Metal Complexes of the Porphyrin-Functionalized Polybenzoxazine

Subjects: Polymer Science Contributor: Kevin C.-W. Wu

Porphyrin is a molecular material with many potential applications. New porphyrin-functionalized benzoxazine (Por-BZ) in high purity and yield was synthesized in this study based on 1H and 13C NMR and FTIR spectroscopic analyses through the reduction of Schiff base formed from tetrakis(4-aminophenyl)porphyrin (TAPP) and salicylaldehyde and the subsequent reaction with CH2O. Thermal properties of the product formed through ringopening polymerization (ROP) of Por-BZ were measured using DSC, TGA and FTIR spectroscopy. Because of the rigid structure of the porphyrin moiety appended to the benzoxazine unit, the temperature required for ROP (314 °C) was higher than the typical Pa-type benzoxazine monomer (ca. 260 °C); furthermore, poly(Por-BZ) possessed a high thermal decomposition temperature (Td10 = 478 °C) and char yield (66 wt%) after thermal polymerization at 240 °C. An investigation of the thermal and luminescence properties of metal–porphyrin complexes revealed that the insertion of Ni and Zn ions decreased the thermal ROP temperatures of the Por-BZ/Ni and Por-BZ/Zn complexes significantly, to 241 and 231 °C, respectively. The metal ions acted as the effective promoter and catalyst for the thermal polymerization of the Por-BZ monomer, and also improved the thermal stabilities after thermal polymerization.

polybenzoxazine

ring-opening polymerization

porphyrin

metal complex

thermal stability

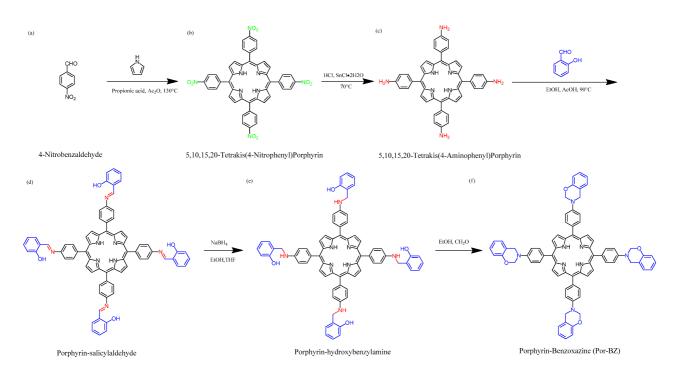
1. Introduction

The chemistry of benzoxazines (BZs) has attracted much interest for two decades now, owing to their potential applications in coatings, composites, and electronics ^{[1][2][3][4][5][6]}. The thermal ring-opening polymerizations (ROPs) of BZ monomers result in highly cross-linked structures, formed as a result of Mannich condensations of phenolic and formaldehyde derivatives with primary amines ^{[Z][8][9][10][11][12][13]}. Because strong inter- and intramolecular hydrogen bonds exist after the thermal ROP of BZ units, formed among the tertiary amino and phenolic units in the Mannich bridges, the polymerization products can possess low dielectric constants, low surface free energies, low degrees of shrinkage, and high thermal stabilities and char yields ^{[14][15][16][17][18][19][20]}. Flexibility in molecular design—by varying the structures of the phenolic and amino groups—has allowed the introduction of a range of functional groups (e.g., allyl, propargyl, crown ether) ^{[21][22][23][24][25][26][27][28][29][30][31] or inorganic nanomaterials (such as polyhedral oligomeric silsesquioxane, graphene, carbon nanotube) ^{[32][33][34][35]} ^{[36][37][38][39][40][41]} into the BZ matrix.}

Porphyrin is a molecular material with many potential applications; for example, because of its unique magnetic, photophysical, and electronic properties, it has been integrated in light–energy conversion systems ^{[42][43][44][45]}.

This colored macrocycle possesses particularly attractive photophysical properties, including very high extinction coefficients in the near-IR and visible regions where the solar photon flux occurs, making it useful in redox chemistry, photo-harvesting, semiconductors, and photoinduced electron transfer ^{[46][47]}. Various porphyrin-functionalized polymers have been prepared, usually connected with metal ions or reactive units ^{[48][49][50]}. Based on several previous reports ^{[41][42][43][44][45][46][47][48][49]}, in this study, the synthesis and ROP of a porphyrin-functionalized benzoxazine (Por-BZ) monomer were investigated; to the best of the reearchers knowledge, such structures have not been described previously.

The reseachers synthesized Por-BZ through a Schiff base formation from tetrakis(4-aminophenyl)porphyrin (TAPP) and salicylaldehyde and subsequent treatment for o-hydroxybenzylamine derivative with CH2O (<u>Scheme 1</u>). Fourier transform infrared (FTIR) and nuclear magnetic resonance (NMR) spectroscopy were used to confirm the chemical structure of Por-BZ; the reseachers then employed differential scanning calorimetry (DSC), FTIR spectroscopy, and thermogravimetric analysis (TGA) to determine the thermal ROP behavior of Por-BZ and its thermal stability in the presence of Ni and Zn ions. Furthermore, the reseachers used UV–Vis and photoluminescence (PL) spectroscopy to examine the luminescence properties of TAPP, Por-BZ, and Por-BZ/metal ion complexes.



