

Advances of MXenes

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Contributor: Aneesh Koyappayil, Sachin Ganpat Chavan, Yun-Gil Roh, Min-Ho Lee

MXenes are synthesized from 'MAX' phases by the selective etching of 'A' layers. The MAX phases are conductive 2D layers of transition metal carbides/nitrides interconnected by the 'A' element with strong ionic, metallic, and covalent bonds.

Keywords: MXene ; 2D materials ; biomedical applications

1. Introduction

Research on 2D materials can be traced back to the pioneering work of Langmuir on elemental monolayers in the 1930s [1]. The long-forgotten research area underwent a reawakening with the discovery of graphene, the first two-dimensional atomic crystal, in 2004 [2][3], and its profound success thereafter. Since then, 2D materials such as hexagonal boron nitride, transition metal dichalcogenides, phosphorenes, etc. have been discovered and explored for promising applications [4]. MXenes (pronounced 'maxenes') emerged as an elegant member of the above category and soon proved to be versatile enough to revolutionize many aspects of human life by replacing some of the commonly used 2D materials to become the next disruptive technology. MXenes are synthesized from 'MAX' phases by the selective etching of 'A' layers. The MAX phases are conductive 2D layers of transition metal carbides/nitrides interconnected by the 'A' element with strong ionic, metallic, and covalent bonds [5]. As shown in **Figure 1**, a typical MXene 2D flake is formed by transition elements such as Sc, Ti, V, Cr, Mn, Fe, Y, Zr, Nb, Mo, Hf, Ta, and W interleaved by carbon or nitrogen with the general formula $M_{n+1}X_nT_x$, where T_x represents surface functionalities such as F, Cl, O, and OH [6][7][8]. The history of MXenes begins in the year 2011 with the synthesis of 2D-layered $Ti_3C_2T_x$ from the exfoliation of Ti_3AlC_2 MAX phase by Gogotsi's group [9]. The initial synthesis approach was conceptualized based on the weak Ti-Al metallic bond. This enabled the easy removal of Al atoms from the Ti_3AlC_2 MAX phase, such as AlF_3 , which was later removed by simple washing and resulted in a multilayered, accordion-like structure. This etching process was widely explored for the synthesis of different MXenes, and parameters such as etching time and HF concentration were optimized [10][11]. Owing to the high risk in handling and the corrosive nature of HF, several lower-risk alternative approaches have been conceptualized. Some of these approaches involved chemicals or combinations of chemicals such as NH_4HF_2 [12], HCl/FeF_3 [13], HCl/LiF [14], HCl/NaF [15], HCl/KF [16], $HCl/NH_4F/KF$ [17], and HCl/NH_4F [18], which can act as an in situ source of fluoride ions and improve the safety in operation to a large extent. Nowadays, fluorine-free synthesis approaches are gaining momentum as a new, safer gateway to MXene synthesis, and many innovative top-down synthesis routes, such as electrochemical etching [19][20], thermally assisted electrochemical approaches [21], hydrothermal treatments in NaOH [22] and KOH solutions [23], element replacement by reaction with Lewis acid molten salts [24], salt-templated approaches [25], etc., have been introduced. Moreover, bottom-up synthesis by chemical vapor deposition (CVD), plasma-enhanced pulsed laser deposition (PEPLD), and template methods [26][27] were also reported for the synthesis of MXenes. Because of their 2D planar structure, hydrophilicity, endless and flexible functionalization possibilities, strong absorption in the near-infrared (NIR) region, and exceptional properties, biomedical applications emerged as one of the most promising application fields of MXenes (**Scheme 1**). MXenes are found to be suitable candidates for applications including anticancer and drug delivery, antimicrobial, photothermal therapy, biosensors, and tissue engineering. However, even with intensive research efforts on MXene, the outstanding properties of these materials alone still cannot meet all the requirements of various biomedical applications. To endow new functions and to improve the performance, MXenes were functionalized, and their surfaces modified. Recently, functional modification of MXenes and the combination of MXenes with 3D [28], 2D [29], 1D [30], 0D [31], and polymer materials [32] with covalent and non-covalent modifications opened a new horizon for the functional requirements of biomedical applications. MXenes were modified with heteroatoms such as sulfur [33], phosphorous [34], and nitrogen [35] to produce functional MXenes. Apart from this, MXenes with enhanced properties were synthesized by doping with boron [36], platinum [37], niobium [38], silicon and germanium [39], vanadium [40], and alkali and alkaline earth metal cations [41]. As an ideal biomaterial for biomedical applications, MXenes, and their composites could be engineered with different physical, mechanical, or chemical properties [42], and must be compatible with the physiological environment with reliable mechanical strength, degradability, and the ability to overcome biological rejection

