

Optical Phase Shifters

Subjects: Optics | Engineering, Electrical & Electronic | Telecommunications

Contributor: Younghyun Kim

Optical phase shifters have the functionality to control the phase of light by a change in the effective refractive index. In a Si photonics platform, it is an essential part composing optical modulators as well as switches in Si photonics. The realization of a silicon optical phase shifter marked a cornerstone for the development of silicon photonics, and it is expected that optical interconnects based on the technology relax the explosive datacom growth in data centers. High-performance silicon optical modulators and switches, integrated into a chip, play a very important role in optical transceivers, encoding electrical signals onto the light at high speed and routing the optical signals, respectively. The development of the devices is continuously required to meet the ever-increasing data traffic at higher performance and lower cost.

Keywords: Si optical phase shifter ; optical modulator ; optical switch

1. Background

Silicon (Si) photonics is a mainstream technology of optical interconnection, mainly for an optical transceiver, to meet the ever-increasing data traffic, which has greatly increased due to the coronavirus ^[1]. This technology has been dramatically researched and developed in the past several years. It enables the large-scale integration of variable optical functionalities on a chip with the advantage of cost-effectiveness, thanks to the use of existing Si CMOS process facilities and its technology ^{[2][3][4][5][6]}. As mentioned above, demand for optical transceivers in data centers has been driving the development of Si photonics to mature. On the other hand, other applications for optical sensing and computing have emerged which take advantage of this technology, e.g., phased array for Lidar system ^{[7][8][9][10]} and matrix multiplication unit for artificial intelligence ^{[11][12][13][14][15]}.

One of the key components in the applications is an optical phase shifter, which controls optical signals. It is highly important because it is a fundamental function on large-scale Si photonic integrated circuits (PICs). Optical phase shifters have been developed for more than a decade with the development of Si optical modulators because they are essential cells of the modulators. For a conventional Si optical modulator, the free-carrier effect is commonly used to modulate the refractive index of Si because Si has no significant electro-optic effect ^{[16][17]}. In the early stage, carrier-injection type modulators have been largely developed thanks to the large free-carrier effect and relatively easy fabrication process, but it suffers from limited device speed due to minority carrier lifetime. Although there have been reports on carrier-injection type high-speed modulators based on a pin junction, an additional function, e.g., pre-emphasis signals, for driver circuits, is required to supplement its limited electro-optical response ^[18]. The most common operation mechanisms for high-speed modulation are carrier depletion using a p-n junction ^{[19][20][21][22][23][24]} and carrier accumulation using a metal-oxide-semiconductor (MOS) capacitor ^{[25][26][27]}, which are embedded in a Si waveguide, composing an interferometer or a resonator. In particular, the free-carrier effect-based Si Mach-Zehnder modulators (MZMs) at a data rate of 200 Gb/s and 400 Gb/s IEEE Ethernet standard, taking advantage of 4-level pulse amplitude modulation (PAM-4) ^[28] and quadrature phase-shift keying (QPSK) ^[29] have been demonstrated.

However, the weak plasma dispersion effect in Si causes low modulation efficiency. $V_{\pi}L$, the product of the voltage and the phase-shifter length for a π -phase shift, is the important parameter for phase shifters, indicating the modulation efficiency (therefore, small $V_{\pi}L$ implies high modulation efficiency). The typical $V_{\pi}L$ for a carrier-depletion Si MZ modulator is 1.5–2.5 Vcm, making the phase shifter length greater than 1 mm. Therefore, the low modulation efficiency results in a device length of around several millimeters for MZ modulators ^{[3][29][30][31][32][33]}. Although the modulation efficiency can be reduced by increasing free-carrier densities of the p-n junction, it results in high optical loss due to free carrier absorption. Hence, it is important to improve the modulation efficiency taking into account the tradeoff relationship between the modulation efficiency and optical phase-shifter loss ^[34]. On top of that, there have been many efforts to improve modulation efficiency. Compared to conventional Si MZ modulators, Si micro-ring modulators using a high-cavity resonator have been proposed which greatly reduce the footprint to <10 μm diameter ^{[35][36][37][38]}. Slow light-assisted Si modulators using a photonic crystal with more than 10 times smaller size have been demonstrated ^{[39][40]}. Surface

plasmon-polariton-based modulators have been attracted taking advantage of the strong optical confinement [41]. However, they usually suffer from high insertion loss. To mitigate these limitations, many researchers have devoted lots of efforts in very recent years to material engineering. Among them, heterogeneous integration on Si is one of the most promising solutions. Hybrid Si optical phase shifters, SiGe, III-V, LiNbO₃, and BaTiO₃ on Si, have been investigated to enhance the modulation efficiency.

Optical switches are also one of the important active components on a Si photonics platform. To achieve switching operation on large-scale Si PICs, an electro-optic plasma dispersion effect [42], a thermo-optic effect [43], or an actuated micro-electro-mechanical systems (MEMS) [44] are commonly used. Although a plasma dispersion effect using an optical phase shifter is also commonly used for high-speed optical switching, it has relatively high crosstalk compared to other switches [42][43][44][45][46][47][48]. A thermo-optic effect using a metal heater and an actuated mechanical structure using MEMS can achieve relatively low crosstalk; however, they suffer from low speed, relatively high-power consumption, or high driving voltage [42][43][44][45][46][47][48]. In the case of an optical switch using an electro-optic optical phase shifter, its characteristics and trade-off relationship are mostly the same with the optical modulator. Additionally, other structures have their trade-off relationship; thus, we will also discuss the main trade-off relationships of these structures.

2. Optical Phase Shifters

2.1. Optical Modulators

Datacenter connections are the main driver for the R&D of Si photonics technology due to the ever-increasing data rate. They are moving from 25/100G to 100G/400G and optical transceiver modules have been developing toward 400G and beyond. In terms of that, Si optical modulators play an important role to satisfy the data rate. The development of modulators has been making it possible to take advantage of advanced modulation formats [28][29]. However, it is necessary to leverage heterogeneous integration for further improvement due to the limitation of Si's poor electro-optic effect.

The properties of the light in Si waveguides are changed through a change of the optical constants of the waveguides, refractive index, and absorption coefficient. There are mainly two methods to change the effective refractive index, which are the thermo-optic effect and the plasma dispersion effect. The former is usually used in optical switches which don't require the GHz regime high-speed operation and the latter is mostly used for high-speed Si modulators.

The plasma dispersion effect and free-carrier absorption are expressed by the Drude model, describing that changes in refractive index and absorption coefficient arise from a change in the plasma frequency of free carriers which is dependent on the number of free carriers and their conductivity effective masses. Thus, the changes in refractive index (Δn) and absorption coefficient ($\Delta \alpha$) are expressed by

$$\Delta n = -(e^2 \lambda^2 / 8 \pi^2 c^2 \epsilon_0 n) [\Delta N_e / m_{ce}^* + \Delta N_h / m_{ch}^*] \quad (1)$$

$$\Delta \alpha = (e^3 \lambda^2 / 4 \pi^2 c^3 \epsilon_0 n) [\Delta N_e / m_{ce}^* \mu_e + \Delta N_h / m_{ch}^* \mu_h] \quad (2)$$

where e is the electronic charge, ϵ_0 is the permittivity in a vacuum, c is the speed of light in vacuum, λ is the wavelength, n is the unperturbed refractive index, m_{ce}^* and m_{ch}^* are the conductivity effective masses for electron and hole, and μ_e and μ_h is the mobilities for electron and hole, respectively [16].

As shown in Equations (1) and (2), the parameters are physical constants except for the change in free-carrier densities. For Si, Soref and Bennett evaluated the changes in optical constants based on experimentally investigated results [16] as shown in Equations (3) and (4) for 1.55- μ m wavelength.

$$\Delta n = -[8.8 \times 10^{-22} \times \Delta N_e + 8.5 \times 10^{-18} \times (\Delta N_h)^{0.8}] \quad (3)$$

$$\Delta \alpha = 8.5 \times 10^{-18} \times \Delta N_e + 6.0 \times 10^{-18} \times \Delta N_h \quad (4)$$

There are three different types of Si optical modulators as shown in Figure 1. Electrical manipulation of free carriers interacting with the propagating light in the Si waveguide is achievable based on the types such as carrier accumulation, carrier injection, and carrier depletion. Carrier-accumulation and carrier-depletion types consist of semiconductor-insulator-semiconductor (SIS) and pn junction, respectively. They are more suitable for the high-speed modulation due to majority-carrier-based operation, compared to carrier-injection type comprised of pin junction. While the carrier

accumulation type modulator requires an oxide barrier, the carrier-depletion type only requires a highly CMOS-compatible pn junction. Therefore, the latter is the most common approach due to relatively easy fabrication and simple design.