Scheme 1. Synthesis of (f) Por-BZ monomer from (a) 4-nitrobenzaldehyde, (b) TNPP, (c) TAPP, (d) Por-Sa, and (e) Por-Hy.

2. Metal Complexes of the Porphyrin-Functionalized Polybenzoxazine

2.1. Synthesis of TAPP

Scheme 1 presents the synthesis of the monomer Por-BZ from 4-nitrobenzaldehyde (Scheme 1a). First, the reseachers prepared TNPP (Scheme 1b) through the reaction of 4-nitrobenzaldehyde with pyrrole in the presence of propionic acid and acetic anhydride at 130 °C. The reduction of TNPP with HCl and SnCl2·H2O at 70 °C for 2 h provided TAPP as violet microcrystals in high yield and purity (Scheme 1c); FTIR and NMR spectroscopy confirmed the chemical structure. **Figure 1**a–c display the FTIR spectra of 4-nitrobenzaldehyde, TNPP, and TAPP, respectively, each recorded at room temperature. The signals for the NO2 units appeared near 1346 and 1593 cm⁻¹ for both 4-nitrobenzaldehyde and TNPP; the signals of the CHO unit of 4-nitrobenzaldehyde at 2855, 2776, 2733 (C–H) and 1700 (C=O) cm⁻¹ were absent from the spectrum of TNPP, but signals appeared for an NH unit at 3312 cm⁻¹ and a C=N unit at 1596 cm⁻¹ [51]. In the spectrum of TAPP, the signals of the NO2 units had almost disappeared, with two new absorption peaks appearing for NH2 units at 3352 and 3439 cm⁻¹. **Figure 2** show ¹H and ¹³C NMR spectra of TAPP. The signals of the NH and NH2 protons appeared at 3.57 and 5.56 ppm, respectively (**Figure 2**A). The signal at 149.32 ppm in **Figure 2**B represents to the C–N units of TAPP, confirming the successful reduction of TNPP to form TAPP in high purity.

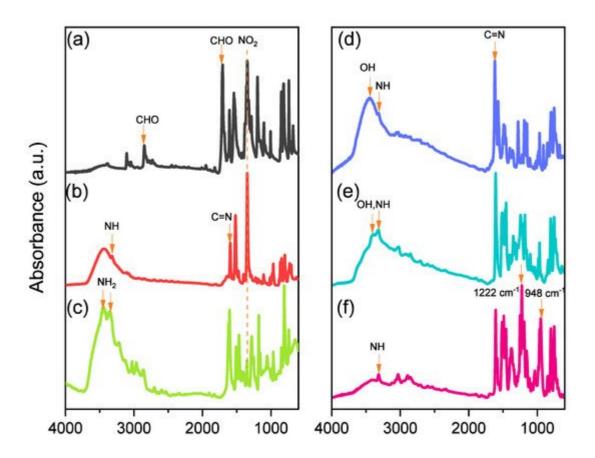


Figure 1. FTIR spectra of (a) 4-nitrobenzaldehyde, (b) TNPP, (c) TAPP, (d) Por-Sa, (e) Por-Hy, and (f) Por-BZ.

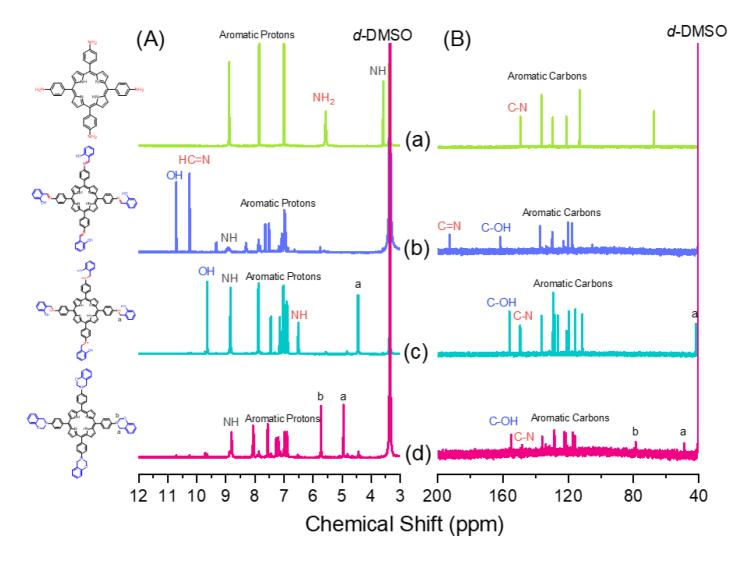


Figure 2. (A) ¹H and (B) ¹³C NMR spectra of (a) TAPP, (b) Por-Sa, (c) Por-Hy, and (d) Por-BZ.