[43]. Even though they have been less explored, several MXenes and their composites have proven to be biocompatible and non-toxic to living organisms [44], and MXenes such as niobium carbide have proven to be biodegradable in mice [45], thereby proving promising for in vivo applications.

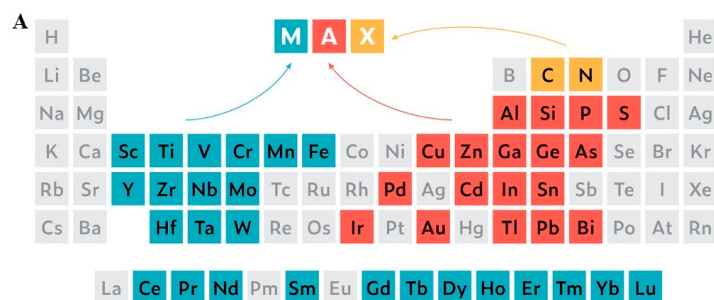
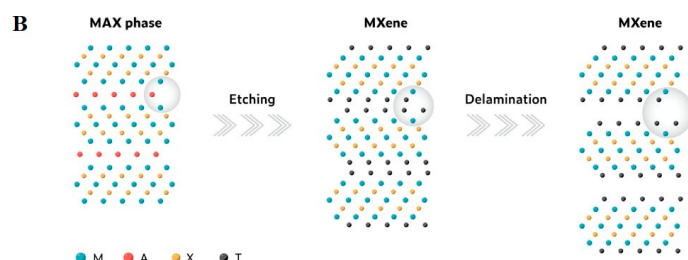
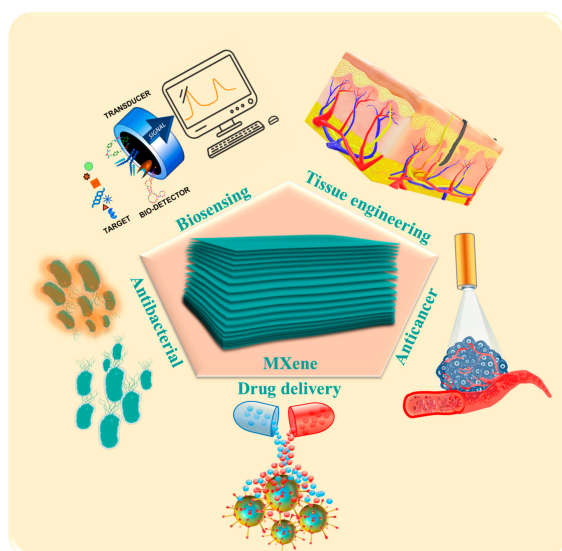


Figure 1. (A) The periodic table highlighting the 'M',



'A', and 'X' elements of known MAX phases. (B) Schematic illustration of the synthesis of MXenes from MAX phases. Reprinted with permission from Ref. [46]. Copyright © 2022 Wiley.



Scheme 1. Biomedical applications of MXenes.