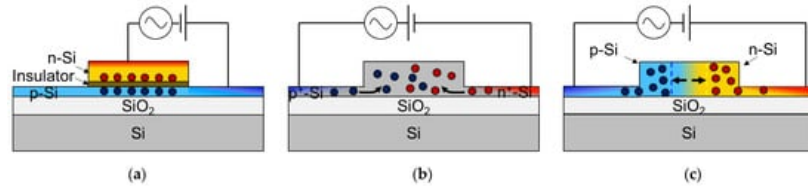


Figure 1. Cross-sections of typical device structures implementing the three different mechanisms (a) Carrier accumulation, (b) Carrier injection, and (c) Carrier depletion.

The $V_{\pi}L$ of carrier-depletion type modulators with a horizontal pn junction is as high as 1.5 to 2.5 Vcm [3][29][30][31][32][33][34]. Although the modulation efficiency can be reduced further by increasing free-carrier densities of the pn junction, it results in high optical loss due to free-carrier absorption [34]. In terms of that, the different shapes of vertical, L-shape, and U-shape pn junctions can provide the larger modulation efficiency maintaining optical loss due to the larger mode overlap between the optical mode and larger junction area of the pn junctions [49][50], but the larger junction area increases the junction capacitance, limiting modulation speed. The comparative analysis on optical modulators of both Si lateral and L-shape junctions has been reported. The tradeoff between static performance, $V_{\pi}L$, and phase-shifter loss, and dynamic performance, f_{mod} , is comparatively and quantitatively well investigated. In addition, such L-shape pn junction-based modulators should be carefully designed considering f_{mod} , sacrificing $V_{\pi}L$ to achieve target dynamic optical modulation amplitude (OMA) [34].

As can be seen in Si modulators above, it is important to introduce heterogeneous integration, taking advantage of materials with superior electro-optic effects in conjunction with an Si photonics platform. One of the materials is silicon germanium (SiGe). As shown in the plasma dispersion effect, Equation (1), the change in refractive index is inversely proportional to the effective masses of electrons and holes. Therefore, the lighter the conductivity masses become, the greater the plasma dispersion is. In CMOS technology, the application of strain to Si has been widely employed to achieve lighter conductivity masses and higher mobilities in the channels of transistors, which can improve MOS transistor's performance. Tensile strain and compressive strain are introduced to Si for n-channel and p-channel MOS transistors, respectively. It was also experimentally reported that the plasma dispersion effect and free-carrier absorption in Si in the far-infrared wavelength range from 5 to 20 μm were modified by uniaxial strain mechanically applied to Si through strain-induced mass modulation [51][52]. On the other hand, strained SiGe is well-known as a p-channel material in CMOS technology due to its high hole mobility originated from the low effective mass of holes [53][54][55][56]. Therefore, it is expected to enhance the plasma dispersion effect. Y. Kim et al. experimentally showed strain-induced enhancement of plasma dispersion effect in silicon-germanium (SiGe) optical modulators. Figure 2 presents that the plasma dispersion effect and free-carrier absorption are enhanced by strain-induced mass modulation in strained SiGe.

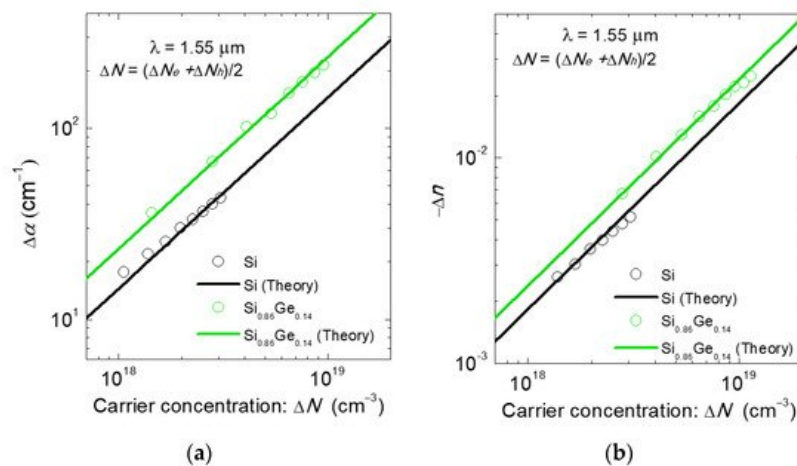


Figure 2. Changes in optical constants of Si_{0.86}Ge_{0.14} and Si as functions of carrier concentration. (a) Change in refractive index and (b) Change in absorption coefficient [53].

In 2018, Fujikata et al. demonstrated high-speed and highly efficient Si carrier-depletion type MZ modulators with a thin and strained SiGe layer [57]. The device cross-sections are shown in Figure 3a. The change in carrier profiles for carrier depletion in p-SiGe and n-Si regions is induced by applying reverse bias voltages e.g., under bias conditions of 0 and -2

V. p-SiGe is selectively grown on a Si waveguide and the crystal defects are barely shown in the Transmission Electron Micrograph (TEM) image in the reference. Based on the device performances of $V_{\pi}L$ (0.67 Vcm, -0.5 V), 3-dB bandwidth (12 GHz at -1 V), and insertion loss (1.5 dB to 2.0 dB), the high-speed operation of 25 Gbps was achieved at near $1.3\text{-}\mu\text{m}$ wavelength. The $V_{\pi}L$ is lower than typical lateral pn junction Si modulators. Since the optical mode is near the center of the waveguide, it would be better to redesign the SiGe position so that mode overlap in SiGe can increase.

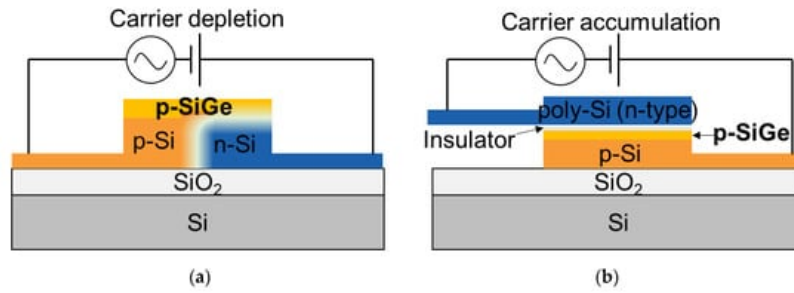


Figure 3. (a) Schematic cross-sections of (a) carrier depletion type [57] and (b) accumulation type [58] modulators using a strained p-SiGe layer to enhance plasma dispersion effect.

Another method of heterogeneous integration is to apply the SIS structure for accumulation-based capacitive modulators. Additionally, it is more suitable for low driving voltage operation and power consumption thanks to the lower $V_{\pi}L$, compared to typical Si pn junction-based modulators, which require traveling wave or multi-stage electrodes, and represent an extra-energy cost. M. Takenaka et al. proposed SiGe capacitive optical modulators as well as the theoretical background strain engineering of the enhanced plasma dispersion effect [54]. In addition, it was demonstrated by M. Douix et al. in 2019, shown in Figure 3b [58]. Since strained SiGe technology is already used in CMOS technology, it was fabricated on a 300-mm Si photonics platform. As shown in Figure 3b, SiGe is selectively grown on top of the bottom patterned Si-on-insulator (SOI) waveguide, followed by insulator deposition. Then, the top side waveguide is made up of poly-Si deposition. The position of the insulator was designed to be the center of the waveguide where the optical intensity is maximum, indicating optical mode overlap in SiGe is nearly maximized. The Si capacitive modulator without an SiGe layer was also prepared to compare with the device with SiGe. The phase shift against waveguide width and applied DC bias, with and without the strained SiGe layer was used for the comparison. SiGe device presents a 20% enhancement in efficiency due to higher hole efficiency in strained SiGe, resulting in $V_{\pi}L$ as low as 0.27 Vcm with 4-nm oxide thickness. However, they showed dynamic characteristics of the SiGe device which $V_{\pi}L$ is 1.08 Vcm with 13-nm taking into account an optimal tradeoff between device length, optical modulation amplitude, and electrical RC constant. The modulator response is limited to ~ 4 GHz, mainly limited by an access resistance. If optimized, device response is expected to be 10 times faster than the demonstrated device. In 2021, I. Charlet et al. have recently reported the optimized SiGe device can achieve 0.59 Vcm for $V_{\pi}L$ and 37 GHz for 3-dB bandwidth, resulting in the dynamic OMA of -3 dBm at scattering propagation loss, 8 dB/cm [59].