2.2. Synthesis of Por-BZ

Although TAPP features four amino groups, one-pot Mannich condensations from primary amines, phenol, and CH2O do not always occur in the preparation of BZ monomers due to low selectivity, which is strongly dependent on the substituent positions. In previous studies ^[27], the reseachers used the approach described by Ishida and Lin et al. to prepare BZ rings through a three-step synthesis (<u>Scheme 1</u>d–f). Here, the reseachers used the Schiff base formed from TAPP and salicylaldehyde to first form porphyrin-salicylaldehyde (Por-Sa) (<u>Scheme 1</u>d). Next, the reseachers reduced Por-Sa to form the o-hydroxybenzylamine derivative Por-Hy (<u>Scheme 1</u>e). Finally, the reaction of Por-Hy with the aldehyde derivative was provided the target monomer Por-BZ (<u>Scheme 1</u>f).

Figure 1 also presents FTIR spectra of Por-Sa, Por-Hy, and the monomer Por-BZ, recorded at room temperature. The O–H and N–H stretching absorptions appeared near 3455 and 3409 cm⁻¹ for Por-Sa (**Figure 1**d) and Por-Hy (**Figure 1**e), respectively. After the reaction with paraformaldehyde, the signal of the OH groups was absent from the spectrum of the Por-BZ monomer, with the main characteristic signals being those for the oxazine ring (948 cm⁻¹), C–O stretching (1222 cm⁻¹), and N–H stretching of the pyrrole units (3319 cm⁻¹), indicative of the BZ ring having formed. **Figure 2** displays ¹H and ¹³C NMR spectra of Por-Sa (**Figure 2**b), Por-Hy (**Figure 2**c), and Por-BZ monomer (**Figure 2**d) in DMSO-d6. The signals of the NH2 units of TAPP were absent in the spectrum of Por-Sa (**Figure 2**A-b), with characteristic signals appearing for the N=CH, OH, and NH units at 10.24, 10.72, and 8.90 ppm, respectively, along with signals for aromatic protons in the range 8.30–6.87 ppm. The spectrum of Por-Hy (**Figure 2**A-c) also featured signals for aromatic protons (7.88–6.87 ppm), but the signal of the N=CH units of Por-Sa (at 10.24 ppm) was disappeared, with the new signal for NHCH2 units appearing at 4.45 ppm, in addition to signals for the NH and OH units at 9.62 and 8.85 ppm, respectively. The high-field signal of the OH units was due to a change in intramolecular hydrogen bonding after the reduction of Por-Sa. The spectrum of Por-BZ (**Figure 2**A-d) featured signals for aromatic rings and NH units at 8.06–6.85 and 8.78 ppm, respectively. Furthermore, the signals of the oxazine ring protons were appeared at 4.93 (ArCH2N) and 5.72 (OCH2N) ppm with equal integral intensity. The corresponding ¹³C NMR spectra confirmed their chemical structures (**Figure 2**B). The ¹³C NMR spectrum of Por-Sa (**Figure 2**B-b) featured signals at 192.67, 161.75, and 137.02–117.54 ppm for the N=CH, COH, and aromatic carbon nuclei, respectively. The Por-Hy spectrum featured a new peak at 41.56 ppm for the NHCH2 carbon nuclei (**Figure 2**B-c). The characteristic signals for Por-BZ appeared at 49.16 (ArCH2N) and 78.80 (OCH2N) ppm, indicating that the BZ ring had been synthesized with high purity and yield.

2.3. Thermal Curing Polymerization of Por-BZ Monomer

The reseachers used DSC, TGA, and FTIR spectroscopy to investigate the thermal curing polymerization of the Por-BZ monomer. **Figure 3**A displays DSC traces of pure Por-BZ monomer, which provided a high exothermic maximum curing temperature of 314 °C and the reaction heat of 163 J g⁻¹. Compared with the typical thermal curing temperature of a Pa-type BZ monomer (255–263 °C), the significantly higher value for pure Por-BZ monomer was presumably because the rigid structure of its porphyrin unit inhibited ROP at relatively high temperatures. After thermal polymerizations at 150, 180, and 210 °C, the polymerization temperatures of Por-BZ shifted to 312, 312, and 295 °C, respectively, with the reaction heat of 144, 138, and 80 J g⁻¹, respectively. In addition, after thermal curing polymerization at 240 °C for 2 h, no obvious exothermic peak was observed, suggesting that the complete ROP of the Por-BZ monomer had occurred at this temperature to form poly(Por-BZ). **Figure 3**B displays the FTIR spectra of Por-BZ after its thermal polymerizations at the various temperatures. The signals of BZ units at 1222 and 948 cm⁻¹ decreased gradually upon increasing the thermal polymerization temperature, consistent with ring-opening of the oxazine structure. After the temperature had increased to 240 °C, the signals of the oxazine ring disappeared completely based on the FTIR spectra, suggesting the formation of the highly cross-linked poly(Por-BZ) structure (Scheme S1), which is consistent with DSC data.