2. Drug Delivery Applications

The unique 2D planar structure and physicochemical properties of MXenes make them favorable for precision drug delivery applications [47]. $\text{Ti}_3\text{C}_2\text{T}_x$, a prominent member of the MXene family, is renowned for its drug delivery applications (**Table 1**) because of its ultrathin planar nanostructure, excellent photothermal conversion capability, excellent near-infrared (NIR) responsiveness, and the chemically tunable nature of the surface functionalities [48][49][50]. An ideal drug delivery system requires controllability and sufficient drug-loading capability so that the drug-carrying nanovehicles continuously stay in the required body part. However, $\text{Ti}_3\text{C}_2\text{T}_x$ -based nanovehicles lack sufficient controllability and suffer low drug-loading capability, so that, with blood circulation, the drug-carrying nanovehicles are continuously removed from the body site of application and cause inevitable damage to normal tissue [51]. Similar to other inorganic 2D materials, MXene-based nanoplateforms suffer stability in physiological conditions [52], which may affect the controllable release of the drug for cancer therapy. Therefore, fabricating a smart MXene-based nanoplateform for drug delivery remained a challenge. Controllability of a MXene-based drug carrier may be improved by adding magnetic nanomaterials so that the drug carrier could be controlled and confined to the target cells by the application of an external magnetic field. The drug, then, will be released by an endogenous or exogenous stimulation [53].

Table 1. Literature reports of MXenes for drug delivery applications.

MXene-Based Drug Carrier	Stimuli for Drug Release	Drug	Advantages	Ref.
Ti ₃ C ₂ T _x -SP	pH, NIR	Doxorubicin	High drug-loading capability of 211.8%.	[47]
Ti ₃ C ₂ T _x -CoNWs	pH, NIR	Doxorubicin	High drug-loading capacity of 225.05%.	[49]
Ti ₃ C ₂ T _x @GNRs/PDA/Ti ₃ C ₂ T _x	NIR	Doxorubicin	95.88% drug-loading ability.	[50]
Ti ₃ C ₂ T _x /Polyacrylamide	pH	Chloramphenicol	Ti ₃ C ₂ T _x /Polyacrylamide hydrogels exhibited a high drug-loading of 97.5–127.7 mg/g and drug release percentages of 62.1–81.4%.	[53]
HAP/CS/HA/MXene/AuNRs	pH, NIR	Doxorubicin	Drug encapsulation efficiency of 83.9%	[54]
Polymer-coated MXene nanobelt fibers	NIR	Vitamin E	NIR-induced relaxation of the interface by the polymeric coating layer to dissolve and release Vitamin E.	[55]
Ti ₃ C ₂ T _x @Agarose hydrogel	NIR	Doxorubicin	The DOX-loaded MXene-hydrogel exhibited rapid DOX release under NIR the irradiation, while almost no DOX release when NIR was turned off, proving an NIR switch for controlled drug release.	[56]
MXene@Agarose	NIR	HGF	Flexible and controllable release of the protein drugs with high precision.	[57]
MXenes-FA-SP	pH	Doxorubicin	Drug-loading capacity of 69.9% and 48 h long drug release time.	[58]
Ti ₃ C ₂ T _x @Met@CP	pH, NIR	Metformin	The functionalized Ti ₃ C ₂ T _x nanosheets in the composite exhibited effective singlet oxygen generation, strong NIR absorption, and high photothermal conversion efficiency of ~59.6%.	[59]
Ti ₂ N@oSi	NIR	Doxorubicin	Ultra-high drug-loading capacity of 796.3%.	[60]
MXene@MOF-5@DOX	pH	Doxorubicin/pCRISPR	Achieved a drug payload of 35.7%.	[61]

Note: The Ti₃C₂T_x MXene, also referred to as Ti₃C₂ or Ti₃C₂T_z is unified by the term Ti₃C₂T_x in the main text to avoid confusion.