One main drawback of SiGe is that free-carrier absorption is also increased by strain-induced effective mass modulation with an increase in the plasma dispersion effect, which was also experimentally reported and shown in Figure 2b. In terms of that, III-V materials have the advantageous inherent property in which free-carrier absorption is reduced while the plasma dispersion effect is enhanced for electrons [60][61][62][63][64]. In 1990, B. R. Bennett et al. investigated the carrier-induced change in the refractive index of III-V compound semiconductors, InP, GaAs, and InGaAsP [60]. Since the plasma dispersion effect is inversely proportional to the effective mass as shown in Equation (1), the light electron effective mass in III-V materials results in a greater change in the refractive index than that in Si. In addition, the bandfilling electro-optic effect and bandgap shrinkage contribute to the changes in the refractive index and absorption of n-type III-V materials. When the free carriers increase, the plasma dispersion effect and the bandfilling effect contribute to a negative refractive index change, while the bandgap shrinkage contributes to a positive change. Therefore, the plasma dispersion effect and the bandfilling effect are dominant for phase modulation. Importantly, they predicted the low-loss optical phase modulators and switches based on carrier modulation. In 2017, J. Han et al. demonstrated a highly efficient and low-loss InGaAsP/Si hybrid SIS-based capacitive modulator [61]. They also reported the theoretical model, in which the change in refractive index is larger for InGaAsP and InP than Si, while the change in absorption coefficient is smaller than Si, as shown in Figure 4a,b, respectively.

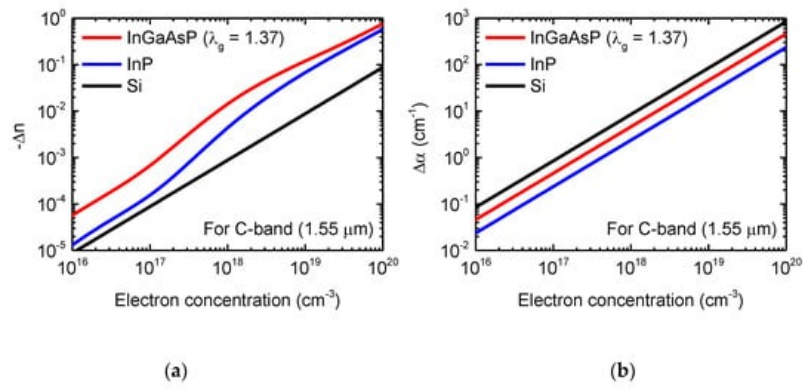


Figure 4. Numerical analysis of an InGaAsP/Si hybrid MOS optical modulator (a) Electron-induced refractive index changes (Δn) of InGaAsP, InP and Si, (b) Electron-induced absorption changes ($\Delta \alpha$) of InGaAsP, InP and Si [61].

To heterogeneously integrate III-V on the Si rib waveguide, they used the wafer bonding technique. An InP substrate containing InGaAsP/InP layers was bonded on the Si waveguide using an Al_2O_3 bonding interface. Figure 5a shows the device cross-section of the modulator, indicating optical mode is positioned near the SIS interfaces. They also investigated and optimized the interface quality to achieve a steep capacitance-voltage curve, which highly affects optical modulation. With 5-nm equivalent oxide thickness (EOT), they achieved a very low $V_{\pi}L$ of 0.047 Vcm due to InGaAsP and thin EOT. The phase shifter loss is around 20 dB/cm. Thanks to the low $V_{\pi}L$, the device exhibited an extremely small attenuation of 0.23 dB for the 500-μm-long phase shifter. It is noticeable that the $V_{\pi}L$ and attenuation levels are one-order magnitude better than the conventional Si modulators. The experimental dynamic characteristics were not presented due to their high resistance and capacitance because the device was not optimized for high-speed operation. However, based on simulations, they mentioned that a high-speed modulation is also possible for the optimized III-V MOS modulator by showing eye diagrams of a 53-Gbaud 4-level pulse-amplitude modulation (PAM-4).

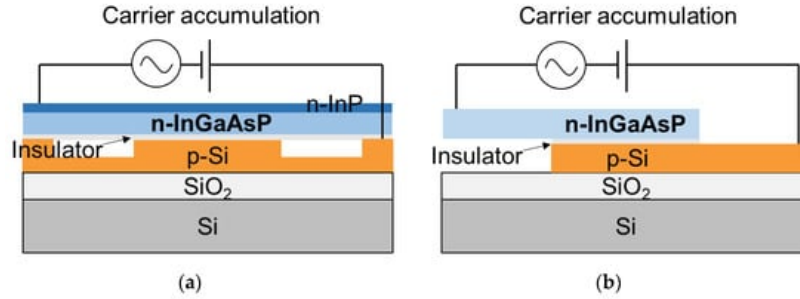


Figure 5. (a) Cross-section of an InGaAsP/Si hybrid MOS optical phase shifter demonstrated by J. Han et al. [61], and (b) of InGaAsP/Si MOS capacitor phase-shifter demonstrated by T. Hiraki et al. [62].

In the same year of 2017, T. Hiraki et al. also demonstrated heterogeneously integrated InGaAsP MOS capacitor MZ modulators [62]. Figure 5b shows the device cross-section the device was fabricated by the wafer bonding technique as well. Compared to J. Han et al.'s demonstration, it is more practically designed, taking into account the tradeoff between SiO_2 thickness and RC delay so that it can operate GHz-regime modulation. Therefore, the $V_{\pi}L$ of 0.09 Vcm, is higher, but the cutoff frequency of ~2.2 GHz is faster than that in J. Han's work. This dynamic performance enables a 32 Gbps modulation with signal pre-emphasis. They recently reported a high-efficiency MZ modulator integrated with a DFB laser using membrane InP-based devices on an Si photonics platform. The latest work [63] shows a higher $V_{\pi}L$ of 0.4 Vcm compared to their previous work, but the measured 3-dB bandwidth is around 31 GHz which is much more practical for high-speed modulators. Finally, they demonstrated eye diagrams with a 50-Gbps NRZ signal using the integrated DFB laser diode and high-efficiency InGaAsP MZM. From this work, it is important to design SIS-type modulator parameters, e.g., capacitance of an insulator, considering target data rate and bandwidth rather than demonstrating just extremely low $V_{\pi}L$. It is feasible for switch applications but not high-speed modulators.

The introduced heterogeneous III-V SIS modulators above are fabricated through wafer bonding with thin bonding layers and require metal contacts to the III-V material to realize the desired III-V-insulator-Si capacitive phase-shifter structures. Such process steps are quite challenging and less CMOS compatible, which may result in lower manufacturability and scalability. Integration of III-V on the Si platform through epitaxy has been investigated for the next-generation electronic and photonic devices in a CMOS pilot line [65][66]. Y. Kim et al. proposed the carrier-depletion monolithic III-V/Si optical phase modulator, leveraging the direct growth of III-V on Si V-groove [67], and S. Kim reported its performance as predicted by TCAD simulations [68]. The simulation study suggests the feasibility of a very low $V_{\pi}L$ of 0.07 Vcm, a low

phase-shifter loss of 16 dB/cm, and a very low $\alpha V_{\pi}L$ product close to 1VdB at 1.31 μm , which is 10 times lower than for typical Si *pn* optical phase shifters. One of key issues is a defect-induced optical loss for a low loss phase shifter because it is difficult to achieve low enough defect density at the III-V/Si interface, where an optical mode exists.