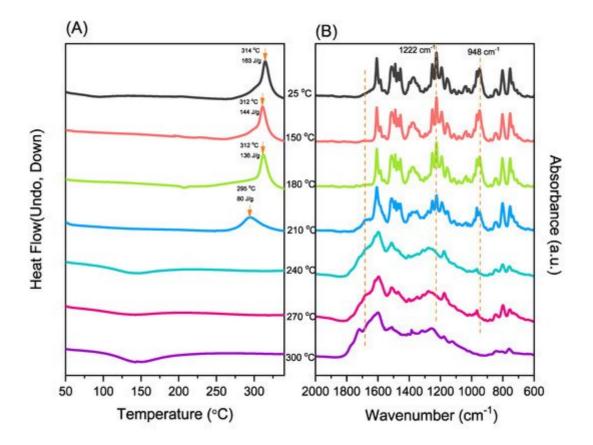


Figure 3. (A) DSC and (B) FTIR spectral analyses of the Por-BZ monomer after thermal ROP at various temperatures.

Furthermore, the reseachers used TGA to investigate the thermal properties of Por-BZ monomer after thermal ROP at different temperatures. **Figure 4**A shows that the thermal decomposition temperatures (Td10) for the Por-BZ monomer thermally cured at 25, 180, 210, 240, 270, and 300 °C were 434, 445, 453, 454, 460, and 478 °C, respectively; the corresponding char yields were 55, 57, 61, 62, 63, and 66 wt%, respectively. The Td10 values and char yields of this new poly(Por-BZ) were higher than those of traditional BZs (typically 405 °C and 35 wt%, respectively), presumably because of the presence of highly aromatic structures. The Td and char yield were both increased with the increase in thermal ROP temperature, suggesting structures of higher cross-linking density. **Figure 4**B reveals that the exothermic peaks of Por-BZ near 300 °C disappeared gradually with the increase in the thermal polymerization temperature, and were completely absent after thermal treatment at 240 °C, consistent with the DSC and FTIR results in **Figure 3**.

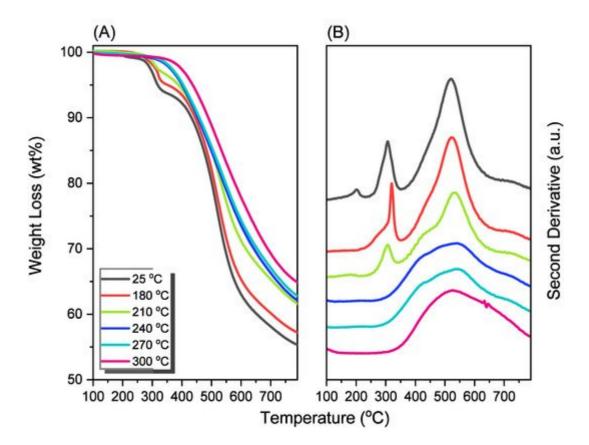


Figure 4. (**A**) TGA and (**B**) corresponding second-derivative curves based on TGA analyses of the Por-BZ monomer after thermal ROP at various temperatures.

2.4. Characterization of Por-BZ/Metal Complex

Because porphyrins are excellent moieties for complexing metal cations, the reseachers tested the ability of the reearchers Por-BZ to bind Ni²⁺ and Zn²⁺ ions ^{[52][53]}. the reseachers used DSC and FTIR spectroscopy to demonstrate the incorporation of these metal ions into the porphyrin structures, and DSC thermograms to record the thermal ROP behavior of the Por-BZ/Ni and Por-BZ/Zn complexes. **Figure 5**A presents that the thermal curing peaks of the uncured Por-BZ/Ni and Por-BZ/Zn complexes were centered at 241 and 231 °C, respectively, implying that the metal ions could act as catalysts for the ROPs of the BZ rings. In previous studies the reseachers found that the mechanism through which these metal ions catalyze the ring-opening of BZ involves three steps: first, the metal ion coordinates the nitrogen or oxygen atom in the oxazine ring structure, and then the next electrophilic attack of the metal ions to the oxazine ring occurs. Finally, the rearrangement was occurred to form the stable phenolic and phenoxy structures ^[3]. **Figure 5**B presents FTIR spectra of Por-BZ and the Por-BZ/Ni and Por-BZ/Zn complexes, measured at room temperature. The BZ structure (signals at 1222 and 948 cm⁻¹) remained for the uncured Por-BZ/Ni and Por-BZ/Zn complexes. Meanwhile, the signal at 3316 cm⁻¹ for NH stretching of the pyrrole ring had disappeared, suggesting that the metal ions had been inserted into the porphyrin structure, replacing the original pyrrole protons (<u>Scheme 2</u>b), with new signals observed at 1663 and 991 cm⁻¹ in the FTIR spectra of the Por-BZ/Ni and Por-BZ/Zn complexes, arising from coordination of the metal ions with the porphyrin structures.