3. Antimicrobial Applications

Microbial growth is considered a serious health concern. Among various 2D materials, MXenes (particularly Ti₃C₂T_x) have emerged as a promising candidate, showing antimicrobial activity even higher than graphene oxide [62]. MXenes have shown enhanced antimicrobial activity because of the enhanced cell membrane permeability, membrane rupture, DNA destruction because of the sharp edges, hydrophilicity, and hydrogen bonding with the cell membrane lipopolysaccharide molecules [63]. MXenes and their composites have shown excellent antibacterial properties against *Escherichia coli*, *Bacillus subtilis*, *Staphylococcus aureus*, *Pseudomonas aeruginosa*, and *Shigella* (Table 2). MXene functional groups are also reported to cause cell inactivation by preventing the intake of nutrients and thereby inhibiting the growth of bacteria [64]. The atomic structures of MXenes have been reported to have a crucial role in the antimicrobial properties of MXene [65]. Some MXenes such as Ti₃C₂T_x and TiVCT_x are reported to possess inherent antimicrobial properties. Additionally, the transfer of reactive electrons caused by the formation of a conductive bridge over the lipid bilayer from the bacterial cell to the external environment enables ultimate cell death [64]. Among the various other factors influencing the antibacterial efficiency of MXenes, environmental conditions and the structure of bacterial cell walls play a crucial role. Environmental conditions contribute to the aging of the membrane, and surface oxidation of Ti₃C₂T_x in the air results in the formation of nanocrystals of anatase TiO₂ [66]. The TiO₂ catalyzed free radical formation enhances the antibacterial property of Ti₃C₂T_x by stimulating oxidative stress on bacterial cell walls [66]. Since peptidoglycan thickness varies in gram-negative and gram-positive bacteria (peptidoglycan is thin in *E. coli* [67] and thick in *B. subtilis* [68]), a corresponding difference is observed in the resistance towards the MXene. Recently, the stoichiometry of the MXenes with the same chemical composition was also reported to exert considerable influence on its antibacterial activity [65].

Table 2. Literature reports on the antimicrobial applications of MXene/Composites.

MXene/Composite	Antimicrobial Applications	Ref.
Ti ₃ C ₂ T _x	Antibacterial activity against <i>E. coli</i> and <i>B. subtilis</i> with 98% viability loss within 4 h.	[62]
Colloidal Ti ₃ C ₂ T _x	Antibacterial activity against <i>B. subtilis</i> and <i>E. coli</i> .	[63]
Ti ₃ C ₂ T _x	Antibacterial activity against <i>E. coli</i> .	[65]
Ti ₃ C ₂ T _x	Photocatalytic inactivation of airborne <i>E. coli</i> .	[69]
Bi ₂ S ₃ /Ti ₃ C ₂ T _x	Photoexcited antimicrobial effects on <i>S. aureus</i> and <i>E. coli</i> .	[70]
Ti ₃ C ₂ T ₂ /Chitosan	Antibacterial activity against <i>E. coli</i> and <i>S. aureus</i> .	[71]
Nb ₂ CT _x and Nb ₄ C ₃ T _x	Bactericidal property against <i>E. coli</i> and <i>S. aureus</i> .	[72]
Cu ₂ O/Ti ₃ C ₂ T _x	Antibacterial activity against <i>S. aureus</i> and <i>Pseudomonas aeruginosa</i> .	[73]
Ti ₃ C ₂ T _x -AuNCs	Antibacterial performance on <i>S. aureus</i> and <i>E. coli</i> .	[74]
MoS ₂ /Ti ₃ C ₂ T _x	Antibacterial activity against <i>E. coli</i> and <i>B. subtilis</i> .	[75]
Ti ₃ C ₂ T _x -Laden bacteriophage	Antibacterial activity against <i>Shigella</i> .	[76]
Ag/Ti ₃ C ₂ T _x	Inhibitory activity against <i>E. coli</i> and <i>S. aureus</i> .	[77]
TiVCT _x	Antibacterial activities against <i>E. coli</i> , photothermal sterilization effect on <i>E. coli</i> and <i>B. subtilis</i> .	[78]
CuP-sTi ₃ C ₂ T _x	Antibacterial activity against <i>E. coli</i> and <i>S. aureus</i> .	[79]
Ti ₃ C ₂ T _x	Size-dependent photothermal antibacterial activity against <i>S. aureus</i> .	[80]
Ti ₃ C ₂ T _x /PVA hydrogel	Antibacterial activity against <i>E. coli</i> and <i>S. aureus</i> .	[81]
V ₂ C NSs	Antibacterial activity against <i>E. coli</i> , and <i>B. subtilis</i> .	[82]
BC/Chi/Ti ₃ C ₂ T _x /AgNWS aerogel	Antibacterial activity against <i>E. coli</i> and <i>S. aureus</i> .	[83]

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