Unlike the free-carrier effect, an applied electric field can change a material's refractive index and so modulate the light using a linear electro-optic phenomenon known as the Pockels effect. The Pockels effect has none of the constraints of the free-carrier effect, which are unavoidable carrier induced loss due to free-carrier absorption and limited operating speed due to carrier lifetime for carrier injection type or RC delay for carrier depletion type. However, Si has almost no Pockels effect since it does not exist in a centrosymmetric crystal, indicating that it is difficult for Si to take advantage of the Pockels effect. Therefore, the leveraging of such materials with a non-centrosymmetric crystal structure and strong Pockels effect on a Si photonics platform for high-performance optical phase shifters has been investigated. Lithium niobate, LiNbO_3 (LN), with a Pockels coefficient around ~ 30 pm/V, is one of the most popular materials for electro-optical modulators with the role of external modulation in fiber-optic transmission systems. The LN modulators are typically fabricated using LN substrates and titanium diffusion and proton exchange are used for LN waveguide formation with a refractive index contrast of ~ 0.04 , which is much smaller than that in Si photonics. Therefore, the off-the-shelf LN modulators are bulky and power-consuming with a large $V_{\pi}L$ of more than 10 Vcm. There have been many efforts to make bulky LN modulators integrated so that they can support capacity-hungry short reach links such as data-center interconnects. For high refractive index contrast and flexibility in fabricating nanostructures, a thin-film lithium niobate platform was proposed [69], and high-performance coherent optical modulators were demonstrated on the LN-on-insulator platform [70][71][72]. Furthermore, the hybrid approach of Si and LN MZ modulators was demonstrated by M. He et al. in 2019 [73]. Figure 6a shows the schematic of the hybrid Si/LN modulator, which was fabricated by the die-to-wafer using benzocyclobuten (BCB) adhesive and LN dry etching technique. The modulator is composed of passive components of Si grating couplers, Si MMI couplers, and Si waveguides, and active components of LN-based phase-shifters. One of the important parts, which enable it to be hybrid, are the vertical adiabatic couplers (VACs), which transfer the optical power between Si and LN membrane waveguides ($>97\%$, loss of ~ 0.19 dB per VAC). The hybrid Si/LN modulator with the LN phase shifter length of 5 mm exhibits an insertion loss of 2.5 dB, $V_{\pi}L$ of 2.2 Vcm, electro-optic bandwidth of at least 70 GHz, and modulation rates up to 112 Gbps.

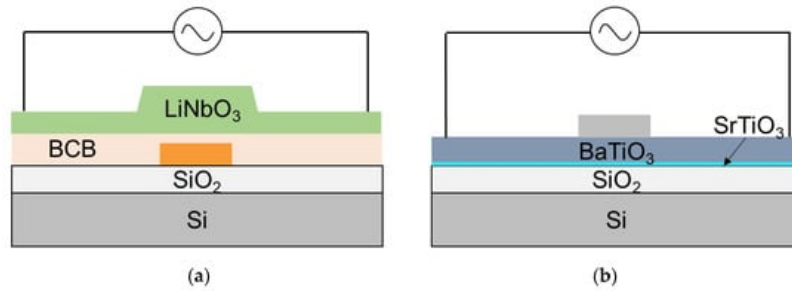


Figure 6. (a) Schematic cross-sections of (a) LN/Si optical phase shifter [73] and (b) BTO/Si optical phase shifter using Pockels effect [74].

Simply, if the stronger Pockels effect can be used, a smaller device footprint is available. Regarding the strong Pockels' material, barium titanate, BaTiO_3 (BTO) crystals have a Pockels coefficient of 1600 pm/V, more than 50 times higher than LN. In addition, they can also be epitaxially grown as thin films on an Si substrate. Therefore, BTO emerges as a highly promising material to achieve Pockels electro-optic modulators integrated on a Si photonics platform [75][74][76][77]. First, S. Abel et al. demonstrated a large Pockels effect in micro- and nanostructured BTO integrated on Si [75], as shown in Figure 5b. They fabricated photonic and plasmonic devices employing BTO growth on SOI wafers by molecular beam epitaxy and wafer bonding and verified the Pockels effect to be the physical origin of the response, with the Pockels coefficient tensor element, $r_{42} = 923$ pm/V. F. Eltes et al. reported a monolithically integrated BTO-based optical modulator on a Si photonics platform targeting a next-generation platform [74]. The same method reported in [75] was used to integrate BTO into EPIC. The only difference is the host wafer which is an electronic and photonic integrated circuits (EPIC) processed substrate, instead of a bare SiO_2/Si wafer. The integrated BTO/Si MZ modulator shows excellent $V_{\pi}L$ of 0.2 Vcm and $\alpha V_{\pi}L$ of 1.3 VdB (~ 0.7 VdB when optimized), indicating ~ 5.7 dB/cm (~ 3.0 dB/cm when optimized) and works at high speed of 25 Gbps, which is expected to reach data rates >50 Gbps by an adapted electrode design. Here, one feature of the optical modulators based on the Pockels effect are that they can be operated at cryogenic temperatures, whereas free-carrier effects-based optical modulators are restricted at low temperatures [76]. This is expected to encourage the use of Si photonics for quantum computing in the future.

2.2. Optical Switches

Optical switches are also important components for large-scale data center interconnections [45]. Although free-space optical switches realized by micro-electromechanical systems (MEMS) [44][46] and liquid crystal on silicon (LCOS) [47] have been already commercialized for large-scale data center application, these approaches have disadvantages, such as high cost owing to its high process complexity and the difficulty of high-volume manufacturing [45][48][78][79][80]. To overcome these problems, lithography-based fabrication, especially CMOS-compatible integrated photonics, has been widely investigated [45][48][78][79][80].

To achieve integrated optical switches, several approaches have been suggested. Although electro-optic effects are the main modulation principles for the optical modulators [42], other principles, such as a thermo-optic effect [43] or MEMS actuators [44], are also widely used for optical switches to achieve high scalability and low crosstalk. In the case of the electro-optic optical and thermo-optic switches, an optical phase shifter is implanted into the interferometer or resonator structures as shown in Figure 7; thus, efficient modulation schemes discussed in previous captures are also partially effective for high-performance optical switches. On the other hand, the MEMS actuators of MEMS optical switches made by poly-Si or silicon-on-insulator (SOI) are mechanically moved to connect each optical pass. In this section, the recent progress on the integrated optical switches is discussed.

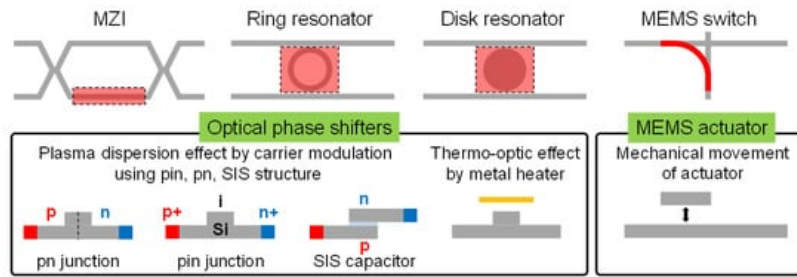


Figure 7. Schematics of various optical switches in large-scale Si PICs.

The thermo-optic switches [81][82][83][84] and MEMS optical switches [85][86][87][88] are commonly investigated to achieve large scalability and low crosstalk. These structures have relatively small losses compared to the electro-optic effect due to no carrier response; thus, they can achieve small crosstalk. Particularly in the case of MEMS optical switches, it is easier to design a large-scale switch array with small complexity and crosstalk because they need no multi-stage interferometers or resonators [89]. However, the optical loss caused by structure parameters, such as the distance between a metal heater and the waveguide [90] and the distance between a MEMS actuator and the waveguide [91][92], is the main drawback of these structures. Relatively low speed and large power consumption are also the main issues on these devices. MEMS optical switches can also achieve small power consumption; however, a large driving voltage up to 60 V is necessary to move the MEMS actuator, which makes CMOS compatible integration difficult.

Si-based carrier modulation structures such as *pin* or *p-n* junction are commonly researched thanks to their high CMOS compatibility, although their electro-optic effect is relatively small compared to other materials [42]. Although the optical switches using the carrier injection with a *pin* junction [93][94] is the main principle to achieve large phase modulation, its speed and power consumption suffer owing to the minority carrier response in Si compared to the modulators mainly using a *pn* junction [42]. The feasibility of the optical switches using a *p-n* junction is reported to achieve high-speed operation and low power consumption [95]. However, due to large carrier-induced loss for phase modulation, the crosstalk of Si *pn* and *pin* structures is worse compared to other structures [45][46][47][48].

To achieve the large phase shift using the semiconductor, III-V compound semiconductors, especially InP-based materials, have been investigated. Bulky III-V devices using a semiconductor optical amplifier (SOA) [96][97][98] or *pin* junction are demonstrated [99]. These structures can achieve relatively small crosstalk compared to Si devices thanks to the large electro-optic effect of III-V materials. However, Bulky III-V photonics has its problems, such as poor optical confinement, deep trench, and scalability [100]. To overcome these problems, a III-V on insulator structure is suggested [100]. The *pin* optical switch using this III-V on the insulator platform is reported [101]. The hybrid integration of Si and III-V is also investigated to overcome the disadvantages of III-V devices by many groups [102]. Many structures have been demonstrated such as a III-V/Si hybrid SOAs [103][104], and a III-V/Si hybrid semiconductor-insulator-semiconductor (SIS) capacitor [105]. The III-V/Si hybrid SIS structure can achieve relatively small crosstalk and small power consumption owing to its large electron phase modulation efficiency and the small leakage current of an SIS structure [105].