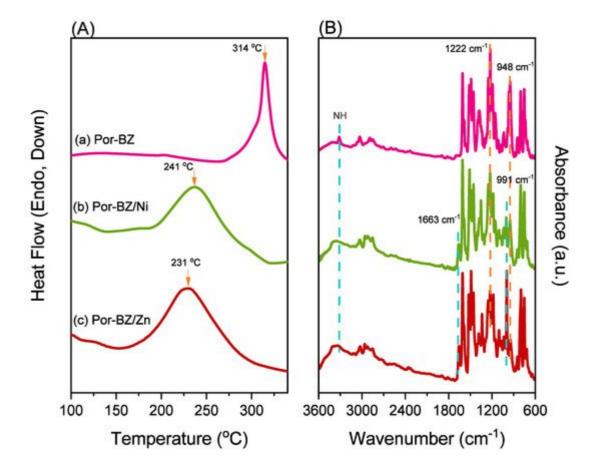


Figure 5. (**A**) DSC and (**B**) FTIR spectral analyses of the (**a**) Por-BZ monomer, (**b**) Por-BZ/Ni complex, and (**c**) Por-BZ/Zn complex prior to thermal ROP.

The incorporation of Ni²⁺ and Zn²⁺ ions into the porphyrin structures was futher confirmed using X-ray photoelectron spectroscopy (XPS). As observed in Figure 6, the Por-BZ exhibited three peaks at 285.27, 398.58, and 533.56 eV for the carbon, nitrogen, and oxgyen atoms, respectively. The Por-BZ/Ni complex featured four charatersitic peaks at 285.27, 399.95, 534.70, 858.45 eV for the carbon, nitrogen, oxgyen, and nickel atoms, respectively, while the Por-BZ/Zn complex exhibited four peaks at 285.28, 399.94, 533.96, and 1021.02 eV for carbon, nitrogen, oxgyen, and zinc atoms, respectively. The apperance of nickel and zinc peaks confirmed the successful incorporation of metal ions in the porphyrin units. To have a better understanding of the different types of N and metal species found in Por-BZ, and the Por-BZ/Ni and Por-BZ/Zn complexes, the reseachers fitted their XPS peaks for the N 1s, Ni 2p, and Zn 2p orbitals (Figure 7). Figure 7a revealed that the free-base porphyrin Por-Bz had two different types of N 1s species: iminic nitrogen (=N-) at 398.50 eV and aminic nitrogen (-NH-) at 399.53 eV. The area fractions of iminic and aminic nitrogen were found to be 57 and 43%, respectively. On the other hand, Por-BZ/Ni and Por-BZ/Zn complexes possessed two types of N 1s species at 398.88 and 398.87 eV for iminic nitrogens, respectively, and at 399.77 and 399.98 eV for aminic nitrogens, respectively (Figure 7b,c). The area fractions of iminic and aminic nitrogen were found to be 86 and 14%, respectively, and for the Por-BZ/Ni complexe, 87 and 13%, respectively. The strong decreasing of the peaks of aminic nitrogens in Por-BZ/Ni and Por-BZ/Zn complexes confirmed the metal ions had been incorporated into the porphyrin structure, taking the place of the original pyrrole protons. Futhermore, the Por-BZ did not show the metal ion peaks (Figure 7d), while the fitting

of XPS peaks for the Ni 2p, and Zn 2p orbitals revealed that the Por-BZ/Ni complex had four Ni 2p species: Ni 2p3/2 (857.88 eV), Ni 2p3/2 satellite (865.43 eV), Ni 2p1/2 (874.79 eV), and Ni 2p1/2 satellite (882.25 eV) (**Figure 7**e). The Por-BZ/Zn complex had two Zn 2p species: Zn 2p3/2 (1022.91 eV) and Zn 2p1/2 (1045.75 eV) (**Figure 7**f).

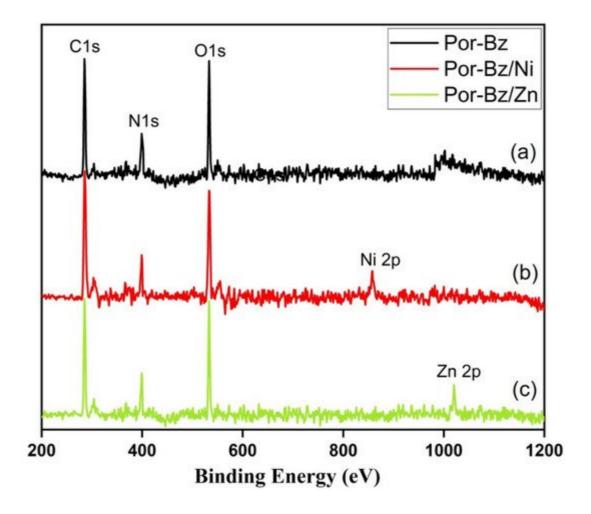


Figure 6. XPS spectra of the (a) Por-BZ monomer, (b) Por-BZ/Ni complex, and (c) Por-BZ/Zn complex.

