the Stickland reaction, or a combination of amino acids and a non-nitrogenous compound, all resulting in ammonia and keto-acids as major products ^[68].

The next biochemical reaction is called ammonification, which is the second stage of mineralization ^[69]. Useful energy can also be derived metabolically by bacteria and related microorganisms through ammonification. Ammonium (NH4+) is thus produced by microorganisms, and if in excess, it is excreted into the environment as nutrients for uptake by plants or as feedstock for further nitrification ^[69]. HABs have been implicated in converting ~50% of ruminal dietary protein to ammonia ^[70][71][72].

HABs are found in cattle rumen or swine manure stored in the pit $\frac{[73][74][75]}{[74][75]}$. Additionally, HABs thrive in the rumen of the hay-fed cattle compared to grain-fed cattle $\frac{[62]}{[52]}$ because the pH of hay-fed cattle rumen environment is relatively neutral, thus providing a favorable condition for their growth compared to the slightly acidic pH (<6.0) observed in grain-fed cattle $\frac{[76]}{[76]}$. HABs are capable of producing up to 40 mM (0.6812 mg/L) of ammonia in peptone-amino acid medium, depending on energy and carbon source $\frac{[74][77]}{[72]}$. HABs can operate in both anaerobic and aerobic environments, but anaerobic-HABs are more prominent and of major concern because they convert a large percentage of dietary protein in the rumen to ammonia $\frac{[78]}{[78]}$. Although HABs are detrimental to ruminant metabolism due to excess ammonia generation causing toxicity to rumen microbes and hyperammonemia in farm animals $\frac{[78]}{[78]}$, they can be harnessed as a sustainable source for large-scale ammonia production with low energy requirements and zero emissions.

There are several strains of hyper-ammonia-producing bacteria (HAB) with different biological ammonia-production capacities. *Selenomonas ruminantium*, *Peptostreptococcus elsdenii*, and *Bacteroides ruminicola* are HAB strains that are capable of producing at least 1 μ M of biological ammonia on a lab scale through deamination. *S. ruminantium* catabolizes cysteine hydrolysate, while *P. elsdenii* breaks down casein hydrolysate and specific amino acids (L-serine, L-threonine, and L-cysteine) to produce biological ammonia ^{[79][80]}. Depending on HAB strain and environmental conditions, it is also possible to produce much higher concentrations of biological ammonia (>24 mM) ^[ZZ].

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