Recently, programmable optical switches have been actively investigated for a neuromorphic photonics application ^[106]. There are many reports on optical phase shifter arrays for this application, controlled by external signal ^[106]. For further development, to achieve efficient and multi-functional photonics switches for these applications, the non-volatile or bi-stable operation of the optical switches has been widely investigated using a phase-change material (PCM) ^[107], a ferroelectric BaTiO₃ (BTO) ^[108], or an MEMS switch ^[109]. However, the high optical loss due to the metal phase of PCM and the process complexity of non-CMOS-compatible materials are the main problems with these approaches. Recently, CMOS-compatible ferroelectric materials, such as HfZrO₂, are widely investigated for electrical devices. These CMOS compatible ferroelectric materials can also achieve efficient phase shift thanks to their large carrier accumulation enhancement using the negative capacitance effect ^[110]. The feasibilities of non-volatile operation for the optical switch application are also reported ^[111].

References

1. BEREC. Reports on the Status of Internet Capacity during Coronavirus Confinement Measures. Available online: (accessed on 27 April 2021).
2. E Hochberg, M.; Baehr-Jones, T. Towards fabless silicon photonics. *Nat. Photonics* 2010, 4, 492–494.
3. Van Campenhout, J.; Ban, Y.; De Heyn, P.; Srinivasan, A.; De Coster, J.; Lardenois, S.; Snyder, B.; Balakrishnan, S.; Le page, G.; Golshani, N.; et al. Silicon Photonics for 56G NRZ Optical Interconnects. In *Proceedings of the Optical Fiber Communication Conference Postdeadline Papers*, San Diego, CA, USA, 11–15 March 2018.
4. Wang, J.; Long, Y. On-chip silicon photonic signaling and processing: A review. *Sci. Bull.* 2018, 63, 1267–1310.
5. Boeuf, F.; Cremer, S.; Temporiti, E.; Fere, M.; Shaw, M.; Baudot, C.; Vulliet, N.; Pinguet, T.; Mekis, A.; Masini, G.; et al. Silicon Photonics R&D and Manufacturing on 300-mm Wafer Platform. *J. Light. Technol.* 2016, 34, 286–295.
6. Thomson, D.; Zilkie, A.; E Bowers, J.; Komljenovic, T.; Reed, G.T.; Vivien, L.; Marris-Morini, D.; Cassan, E.; Virost, L.; Fédéli, J.-M.; et al. Roadmap on silicon photonics. *J. Opt.* 2016, 18, 073003.
7. Sun, J.; Timurdogan, E.; Yaacobi, A.; Hosseini, E.S.; Watts, M.R. Large-scale nanophotonic phased array. *Nature* 2013, 493, 195–199.
8. Yamada, K.; Tsuchizawa, T.; Nishi, H.; Kou, R.; Hiraki, T.; Takeda, K.; Fukuda, H.; Ishikawa, Y.; Wada, K.; Yamamoto, T. High-performance silicon photonics technology for telecommunications applications. *Sci. Technol. Adv. Mater.* 2014, 15, 24603.
9. Heck, M.J.R. Highly integrated optical phased arrays: Photonic integrated circuits for optical beam shaping and beam steering. *Nanophotonics* 2017, 6, 93–107.
10. Sun, X.; Zhang, L.; Zhang, Q.; Zhang, W. Si Photonics for Practical LiDAR Solutions. *Appl. Sci.* 2019, 9, 4225.
11. Vandoorne, K.; Mechet, P.; Van Vaerenbergh, T.; Fiers, M.; Morthier, G.; Verstraeten, D.; Schrauwen, B.; Dambre, J.; Bienstman, P. Experimental demonstration of reservoir computing on a silicon photonics chip. *Nat. Commun.* 2014, 5, 3541.
12. Tait, A.N.; Nahmias, M.A.; Shastri, B.; Prucnal, P.R. Broadcast and Weight: An Integrated Network For Scalable Photonic Spike Processing. *J. Light. Technol.* 2014, 32, 4029–4041.
13. Tait, A.N.; De Lima, T.F.; Zhou, E.; Wu, A.X.; Nahmias, M.A.; Shastri, B.J.; Prucnal, P.R. Neuromorphic photonic networks using silicon photonic weight banks. *Sci. Rep.* 2017, 7, 1–10.
14. Cheng, Q.; Kwon, J.; Glick, M.; Bahadori, M.; Carloni, L.P.; Bergman, K. *Silicon Photonics Codesign for Deep Learning*; IEEE: Piscataway, NJ, USA, 2020; Volume 108, pp. 1261–1282.
15. Shen, Y.; Harris, N.C.; Skirlo, S.; Prabhu, M.; Baehr-Jones, T.; Hochberg, M.; Sun, X.; Zhao, S.; LaRochelle, H.; Englund, D.; et al. Deep learning with coherent nanophotonic circuits. *Nat. Photonics* 2017, 11, 441–446.
16. Soref, R.; Bennett, B. Electrooptical effects in silicon. *IEEE J. Quantum Electron.* 1987, 23, 123–129.
17. Nedeljkovic, M.; A Soref, R.; Mashanovich, G.Z. Free-Carrier Electrorefraction and Electroabsorption Modulation Predictions for Silicon Over the 1–14- μ m Infrared Wavelength Range. *IEEE Photonics J.* 2011, 3, 1171–1180.
18. Akiyama, S.; Tatsuya, U. High-Speed and Efficient Silicon Modulator Based on Forward-Biased Pin Diodes. *Front. Phys.* 2014, 2, 1–7.
19. Liu, A.; Liao, L.; Rubin, D.; Nguyen, H.; Ciftcioglu, B.; Chetrit, Y.; Izhaky, N.; Paniccia, M. High-speed optical modulation based on carrier depletion in a silicon waveguide. *Opt. Express* 2007, 15, 660–668.