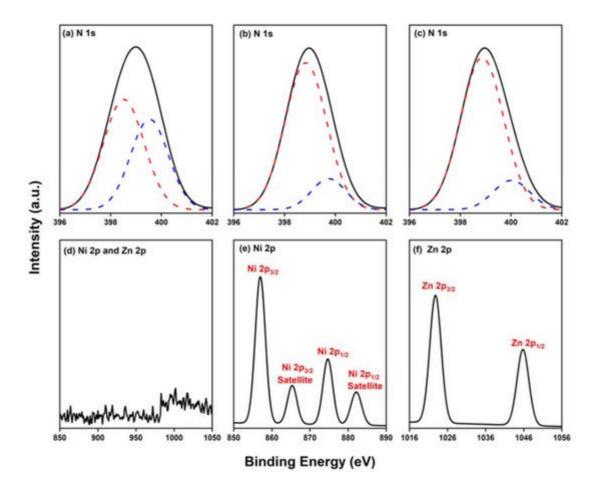


Figure 7. XPS spectra of the N1s species (**a**) Por-BZ monomer, (**b**) Por-BZ/Ni complex, and (**c**) Por-BZ/Zn complex. XPS spectra of (**d**) the Ni 2p, and Zn 2p species of Por-BZ monomer, (**e**) the Ni 2p species of Por-BZ/Ni complex, and (**f**) the Zn 2p species of Por-BZ/Zn complex.

To study the luminescence properties of TAPP, Por-BZ, and the Por-BZ/Ni and Por-BZ/Zn complexes in various solvents, the reseachers recorded their UV–Vis absorption spectra at room temperature (**Figure 8**, **Table 1**). The highly conjugated porphyrin structure usually exhibits the following features in its UV–Vis absorption spectrum: a very strong absorption band near 400 nm, named the Soret band, resulting from the transition of electrons from the S0 to S2 state; and several weaker signals between 450 and 700 nm, corresponding to the Q band and representing electronic transitions from S0 to S1 ^[54]. The main peaks of soret bands and Q bands of the reearchers products were shown in **Table 1**. Placing exterior substituents on the porphyrin ring usually induces minor changes in the wavelengths and intensities of the absorption bands, while protonation of the two inner nitrogen atoms or the insertion (or change) of a metal atom at the core of the porphyrin generally has a dramatic effect on the visible absorption spectrum ^[54]. Compared with the absorption bands of TAPP (**Figure 8**a), the absorption bands of Por-BZ (**Figure 8**b) were slightly blue-shifted within 8 nm, whereas the addition of the metal ions caused the bands to red-shift dramatically. After metalation, the peaks of Soret bands red-shifted about 15 nm from Por-BZ to Por-BZ/Ni, and about 40 nm for Por-BZ/Zn; meanwhile Q bands red-shifted about 6 nm after adding Ni²⁺ ions and 12 nm for Zi²⁺, relatively. the reseachers suspect that the electron-donating units on the phenyl groups at the meso positions of the porphyrin ring enhanced the electron density of the phenyl ring, causing the

phenyl ring to conjugate with the porphyrin macrocycle to a certain degree. This kind of conjugation would likely lower the electron transition energy of the porphyrin macrocycle, resulting in red-shifts of the absorption bands. After transforming the NH2 units to BZ rings, this interaction was inhibited, causing the adsorption bands to be blue-shifted. After bonding to the central nitrogen atoms of a porphyrin, metal ions accept the lone pairs of electrons of the N atoms of the pyrrole rings, with the metal ions donating electrons to the porphyrin ring to induce delocalized π -bonds, which permit the ready flow of electrons within the delocalized π -system. In this study, after adding metal ions (**Figure 8**c,d), the number of Q bands decreased and their absorption frequencies shifted. When the metal ions coordinated with porphyrin ligand, the symmetry of the molecule changed from D2h to D4h, with the cleavage degree of the molecular orbital decreasing and the degeneracy increasing; hence, the number of Q bands decreased [55][56].

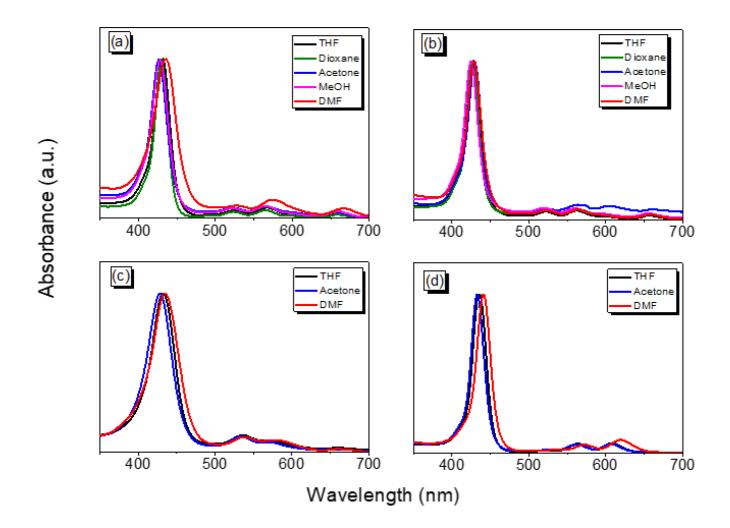


Figure 8. UV–Vis absorption spectra of (a) TAPP, (b) Por-BZ, (c) the Por-BZ/Ni complex, and (d) the Por-BZ/Zn complex.

 Table 1.
 The main peaks in the UV/Vis spectra of TAPP, Por-BZ, Por-BZ/Ni and Por-BZ/Zn.