20. Tu, X.; Liow, T.-Y.; Song, J.; Luo, X.; Fang, Q.; Yu, M.; Lo, G.-Q. 50-Gb/s silicon optical modulator with traveling-wave electrodes. *Opt. Express* 2013, 21, 12776–12782.
21. Dong, P.; Liao, S.; Feng, D.; Liang, H.; Zheng, D.; Shafiiha, R.; Kung, C.-C.; Qian, W.; Li, G.; Zheng, X.; et al. Low V_p , ultralow-energy, compact, high-speed silicon electro-optic modulator. *Opt. Express* 2009, 17, 22484–22490.
22. Thomson, D.J.; Gardes, F.Y.; Fedeli, J.-M.; Zlatanovic, S.; Hu, Y.; Kuo, B.P.P.; Myslivets, E.; Alic, N.; Radic, S.; Mashanovich, G.Z.; et al. 50-Gb/s Silicon Optical Modulator. *IEEE Photonics Technol. Lett.* 2012, 24, 234–236.
23. Dong, P.; Chen, L.; Chen, Y.-K. High-speed low-voltage single-drive push-pull silicon Mach-Zehnder modulators. *Opt. Express* 2012, 20, 6163–6169.
24. Reed, G.T.; Mashanovich, G.Z.; Gardes, F.Y.; Nedeljkovic, M.; Hu, Y.; Thomson, D.J.; Li, K.; Wilson, P.R.; Chen, S.-W.; Hsu, S.S. Recent breakthroughs in carrier depletion based silicon optical modulators. *Nanophotonics* 2014, 3, 229–245.
25. Liu, A.; Jones, R.N.; Liao, L.; Samara-Rubio, D.; Rubin, D.; Cohen, O.; Nicolaescu, R.; Paniccia, M.J. A high-speed silicon optical modulator based on a metal–oxide–semiconductor capacitor. *Nat. Cell Biol.* 2004, 427, 615–618.
26. Liao, L.; Samara-Rubio, D.; Morse, M.; Liu, A.; Hodge, D.; Rubin, D.; Keil, U.D.; Franck, T. High speed silicon Mach-Zehnder modulator. *Opt. Express* 2005, 13, 3129–3135.
27. Fujikata, J.; Takahashi, M.; Takahashi, S.; Horikawa, T.; Nakamura, T. High-speed and high-efficiency Si optical modulator with MOS junction, using solid-phase crystallization of polycrystalline silicon. *Jpn. J. Appl. Phys.* 2016, 55, 042202.
28. Xiong, C.; Gill, D.M.; Proesel, J.E.; Orcutt, J.S.; Haensch, W.; Green, W.M.J. Monolithic 56 Gb/s silicon photonic pulse-amplitude modulation transmitter. *Optica* 2016, 3, 1060–1065.
29. Dong, P.; Liu, X.; Chandrasekhar, S.; Buhl, L.L.; Aroca, R.; Chen, Y.-K. Monolithic Silicon Photonic Integrated Circuits for Compact 100 +Gb/s Coherent Optical Receivers and Transmitters. *IEEE J. Sel. Top. Quantum Electron.* 2014, 20, 150–157.
30. Ding, R.; Liu, Y.; Li, Q.; Yang, Y.; Ma, Y.; Padmaraju, K.; Lim, A.E.-J.; Lo, G.-Q.; Bergman, K.; Baehr-Jones, T.; et al. Design and characterization of a 30-GHz bandwidth low-power silicon traveling-wave modulator. *Opt. Commun.* 2014, 321, 124–133.
31. Streshinsky, M.; Ding, R.; Liu, Y.; Novack, A.; Yang, Y.; Ma, Y.; Tu, X.; Chee, E.K.S.; Lim, A.E.-J.; Lo, P.G.-Q.; et al. Low power 50 Gb/s silicon traveling wave Mach-Zehnder modulator near 1300 nm. *Opt. Express* 2013, 21, 30350–30357.
32. Ogawa, K.; Ishihara, H.; Goi, K.; Mashiko, Y.; Lim, S.T.; Sun, M.J.; Seah, S.; Png, C.E.; Liow, T.-Y.; Tu, X.; et al. Fundamental characteristics and high-speed applications of carrier-depletion silicon Mach-Zehnder modulators. *IEICE Electron. Express* 2014, 11, 20142010.
33. Ding, R.; Liu, Y.; Ma, Y.; Yang, Y.; Li, Q.; Lim, A.E.-J.; Lo, G.-Q.; Bergman, K.; Baehr-Jones, T.; Hochberg, M. High-Speed Silicon Modulator With Slow-Wave Electrodes and Fully Independent Differential Drive. *J. Light. Technol.* 2014, 32, 2240–2247.
34. Younhyun, K.; Taewon, J.; Youngjoo, B. A comparative simulation study on lateral and L shape pn-junction phase shifters for single-drive 50 Gbps lumped Mach-Zehnder modulators. *Jpn. J. Appl. Phys.* 2021, 60, 052002.
35. Manipatruni, S.; Preston, K.; Chen, L.; Lipson, M. Ultra-low voltage, ultra-small mode volume silicon microring modulator. *Opt. Express* 2010, 18, 18235–18242.
36. Zheng, X.; Chang, E.; Amberg, P.; Shubin, I.; Lexau, J.; Liu, F.; Thacker, H.; Djordjevic, S.S.; Lin, S.; Luo, Y.; et al. A high-speed, tunable silicon photonic ring modulator integrated with ultra-efficient active wavelength control. *Opt. Express* 2014, 22, 12628–12633.
37. Xiao, X.; Li, X.; Xu, H.; Hu, Y.; Xiong, K.; Li, Z.; Chu, T.; Yu, J.; Yu, Y. 44-Gb/s Silicon Microring Modulators Based on Zigzag PN Junctions. *IEEE Photonics Technol. Lett.* 2012, 24, 1712–1714.
38. Kim, Y.; Jo, Y.; Kim, M.; Yu, B.-M.; Mai, C.; Lischke, S.; Zimmermann, L.; Choi, W.-Y.; Lars, Z. Parametric optimization of depletion-type Si micro-ring modulator performances. *Jpn. J. Appl. Phys.* 2019, 58, 062006.
39. Terada, Y.; Kondo, K.; Abe, R.; Baba, T. Full C-band Si photonic crystal waveguide modulator. *Opt. Lett.* 2017, 42, 5110–5112.
40. Hinakura, Y.; Akiyama, D.; Ito, H.; Baba, T. Silicon Photonic Crystal Modulators for High-Speed Transmission and Wavelength Division Multiplexing. *IEEE J. Sel. Top. Quantum Electron.* 2020, 27, 1–8.
41. Melikyan, A.; Alloatti, L.; Muslija, A.; Hillerkuss, D.; Schindler, P.C.; Li, J.; A Palmer, R.; Korn, D.; Muehlbrandt, S.; Van Thourhout, D.; et al. High-speed plasmonic phase modulators. *Nat. Photonics* 2014, 8, 229–233.
42. Reed, G.T.; Mashanovich, G.; Gardes, F.Y.; Thomson, D.J. Silicon optical modulators. *Nat. Photonics* 2010, 4, 518–526.

43. Komma, J.; E Schwarz, C.; O Hofmann, G.; Heinert, D.; Nawrodt, R. Thermo-optic coefficient of silicon at 1550 nm and cryogenic temperatures. *Appl. Phys. Lett.* 2012, 101, 041905.
44. Errando-Herranz, C.; Takabayashi, A.Y.; Edinger, P.; Sattari, H.; Gylfason, K.B.; Quack, N. MEMS for Photonic Integrated Circuits. *IEEE J. Sel. Top. Quantum Electron.* 2019, 26, 1–16.
45. Cheng, Q.; Bahadori, M.; Glick, M.; Rumley, S.; Bergman, K. Recent advances in optical technologies for data centers: A review. *Optica* 2018, 5, 1354–1370.
46. Quack, N.; Sattari, H.; Takabayashi, A.Y.; Zhang, Y.; Verheyen, P.; Bogaerts, W.; Edinger, P.; Errando-Herranz, C.; Gylfason, K.B. MEMS-Enabled Silicon Photonic Integrated Devices and Circuits. *IEEE J. Quantum Electron.* 2019, 56, 1–10.
47. Zhang, Z.; You, Z.; Chu, D. Fundamentals of phase-only liquid crystal on silicon (LCOS) devices. *Light. Sci. Appl.* 2014, 3, e213.
48. Soref, R. Tutorial: Integrated-photonic switching structures. *APL Photonics* 2018, 3, 021101.
49. Yong, Z.; Sacher, W.D.; Huang, Y.; Mikkelsen, J.C.; Yang, Y.; Luo, X.; Dumais, P.; Goodwill, D.; Bahrami, H.; Lo, P.G.-Q.; et al. U-shaped PN junctions for efficient silicon Mach-Zehnder and microring modulators in the O-band. *Opt. Express* 2017, 25, 8425–8439.
50. Azadeh, S.S.; Merget, F.; Romero-García, S.; Moscoso-Mártir, A.; von den Driesch, N.; Müller, J.; Mantl, S.; Buca, D.; Witzens, J. Low V_{π} Silicon photonics modulators with highly linear epitaxially grown phase shifters. *Opt. Express* 2015, 23, 23526–23550.
51. Walton, A.K.; Metcalfe, S.F. Free-carrier absorption at low temperatures in uniaxially stressed n-type Ge, Si and GaAs. *J. Phys. C Solid State Phys.* 1976, 9, 3605–3625.
52. Belyaev, A.; Gorodnichii, O.; Pidlisny, E.; Demidenko, Z.; Tomchuk, P. Free carrier absorption in uniaxially stressed n-Si. *Solid State Commun.* 1982, 42, 441–445.
53. Kim, Y.; Takenaka, M.; Osada, T.; Hata, M.; Takagi, S. Strain-induced enhancement of plasma dispersion effect and free-carrier absorption in SiGe optical modulators. *Sci. Rep.* 2014, 4, 1–6.
54. Takenaka, M.; Takagi, S. Strain Engineering of Plasma Dispersion Effect for SiGe Optical Modulators. *IEEE J. Quantum Electron.* 2011, 48, 8–16.
55. Kim, Y.; Fujikata, J.; Takahashi, S.; Takenaka, M.; Takagi, S. Demonstration of record-low injection-current variable optical attenuator based on strained SiGe with optimized lateral pin junction. *Opt. Express* 2015, 23, 12354–12361.
56. Kim, Y.; Takenaka, M.; Takagi, S. Numerical Analysis of Carrier-Depletion Strained SiGe Optical Modulators with Vertical p-n Junction. *IEEE J. Quantum Electron.* 2015, 51, 1–7.
57. Fujikata, J.; Noguchi, M.; Kim, Y.; Han, J.; Takahashi, S.; Nakamura, T.; Takenaka, M. High-speed and highly efficient Si optical modulator with strained SiGe layer. *Appl. Phys. Express* 2018, 11, 32201.
58. Douix, M.; Perez-Galacho, I.D.; Charlet, C.; Baudot, P.; Acosta-Alba, S.; Kerdiles, C.; Euvrard, P.; Grosse, J.; Planchot, R.; Blanc, R.; et al. SiGe-Enhanced Si Capacitive Modulator Integration in a 300 Mm Silicon Photonics Platform for Low Power Consumption. *Opt. Express* 2019, 27, 17701–17707.
59. Charlet, I.; Desieres, Y.; Marris-Morini, D.; Boeuf, F. Capacitive Modulator Design Optimization Using Si and Strained-Si Ge for Datacom Applications. *IEEE J. Sel. Top. Quant. Electron.* 2021, 27, 3400508.
60. Bennett, B.; Soref, R.A.; Del Alamo, J.A. Carrier-induced change in refractive index of InP, GaAs and InGaAsP. *IEEE J. Quantum Electron.* 1990, 26, 113–122.
61. Han, J.-H.; Boeuf, F.; Fujikata, J.; Takahashi, S.; Takagi, S.; Takenaka, M. Efficient low-loss InGaAsP/Si hybrid MOS optical modulator. *Nat. Photonics* 2017, 11, 486–490.
62. Hiraki, T.; Aihara, T.; Hasebe, K.; Takeda, K.; Fujii, T.; Kakitsuka, T.; Tsuchizawa, T.; Fukuda, H.; Matsuo, S. Heterogeneously Integrated InP-on-Si MOS Capacitor Mach-Zehnder Modulator. *Nat. Photonics* 2017, 11, 482–486.
63. Hiraki, T.; Aihara, T.; Hasebe, K.; Takeda, K.; Fujii, T.; Kakitsuka, T.; Tsuchizawa, T.; Fukuda, H.; Matsuo, S. Integration of a High-Efficiency Mach-Zehnder Modulator with a DFB Laser Using Membrane InP-Based Devices on a Si Photonics Platform. *Opt. Express* 2021, 29, 2431–2441.
64. Thiessen, T.; Grosse, P.; Da Fonseca, J.; Billondeau, P.; Szelag, B.; Jany, C.; Poon, J.K.S.; Menezes, S. 30 GHz heterogeneously integrated capacitive InP-on-Si Mach-Zehnder modulators. *Opt. Express* 2019, 27, 102–109.
65. Wang, Z.; Tian, B.; Pantouvaki, M.; Guo, W.; Absil, P.; Van Campenhout, J.; Merckling, C.; Van Thourhout, D. Room-temperature InP distributed feedback laser array directly grown on silicon. *Nat. Photonics* 2015, 9, 837–842.
66. Waldron, N.; Merckling, C.; Teugels, L.; Ong, P.; Ibrahim, S.A.U.; Sebaai, F.; Pourghaderi, A.; Barla, K.; Collaert, N.; Thean, A.V.-Y. InGaAs Gate-All-Around Nanowire Devices on 300mm Si Substrates. *IEEE Electron Device Lett.* 2014, 35,

67. Kim, Y.; Kim, S.; Ban, Y.; Lardenois, S.; Yudistira, D.; Pantouvaki, M.; Van Campenhout, J. Proposal and Simulation of a Low Loss, Highly Efficient Monolithic III-V/Si Optical Phase Shifter. In Proceedings of the 2019 IEEE 16th International Conference on Group IV Photonics (GFP), Singapore, 28–30 August 2019; pp. 1–2.
68. Kim, S.; Kim, Y.; Ban, Y.; Pantouvaki, M.; Van Campenhout, J. Simulation Study of a Monolithic III-V/Si V-Groove Carrier Depletion Optical Phase Shifter. *IEEE J. Quantum Electron.* 2020, 56, 1–8.
69. Wooten, E.; Kissa, K.; Yi-Yan, A.; Murphy, E.; Lafaw, D.; Hallemeier, P.; Maack, D.; Attanasio, D.; Fritz, D.; McBrien, G.; et al. A review of lithium niobate modulators for fiber-optic communications systems. *IEEE J. Sel. Top. Quantum Electron.* 2000, 6, 69–82.
70. Poberaj, G.; Hu, H.; Sohler, W.; Gunter, P. Lithium niobate on insulator (LNOI) for micro-photonic devices. *Laser Photonics Rev.* 2012, 6, 488–503.
71. Krasnokutskaya, I.; Tambasco, J.-L.; Li, X.; Peruzzo, A. Ultra-low loss photonic circuits in lithium niobate on insulator. *Opt. Express* 2018, 26, 897–904.
72. Takigawa, R.; Asano, T. Thin-film lithium niobate-on-insulator waveguides fabricated on silicon wafer by room-temperature bonding method with silicon nanoadhesive layer. *Opt. Express* 2018, 26, 24413–24421.
73. He, M.; Xu, M.; Ren, Y.; Jian, J.; Ruan, Z.; Xu, Y.; Gao, S.; Sun, S.; Wen, X.; Zhou, L.; et al. High-performance hybrid silicon and lithium niobate Mach–Zehnder modulators for 100 Gbit/s and beyond. *Nat. Photonics* 2019, 13, 359–364.
74. Eltes, F.; Mai, C.; Caimi, D.; Kroh, M.; Popoff, Y.; Winzer, G.; Petousi, D.; Lischke, S.; Ortmann, J.E.; Czornomaz, L.; et al. A BaTiO₃-Based Electro-Optic Pockels Modulator Monolithically Integrated on an Advanced Silicon Photonics Platform. *J. Light. Technol.* 2019, 37, 1456–1462.
75. Abel, S.; Eltes, F.; Ortmann, J.E.; Messner, A.; Castera, P.; Wagner, T.; Urbonas, D.; Rosa, A.; Gutierrez, A.M.; Tulli, D.; et al. Large Pockels effect in micro- and nanostructured barium titanate integrated on silicon. *Nat. Mater.* 2019, 18, 42–47.
76. Eltes, F.; Villarreal-Garcia, G.E.; Caimi, D.; Siegwart, H.; Gentile, A.A.; Hart, A.; Stark, P.; Marshall, G.D.; Thompson, M.G.; Barreto, J.; et al. An integrated optical modulator operating at cryogenic temperatures. *Nat. Mater.* 2020, 19, 1164–1168.
77. Messner, A.; Eltes, F.; Ma, P.; Abel, S.; Baeuerle, B.; Josten, A.; Heni, W.; Caimi, D.; Fompeyrine, J.; Leuthold, J. Plasmonic Ferroelectric Modulators. *J. Light. Technol.* 2018, 37, 281–290.
78. Cheng, Q.; Rumley, S.; Bahadori, M.; Bergman, K. Photonic switching in high performance datacenters [Invited]. *Opt. Express* 2018, 26, 16022–16043.
79. Tu, X.; Song, C.; Huang, T.; Chen, Z.; Fu, H. State of the Art and Perspectives on Silicon Photonic Switches. *Micromachines* 2019, 10, 51.
80. Ikeda, K.; Suzuki, K.; Konoike, R.; Namiki, S.; Kawashima, H. Large-scale silicon photonics switch based on 45-nm CMOS technology. *Opt. Commun.* 2020, 466, 125677.
81. Tanizawa, K.; Suzuki, K.; Toyama, M.; Ohtsuka, M.; Yokoyama, N.; Matsumaro, K.; Seki, M.; Koshino, K.; Sugaya, T.; Suda, S.; et al. Ultra-compact 32 × 32 strictly-non-blocking Si-wire optical switch with fan-out LGA interposer. *Opt. Express* 2015, 23, 17599–17606.
82. Suzuki, K.; Konoike, R.; Hasegawa, J.; Suda, S.; Matsuura, H.; Ikeda, K.; Namiki, S.; Kawashima, H. Low-Insertion-Loss and Power-Efficient 32 × 32 Silicon Photonics Switch With Extremely High-Δ Silica PLC Connector. *J. Lightwave Technol.* 2019, 37, 116–122.
83. Dumais, P.; Goodwill, D.J.; Celo, D.; Jiang, J.; Zhang, C.; Zhao, F.; Tu, X.; Yan, S.; He, J.; Li, M.; et al. Silicon Photonic Switch Subsystem With 900 Monolithically Integrated Calibration Photodiodes and 64-Fiber Package. *J. Lightwave Technol.* 2017, 36, 233–238.
84. Nikolova, D.; Calhoun, D.M.; Liu, Y.; Rumley, S.; Novack, A.; Baehr-Jones, T.; Hochberg, M.; Bergman, K. Modular architecture for fully non-blocking silicon photonic switch fabric. *Microsys. Nanoeng.* 2017, 3, 16071.
85. Seok, T.J.; Quack, N.; Han, S.; Muller, R.S.; Wu, M.C. Large-scale broadband digital silicon photonic switches with vertical adiabatic couplers. *Optica* 2016, 3, 64–70.
86. Han, S.; Seok, T.J.; Yu, K.; Quack, N.; Muller, R.S.; Wu, M.C. Large-Scale Polarization-Insensitive Silicon Photonic MEMS Switches. *J. Light. Technol.* 2018, 36, 1824–1830.
87. Seok, T.J.; Kwon, K.; Henriksson, J.; Luo, J.; Wu, M.C. 240 × 240 wafer-scale silicon photonic switches. In Proceedings of the Optical Fiber Communication Conference, San Diego, CA, USA, 3–7 March 2019; pp. 1–5.