Compound	Solvent	λabs (nm) (Soret Band)	λabs (nm) (Q Band)
TAPP	THF	524, 566, 602, 662	432

Compound	Solvent	λabs (nm) (Soret Band)	λabs (nm) (Q Band)
	Dioxane	524, 564, 600, 660	430
	Acetone	522, 564, 600, 660	428
	MeOH	522, 564, 596, 656	426
	DMF	528, 574, 608, 666	436
Por-BZ	THF	522, 562, 598, 658	428
	Dioxane	522, 562, 598, 656	428
	Acetone	520, 560, 596, 654	424
	MeOH	522, 564, 606, 662	430
	DMF	522, 564, 600, 658	428
Por-BZ/Ni	THF	535, 574, 657.5	432
	Acetone	533.5, 571, 656.5	428
	DMF	538, 579, 660.5	434
Por-BZ/Zn	THF	564, 608	436
	Acetone	562, 606	432
	DMF	572, 620	440

The reseachers also recorded PL spectra to measure the fluorescence properties of TAPP, Por-BZ, and the Por-BZ/Ni and Por-BZ/Zn complexes dissolved in several kinds of solvents (Figure 9). Fluorescent materials with highly π -conjugated systems typically exhibit strong luminescence in dilute solution; their fluorescence emissions are typical guenched in solutions of high concentrations or in the solid state, a phenomenon known as "aggregation-caused quenching" (ACQ), a result of strong face-to-face π -stacking [57][58][59][60][61]. Therefore, the reseachers investigated the effect of concentration on the fluorescence emissions of TAPP and Por-BZ in DMF upon excitation at a wavelength of 360 nm. Furthermore, the reseachers investigated the PL behavior of TAPP, Por-BZ, and the Por-BZ/Ni and Por-BZ/Zn complexes by recording their fluorescence emissions when dispersed in various solvents. In general, the reseachers prepared solutions of the reearchers powder products dissolved in the various solvents at a concentration of 10^{-4} mol L⁻¹. It was relatively difficult to dissolve Por-BZ and the Por-BZ/Zn complex in MeOH; Porphyrin-BZ-Ni formed suspensions in these organic solvents. The emission spectra are presented in Figure 7, after excitation at a wavelength of 360 nm. According to previous reports [55][62], the typical emission spectrum for a porphyrin shows two peaks centered at approximately 650 and 720 nm, due to the Q (0-0) and the Q (0-1) transitions, respectively. Excitation of the reearchers porphyrin derivatives to the S2 (B band) and S1 (Q band) levels resulted in fluorescence, with the fluorescence of the S2 (B band)—representing the transition from the second excited singlet state S2 to the ground state S0 (S2→S0)—corresponding to the Soret band in the UV-Vis absorption spectra. The fluorescence of the Q band is corresponding to the transition from the lowest

excited singlet state S1 to the ground state S0. The fluorescence of S2→S0 was too weak to be observed in this study, owing to the light scattering and resorption of the strong Soret absorption bands. Interestingly, compared with the fluorescent bands of TAPP and Por-BZ, the emission peaks of the Por-BZ/Zn complex were much stronger and had been blue-shifted significantly, from 665 nm to 630 nm. Nevertheless, the PL intensity of the Por-BZ/Ni complex was lower than that of Por-BZ, with no shifts of the peaks. Thus, the addition of different kinds of metal ions had dramatically different impacts on the fluorescence properties of Por-BZ.

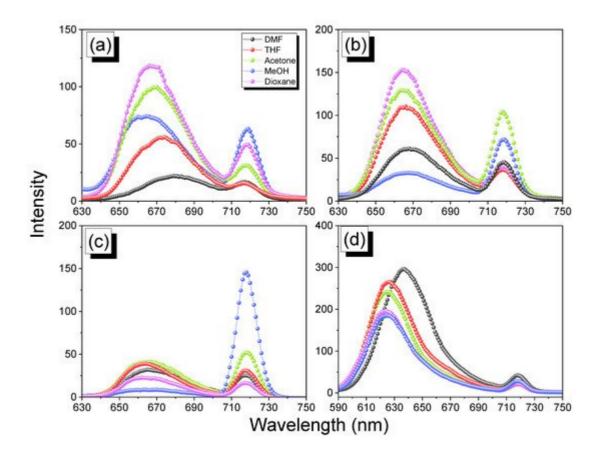


Figure 9. PL spectra of (a) TAPP, (b) Por-BZ, (c) the Por-BZ/Ni complex, and (d) the Por-BZ/Zn complex.

2.5. Thermal ROP of Por-BZ/Metal Complex

The reseachers used DSC analyses to monitor the thermal ROP behavior of Por-BZ/Ni and Por-BZ/Zn complexes after their thermal curing for 2 h at temperatures of 150, 180, and 210 °C, respectively. **Figure 10**a,c reveal that the thermal curing peak temperatures of uncured Por-BZ/Ni and Por-BZ/Zn complexes were centered at 241 and 231 °C, respectively, as mentioned in the reearchers discussion of **Figure 5**A. Similar to the behavior of pure Por-BZ, the exothermic enthalpies of both the Por-BZ/Ni and Por-BZ/Zn complexes decreased with the increase in temperature, and disappeared completely after thermal treatment at 210 °C. Although the thermal curing behavior was consistent with that of the pure Por-BZ under the same thermal curing conditions, which was much lower than that of pure Por-BZ monomer, suggesting that the presence of the Ni and Zn ions assisted the ring-opening procedure. the reseachers used FTIR to study the thermal curing polymerization behavior of Por-BZ/Ni and Por-BZ/Zn complexes after thermal polymerization at different temperatures (**Figure 10**b,d). Similar to **Figure 3**B, when the thermal polymerization temperature was increased, the characteristic absorption bands of the oxazine structure

at 1222 and 948 cm⁻¹ gradually decreased, and disappeared completely as the thermal curing temperature was only 210 °C, compared with 240 °C for the pure Por-BZ monomer, again suggesting that the Ni (**Figure 10**b) and Zn (**Figure 10**d) ions assisted the ROP, and implying the formation of highly cross-linked poly(Por-BZ/metal) complexes. **Figure 11**a displays the results of TGA analyses of pure Por-BZ and the Por-BZ/Ni and Por-BZ/Zn complexes after thermal ROP at 210 °C. The values of Td10 and the char yields increased to 458 °C and 64.3 wt%, respectively, for the poly(Por-BZ/Ni) complex and to 465 °C and 71.1 wt%, respectively, for the poly(Por-BZ/Zn) complex, when compared with those of the pure poly(Por-BZ) (453 °C and 61.5 wt%, respectively). **Figure 9**B displays these three corresponding exothermic peaks after thermal ROP at 210 °C; the first exothermic peaks disappeared for both the Por-BZ/Ni and Por-BZ/Zn complexes, indicating that the Ni and Zn ions not only facilitated the ROP of Por-BZ, but also enhanced the thermal stability and char yield significantly based on TGA analyses. According to the DSC, FTIR spectral, and TGA analyses, the coordination ability to the porphyrin structure of the Zn ion appeared to be stronger than that of the Ni ion, as has been discussed widely in previous reports ^[49], resulting in a lower ROP temperature and a higher thermal stability.

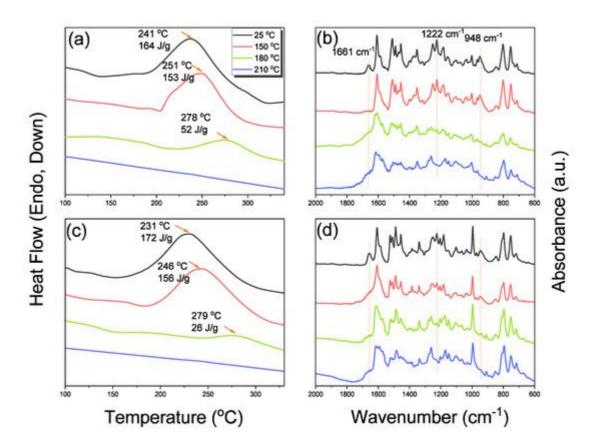


Figure 10. DSC and FTIR spectral analyses of (a,b) Por-BZ/Ni and (c,d) Por-BZ/Zn complexes after thermal ROP at various temperatures.

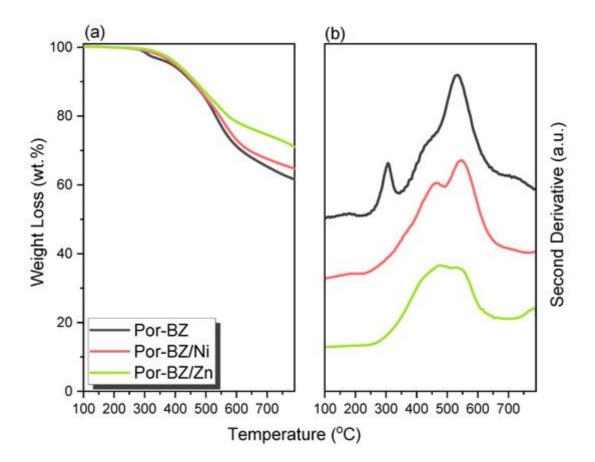


Figure 11. (a) TGA and (b) corresponding second-derivative curves based on TGA analyses of the Por-BZ monomer and the Por-BZ/Ni and Por-BZ/Zn complexes after thermal ROP at 210 °C.

3. Conclusions

The reseachers synthesized the new porphyrin-functionalized BZ monomer from the reaction of TAPP with salicylaldehyde, and the subsequent reduction of the Schiff base of Por-Sa with CH2O, with characterization based on NMR and FTIR spectroscopy. Because of the rigid porphyrin structure, the resulting poly(Por-BZ) displayed excellent thermal stability, with the thermal exothermic curing peak of Por-BZ shifted to 314 °C. After the addition of Ni and Zn ions, however, this thermal exothermic curing peak shifted significantly to 241 and 231 °C, respectively, suggesting that these metal ions accelerated the ROP of the Por-BZ unit. Furthermore, the thermal stability of these Por-BZ/metal complexes improved, compared with that of the pure Por-BZ, after thermal polymerization.

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