88. Han, S.; Beguelin, J.; Ochikubo, L.; Jacobs, J.; Seok, T.J.; Yu, K.; Quack, N.; Kim, C.-K.; Muller, R.S.; Wu, M.C. 32×32 silicon photonic MEMS switch with gap-adjustable directional couplers fabricated in commercial CMOS foundry. *J. Opt. Microsyst.* 2021, 1, 024003.
89. Wu, M.C.; Seok, T.J.; Kwon, K.; Henriksson, J.; Luo, J. Large Scale Silicon Photonics Switches Based on MEMS Technology. In *Proceedings of the 2019 Optical Fiber Communications Conference and Exhibition (OFC)*, San Diego, CA, USA, 3–7 March 2019; pp. 1–3.
90. Jacques, M.; Samani, A.; El-Fiky, E.; Patel, D.; Xing, Z.; Plant, D.V. Optimization of thermo-optic phase-shifter design and mitigation of thermal crosstalk on the SOI platform. *Opt. Express* 2019, 27, 10456–10471.
91. Kang, J.; Nishiyama, N.; Atsumi, Y.; Amemiya, T.; Arai, S. Multi-stacked silicon wire waveguides and couplers toward 3D optical interconnects. In *Proceedings of the SPIE. Photonics west: Optoelectronic Interconnects XIII*, San Francisco, CA, USA, 3–6 February 2013.
92. Han, S. Highly Scalable Silicon Photonic Switches Based on Waveguide Crossbar with Movable Waveguide Couplers. Ph.D. Thesis, UC Berkeley, Berkeley, CA, USA, 2016.
93. Lee, B.G.; Rylyakov, A.V.; Green, W.M.J.; Assefa, S.; Baks, C.W.; Rimolo-Donadio, R.; Kuchta, D.M.; Khater, M.H.; Barwicz, T.; Reinholm, C.; et al. Monolithic Silicon Integration of Scaled Photonic Switch Fabrics, CMOS Logic, and Device Driver Circuits. *J. Light. Technol.* 2014, 32, 743–751.
94. Jiang, J.; Goodwill, D.J.; Dumais, P.; Celo, D.; Zhang, C.; Mehrvar, H.; Rad, M.; Bernier, E.; Li, M.; Zhao, F.; et al. 16×16 silicon photonic switch with nanosecond switch time and low-crosstalk architecture. In *Proceedings of the European Conference on Optical Communications (ECOC 2019)*, Dublin, Ireland, 22–26 September 2019; p. M.2.A.4.
95. Zanzi, A.; Vagionas, C.; Griol, A.; Rosa, A.; Lechago, S.; Moralis-Pegios, M.; Vysokinos, K.; Pleros, N.; Kraft, J.; Sidorov, V.; et al. Alignment tolerant, low voltage, 0.23 Vcm, push-pull silicon photonic switches based on a vertical pn junction. *Opt. Express* 2019, 27, 32409–32426.
96. Cheng, Q.; Wonfor, A.; Wei, J.L.; Penty, R.V.; White, I.H. Low-Energy, High-Performance Lossless 8×8 SOA Switch. In *Proceedings of the Optical Fiber Communication Conference*, Los Angeles, CA, USA, 22–26 March 2015; pp. 4–6.
97. Wang, H.; Wonfor, A.; Williams, K.A.; Penty, R.V.; White, I.H. Demonstration of a lossless monolithic 16×16 QW SOA switch. In *Proceedings of the 2009 35th European Conference on Optical Communication*, Vienna, Austria, 20–24 September 2009; pp. 1–2.
98. Stabile, R.P.; Albores-Mejía, A.A.; Williams, K.K. Monolithic active-passive 16×16 optoelectronic switch. *Opt. Lett.* 2012, 37, 4666–4668.
99. Kwack, M.-J.; Tanemura, T.; Higo, A.; Nakano, Y. Monolithic InP strictly non-blocking 8×8 switch for high-speed WDM optical interconnection. *Opt. Express* 2012, 20, 28734–28741.
100. Takenaka, M.; Kim, Y.; Han, J.; Kang, J.; Ikku, Y.; Cheng, Y.; Park, J.; Yoshida, M.; Takashima, S.; Takagi, S. Heterogeneous CMOS Photonics based on SiGe/Ge and III-V Semiconductors Integrated on Si Platform. *IEEE J. Sel. Top. Quantum Electron.* 2017, 23, 1.
101. Ikku, Y.; Yokoyama, M.; Ichikawa, O.; Hata, M.; Takenaka, M.; Takagi, S. Low-driving-current InGaAsP Photonic-wire Optical Switches using III-V CMOS Photonics Platform. *Opt. Express* 2012, 20, B357–B364.
102. Liang, D.; Labs, H.P.E.H.P.; Bowers, J.E. Recent Progress in Heterogeneous III-V-on-Silicon Photonic Integration. *Light. Adv. Manuf.* 2021, 2, 1–25.
103. Cheung, S.; Kawakita, Y.; Shang, K.; Ben Yoo, S.J. Highly efficient chip-scale III-V/silicon hybrid optical amplifiers. *Opt. Express* 2015, 23, 22431–22443.
104. Van Gasse, K.; Wang, R.; Roelkens, G. 27 dB gain III-V-on-silicon semiconductor optical amplifier with >17 dBm output power. *Opt. Express* 2019, 27, 293–302.
105. Li, Q.; Han, J.-H.; Ho, C.P.; Takagi, S.; Takenaka, M. Ultra-power-efficient 2×2 Si Mach-Zehnder interferometer optical switch based on III-V/Si hybrid MOS phase shifter. *Opt. Express* 2018, 26, 35003–35012.
106. Bogaerts, W.; Pérez, D.; Capmany, J.; Miller, D.A.B.; Poon, J.; Englund, D.; Morichetti, F.; Melloni, A. Programmable photonic circuits. *Nat. Cell Biol.* 2020, 586, 207–216.
107. Zheng, J.; Khanolkar, A.; Xu, P.; Colburn, S.; Deshmukh, S.; Myers, J.; Frantz, J.; Pop, E.; Hendrickson, J.; Doylend, J.; et al. GST-on-silicon hybrid nanophotonic integrated circuits: A non-volatile quasi-continuously reprogrammable platform. *Opt. Mater. Express* 2018, 8, 1551–1561.
108. Stark, P.; Geler-Kremer, J.; Eltes, F.; Caimi, D.; Fompeyrine, J.; Offrein, B.J.; Abel, S. Novel Electro-optic Components for Integrated Photonic Neural Networks. In *Proceedings of the Optical Fiber Communication Conference (OFC)*, San Diego, CA, USA, 8–12 March 2020; p. M2I.4.

109. Sattari, H.; Toros, A.; Graziosi, T.; Quack, N. Bistable silicon photonic MEMS switches. In Proceedings of the MOEMS and Miniaturized Systems XVIII, San Francisco, CA, USA, 2–7 February 2019.
110. Bidenko, P.; Han, J.-H.; Song, J.; Kim, S.H. Study on Charge-Enhanced Ferroelectric SIS Optical Phase Shifters Utilizing Negative Capacitance Effect. *IEEE J. Quantum Electron.* 2020, 56, 1–10.
111. Han, S.-M.; Rho, D.-W.; Ahn, D.-H.; Song, J.-D.; Choi, W.-Y.; Han, J.-H. Non-Volatile Operation of a Si PN Ring Resonator with a Ferroelectric Capacitor. In Proceedings of the Optical Fiber Communication Conference (OFC), Washington, DC, USA, 6–11 June 2021. W6A.29.

Retrieved from <https://encyclopedia.pub/entry/history/show/25216>